



**GROCO**<sup>®</sup>  
*Quality Marine Products Since 1918*

**2019 CATALOG**





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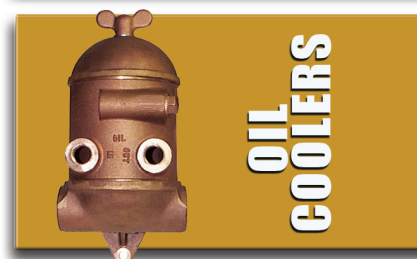
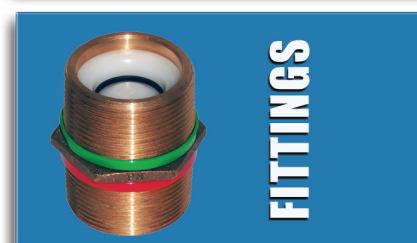
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| <b>Flanged Full-Flow Safety Seacocks</b> | <b>SBV-P, SBV</b>                  |
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| <b>Engine Flush Kit</b>                  | <b>SSC, SSCV</b>                   |
| <b>U-LUBE Grease</b>                     | <b>FOR ALL BALL VALVES</b>         |



## IT'S TIME TO EVOLVE



### CONCEPT

Equipment that is used regularly is more reliable than neglected equipment. E-Valve was developed to address the challenges of regularly "exercising" seacocks, preventing the accumulation of nuisance marine growth, and to provide safety and convenience features never before available. E-Valve seacocks are UL listed, gearboxes are IP-67 rated and Control Modules comply with ABYC, USCG, ISO and NMEA ignition protection standards. It's time to evolve!

### BASIC E-VALVE

Basic E-Valve (FBVE models) includes a motorized seacock (sizes 3/4" to 3", 12V or 24V), Control Module with 20-foot cable, and a 3-foot connectorized power cable (Deutsch #DT04-2P). For automatic operation or connection to a PLC 11-2038-03 cable is purchased separately. The Control Module indicates that power is present, open or closed E-Valve status, and the presence of high water at the E-Valve location, and is typically located in the engine compartment. Push button commands include OPEN VALVE and CLOSE VALVE.

### RF E-VALVE

RF E-Valve (FBVERF Models) includes a motorized seacock (sizes 3/4" to 3", 12V or 24V) and a Control Module with 20-foot cable. For automatic operation or connection to a PLC 11-2038-03 cable is purchased separately. The Control Module, usually located in the engine compartment, communicates wirelessly with GROCO LCD-5 touch screen located as much as 75-feet away at the helm.

### LCD-5

LCD-5 (purchased separately) is a full color touch screen that displays, monitors and controls all of the E-Valves on your boat. The screen shows OPEN, CLOSED, AUTOMATIC or LOCKED valve status, valve name and physical location, and the presence of high water at any E-Valve location. Commands include OPEN VALVE, CLOSE VALVE, OPEN ALL, CLOSE ALL, EXERCISE ALL, and scheduled EXERCISE ALL.



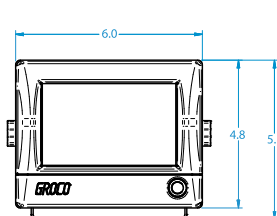
CONTROL MODULE



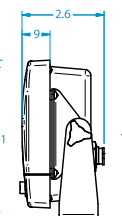
E-VALVE SEACOCK



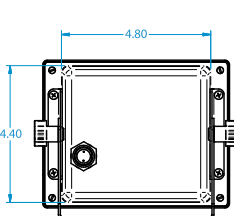
LCD-5 TOUCH SCREEN



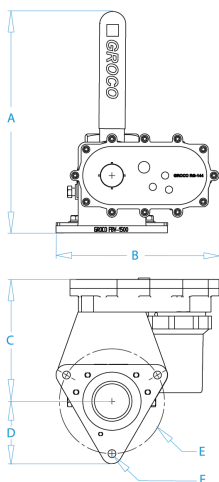
MOUNT WITH BRACKET OR FLUSH TO PANEL



BRACKET IS INCLUDED



CUTOUT FOR PANEL MOUNT 4.8" X 4.4"



| MODEL     | RF MODEL    | PIPE SIZE<br>inch | A<br>inch | B<br>inch | C<br>inch | D<br>inch | E<br>inch | F<br>inch | WEIGHT<br>lb |
|-----------|-------------|-------------------|-----------|-----------|-----------|-----------|-----------|-----------|--------------|
| FBVE-750  | FBVERF-750  | 3/4"              | 6.1       | 6.4       | 4.5       | 2.0       | 3.12      | 3 x 5/16" | 4.4          |
| FBVE-1000 | FBVERF-1000 | 1"                | 7.3       | 6.5       | 4.8       | 2.1       | 3.38      | 3 x 5/16" | 5.0          |
| FBVE-1250 | FBVERF-1250 | 1-1/4"            | 7.1       | 6.6       | 5.0       | 2.3       | 3.62      | 3 x 5/16" | 5.8          |
| FBVE-1500 | FBVERF-1500 | 1-1/2"            | 9.5       | 7.0       | 5.2       | 2.7       | 4.50      | 3 x 5/16" | 7.1          |
| FBVE-2000 | FBVERF-2000 | 2"                | 10.1      | 7.3       | 5.5       | 3.0       | 5.00      | 3 x 3/8"  | 9.7          |
| FBVE-2500 | FBVERF-2500 | 2-1/2"            | 12.4      | 9.2       | 6.7       | 3.6       | 5.88      | 3 x 3/8"  | 22.0         |
| FBVE-3000 | FBVERF-3000 | 3"                | 14.8      | 9.7       | 6.7       | 4.2       | 7.00      | 3 x 3/8"  | 31.0         |
| FBVE-4000 | FBVERF-4000 | 4"                | -         | -         | -         | -         | -         | -         | -            |
| FBVE-5000 | FBVERF-5000 | 5"                | -         | -         | -         | -         | -         | -         | -            |

\*Weight is for the valve and gearbox only



## THE U-LUBE CONCEPT

Ball valves (in-line valves or flanged seacocks) that are "exercised" frequently operate more easily and are likely to remain free of marine growth. The task of regularly opening and closing valves, however, is often neglected because valves are difficult to reach, or because owners just don't feel like it. Consequently, valves are left in one position for months or even seasons, and when the time comes to open or close the valve, the build-up of barnacles and calcium make it difficult or impossible.

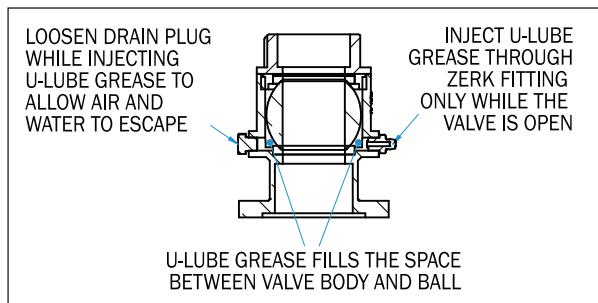


FIGURE 1

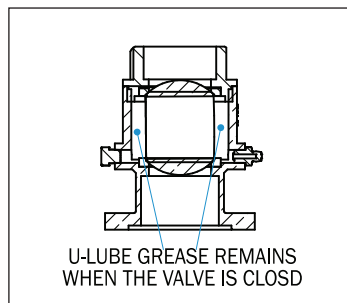


FIGURE 2

Without U-LUBE, each time a ball valve is closed (see figure-2), seawater is deposited into the space between the valve body and the ball where it stagnates until a valve actuation exchanges new seawater for the old. Stagnant seawater promotes corrosion and growth of marine organisms, so neglected ball valves will naturally accumulate slime, barnacles and other nuisance marine growth. With the space now filled with U-LUBE grease, marine growth is inhibited and the valve will operate more smoothly.

Specifically developed for ball valves, U-LUBE is a proprietary patent-pending formulation of grease and marine growth inhibitor which is injected through a zerk fitting while the valve is in the OPEN position (see figure-1). The zerk also serves as a drain plug and may be fitted to any valve with a 1/8"-27 NPT port. The zerk is standard on BV, FBV, IBV and BVS valves 1-1/4" and larger.

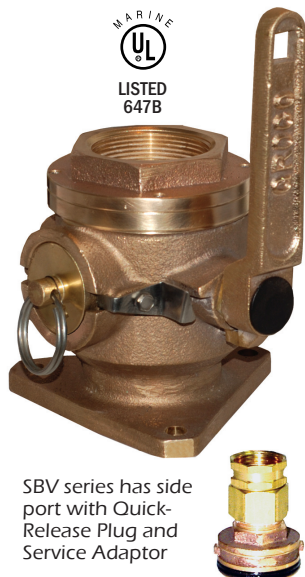
The approximate volume of U-Lube grease required to fill the space between the ball OD and the valve body ID for GROCO ball valves is shown below; the grease volume for other valve brands will be similar, but will vary slightly.

U-LUBE is a long lasting waterproof grease specially formulated to lubricate and protect internal ball valve components, and to discourage nuisance marine growth. U-LUBE's tacky texture keeps it where it is applied, and helps provide maximum protection against wear, rust, and water washout in non-ball valve applications such as bushings and bearings exposed to wet conditions and a wide range of temperatures.



| VALVE<br>SIZE       | 1/4" | 3/8" | 1/2" | 3/4" | 1" | 1-1/4" | 1-1/2" | 2" | 2-1/2" | 3" | 4" | 5" |
|---------------------|------|------|------|------|----|--------|--------|----|--------|----|----|----|
| OUNCES<br>of U-LUBE | .03  | .03  | .04  | .05  | .1 | .35    | .7     | 1  | 2.8    | 7  | 11 | 16 |

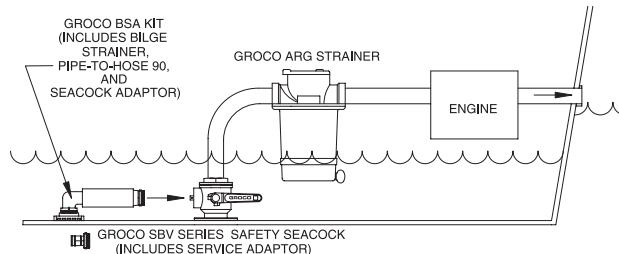
## SBV SERIES



### FEATURES

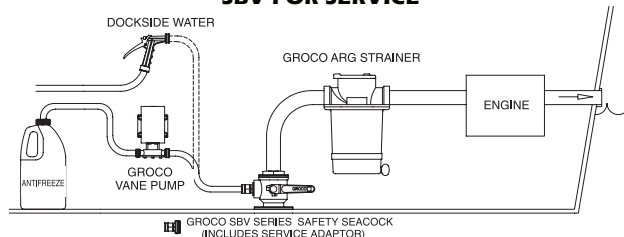
- Handle has square hole that accepts standard ratchet; helps access hard-to-reach valves, or ease actuation of hard-to-operate valves.
- Side port has a Quick-Release Plug for emergency bilge pumping, and a Service Adaptor for routine winterization and maintenance.
- Full flow.
- Serviceable while installed.
- Stainless steel ball and stem.
- Base has bonding attachment.
- PTFE seats and seals.
- Two driver ports permit handle relocation.
- Service adaptor included.

### SBV FOR EMERGENCIES



Emergency bilge pumping can be accomplished by closing the SBV and removing the Quick Release Plug while the engine is running.

### SBV FOR SERVICE



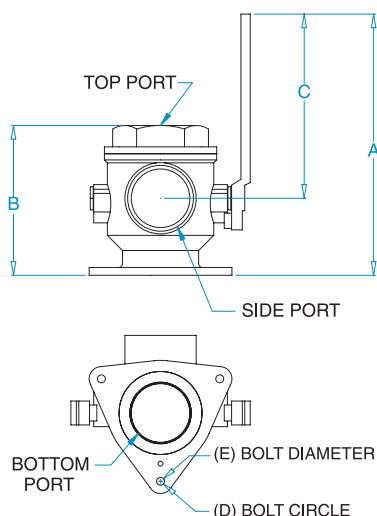
The Service Adaptor and a vane pump simplify winterization.

| MODEL    | THREAD BOTTOM NPS | THREAD TOP NPT | SIDE PORT  | A inch | B inch | C inch | D inch | E inch | WEIGHT lb |
|----------|-------------------|----------------|------------|--------|--------|--------|--------|--------|-----------|
| SBV-1250 | 1-1/4"            | 1-1/4"         | SBVSA-1255 | 7.00   | 4.50   | 3.50   | 3.62   | 5/16   | 5.25      |
| SBV-1500 | 1-1/2"            | 1-1/2"         | SBVSA-1505 | 8.00   | 4.63   | 4.13   | 4.50   | 5/16   | 6.43      |
| SBV-2000 | 2"                | 2"             | SBVSA-2005 | 8.38   | 5.25   | 5.13   | 5.00   | 3/8    | 11.00     |
| SBV-2500 | 2-1/2"            | 2-1/2"         | SBVSA-2505 | 10.31  | 6.75   | 5.88   | 5.88   | 3/8    | 17.00     |
| SBV-3000 | 3"                | 3"             | SBVSA-3005 | 13.50  | 7.75   | 6.81   | 7.00   | 3/8    | 28.00     |

\* Refer to SBV-P drawing for dimension reference

## SBV-P SERIES

The purpose of the photo is to get your attention; we don't really provide two handles.



### FEATURES

- Two driver ports permit handle relocation.
- NPT threaded side port accepts SSCV or any NPT threaded accessory.
- Handle has square hole that accepts standard ratchet; helps access hard-to-reach valves, or ease actuation of hard-to-operate valves.
- Full flow.
- Serviceable while installed.
- Stainless steel ball and stem.
- Base has bonding attachment.
- PTFE seats and seals.



| MODEL      | THREAD BOTTOM NPS | THREAD TOP NPT | THREAD SIDE NPT | SIDE ACCESSORY | A inch | B inch | C inch | D inch | E inch | WEIGHT lb |
|------------|-------------------|----------------|-----------------|----------------|--------|--------|--------|--------|--------|-----------|
| SBV-1250-P | 1-1/4"            | 1-1/4"         | 1"              | SSCV-1000      | 7.00   | 4.50   | 3.50   | 3.62   | 5/16   | 5.25      |
| SBV-1500-P | 1-1/2"            | 1-1/2"         | 1-1/4"          | SSCV-1250      | 8.00   | 4.63   | 4.13   | 4.50   | 5/16   | 6.43      |
| SBV-2000-P | 2"                | 2"             | 1-1/2"          | SSCV-1500      | 8.38   | 5.25   | 5.13   | 5.00   | 3/8    | 11.00     |
| SBV-2500-P | 2-1/2"            | 2-1/2"         | 2"              | SSCV-2000      | 10.31  | 6.75   | 5.88   | 5.88   | 3/8    | 17.00     |
| SBV-3000-P | 3"                | 3"             | 2-1/2"          | SSCV-2500      | 13.50  | 7.75   | 6.81   | 7.00   | 3/8    | 28.50     |
| SBV-4000-P | 4"                | 4"             | 3"              | SSCV-3000      | 19.20  | 9.60   | 14.13  | 8.00   | 1/2    | 56.00     |
| SBV-5000-P | 5"                | 5"             | 4"              | SSCV-3000      | 19.86  | 11.19  | 14.13  | 11.00  | 5/8    | 90.00     |

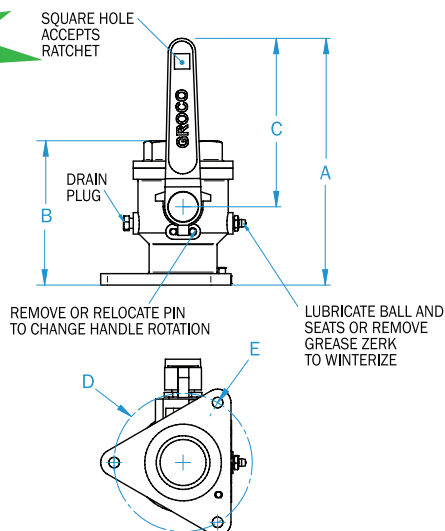


# FULL-FLOW FLANGED BALL-TYPE SEACOCKS

U.S. PATENT NO. 7,000,896

- Includes one grease zerk fitting (can be used for lubrication or for draining). See page 12 for more.
- Tri-flange base and mounthole pattern provide easy retrofit when replacing most popular brands.
- Patented selectable handle rotation.
- Handle has square hole to accept standard ratchet to help reach valves in hard-to-reach locations and ease actuation of difficult to operate valves.
- Full flow.
- Stainless steel ball and stem.
- PTFE seats and seals.
- Serviceable while installed.
- Base has bonding attachment.

**NEW PATENT-PENDING FEATURE**



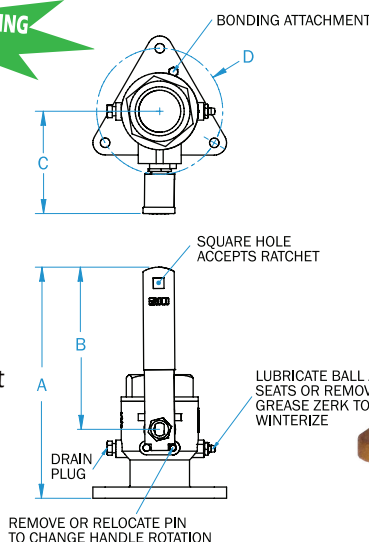
## BV SERIES



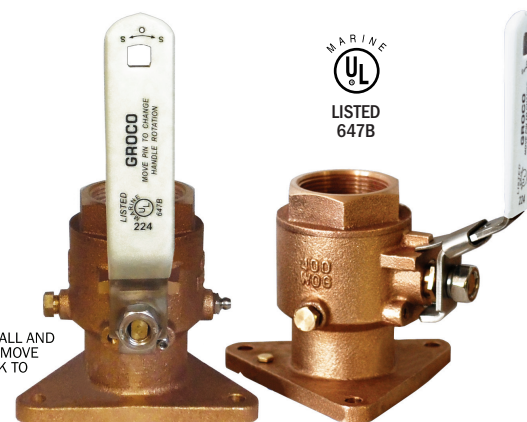
| MODEL   | THREAD<br>BOTTOM NPS | THREAD<br>TOP NPT | A<br>inch | B<br>inch | C<br>inch | D<br>inch | E<br>inch | WEIGHT<br>lb | PKG |
|---------|----------------------|-------------------|-----------|-----------|-----------|-----------|-----------|--------------|-----|
| BV-750  | 3/4"                 | 3/4"              | 5.75      | 3.50      | 3.8       | 3.12      | 5/16      | 2.3          | 1   |
| BV-1000 | 1"                   | 1"                | 6.63      | 4.13      | 4.4       | 3.38      | 5/16      | 3.5          | 1   |
| BV-1250 | 1-1/4"               | 1-1/4"            | 7.00      | 4.50      | 4.4       | 3.62      | 5/16      | 4.6          | 1   |
| BV-1500 | 1-1/2"               | 1-1/2"            | 8.00      | 4.63      | 5.5       | 4.50      | 5/16      | 6.0          | 1   |
| BV-2000 | 2"                   | 2"                | 8.38      | 5.25      | 5.5       | 5.00      | 3/8       | 10.0         | 1   |
| BV-2500 | 2-1/2"               | 2-1/2"            | 10.31     | 6.75      | 6.5       | 5.88      | 3/8       | 13.0         | 1   |
| BV-3000 | 3"                   | 3"                | 13.50     | 7.75      | 9.5       | 7.00      | 3/8       | 24.0         | 1   |
| BV-4000 | 4"                   | 4"                | 19.20     | 9.60      | 14.1      | 8.00      | 1/2       | 52.0         | 1   |
| BV-5000 | 5"                   | 5"                | 19.90     | 11.20     | 14.1      | 11.00     | 5/8       | 91.0         | 1   |

- 1-1/4" sizes and larger include one grease zerk fitting (can be used for lubrication or for draining). See page 12 for more.
- Patented field reversible handle allows you to select the closed position orientation (clockwise or counter-clockwise) that best suits the installation.
- Handle has square hole to accept standard ratchet, to help reach valves in hard-to-reach locations and ease actuation of difficult to operate valves.
- Full Flow.
- Triangular base with bolt pattern to match most popular brands makes retrofit easy.
- Stainless steel handle and hardware.
- Chrome plated solid brass ball.
- PTFE Seats and Seals.
- Bonding attachment on base.

**NEW PATENT-PENDING FEATURE**



## FBV SERIES



**FBVL Series**  
has locking mechanism

| MODEL     | THREAD<br>BOTTOM NPS | THREAD<br>TOP NPT | A<br>inch | B<br>inch | C<br>inch | D<br>inch | E<br>inch | WEIGHT<br>lb | PKG |
|-----------|----------------------|-------------------|-----------|-----------|-----------|-----------|-----------|--------------|-----|
| FBV-750   | 3/4"                 | 3/4"              | 6.14      | 3.92      | 2.40      | 3.12      | 5/16      | 1.9          | 2   |
| FBV-1000* | 1"                   | 1"                | 6.98      | 4.40      | 2.60      | 3.38      | 5/16      | 2.6          | 2   |
| FBV-1250  | 1-1/4"               | 1-1/4"            | 7.12      | 4.85      | 2.70      | 3.62      | 5/16      | 3.0          | 2   |
| FBV-1500* | 1-1/2"               | 1-1/2"            | 8.23      | 5.77      | 3.15      | 4.50      | 5/16      | 4.4          | 2   |
| FBV-2000  | 2"                   | 2"                | 10.14     | 7.53      | 3.54      | 5.00      | 3/8       | 6.2          | 2   |
| FBV-2500  | 2-1/2"               | 2-1/2"            | 12.81     | 7.75      | 4.21      | 5.88      | 3/8       | 14.3         | 1   |
| FBV-3000  | 3"                   | 3"                | 14.85     | 9.02      | 6.99      | 7.00      | 3/8       | 23.2         | 1   |

\*These sizes are available with locking handle. Order FBVL-1000 or FBVL-1500.

# FULL-FLOW FLANGED IN-LINE BALL VALVES

U.S. PATENT NO. 7,000,896

## IBV SERIES

ISO-9093-1  
(BSPP MODELS)

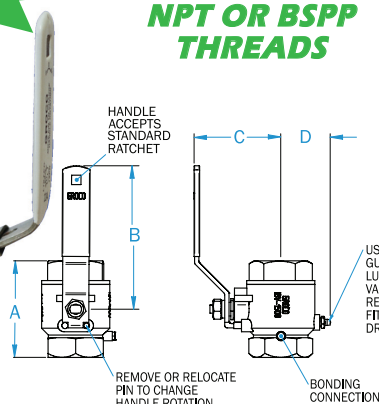


IBVL Series  
has locking mechanism

UL  
LISTED  
15PR  
(NPT MODELS)

NEW

AVAILABLE WITH  
NPT OR BSPP  
THREADS

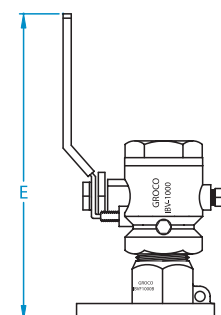


NEW PATENT-PENDING  
FEATURE

- 1-1/4" sizes and larger include one grease zerk fitting (can be used for lubrication or for draining). See page 12 for more.
- Patented selectable handle rotation.
- Handle has square hole to accept standard ratchet, to help reach valves in hard-to-reach locations and ease actuation of difficult to operate valves.
- 400 WOG rated.
- Full flow.
- Stainless steel handle and hardware.
- Chrome plated solid brass ball (not a hollow ball).
- PTFE seats and seals.
- Bonding attachment.
- UL listed for fuel or water.
- Fits IBVF (see page 7) for Seacock Application.

| ANSI MODELS | BSPP MODELS   | THREAD NPT/BSPP | A inch/mm  | B inch/mm    | C inch/mm   | D inch/mm   | E inch/mm | WEIGHT lb/kg |
|-------------|---------------|-----------------|------------|--------------|-------------|-------------|-----------|--------------|
| IBV-250     | IBV-250 BSPP  | 1/4"            | 1.77/45.0  | 4.48/113.79  | 1.99/50.55  | 1.08/27.43  | -         | 0.48/0.2     |
| IBV-375     | IBV-375 BSPP  | 3/8"            | 1.77/45.0  | 4.48/113.79  | 1.99/50.55  | 1.08/27.43  | -         | 0.46/0.2     |
| IBV-500     | IBV-500 BSPP  | 1/2"            | 2.05/52.1  | 5.10/129.54  | 2.26/57.40  | 1.14/28.96  | -         | 0.74/0.3     |
| IBV-750     | IBV-750 BSPP  | 3/4"            | 2.33/59.2  | 5.15/130.81  | 2.27/57.66  | 1.26/32.00  | 7.55      | 1.00/0.5     |
| IBV-1000*   | IBV-1000 BSPP | 1"              | 2.79/70.9  | 5.93/150.62  | 2.48/62.99  | 1.47/37.34  | 7.58      | 1.70/0.8     |
| IBV-1250    | IBV-1250 BSPP | 1-1/4"          | 3.18/80.8  | 6.54/166.12  | 2.65/67.31  | 1.71/43.43  | 8.05      | 2.24/1.0     |
| IBV-1500*   | IBV-1500 BSPP | 1-1/2"          | 3.60/91.4  | 7.62/193.55  | 3.20/81.28  | 1.88/47.75  | 9.38      | 3.28/1.5     |
| IBV-2000    | IBV-2000 BSPP | 2"              | 4.30/109.2 | 9.13/231.90  | 3.59/91.19  | 2.17/55.12  | 10.85     | 4.56/2.1     |
| IBV-2500    | IBV-2500 BSPP | 2-1/2"          | 4.88/124.0 | 10.00/254.00 | 4.40/111.76 | 2.60/66.04  | 12.81     | 10.40/4.7    |
| IBV-3000    | IBV-3000 BSPP | 3"              | 6.87/174.5 | 10.75/273.05 | 4.75/120.65 | 3.00/76.20  | 14.85     | 17.54/8.0    |
| IBV-4000    | IBV-4000 BSPP | 4"              | 8.20/208.3 | 12.00/304.80 | 6.00/152.40 | 4.00/101.60 | -         | 29.80/13.5   |

\*Available with locking handle. Order IBVL-1000 or IBVL-1500.

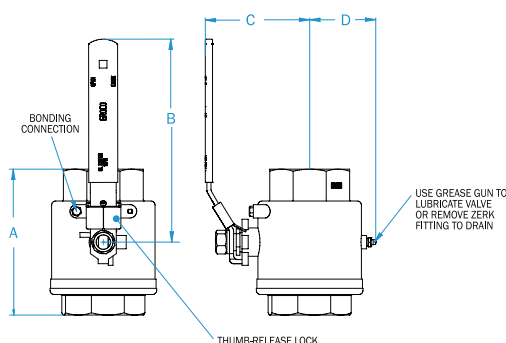


IBV MOUNTED ON IBVF

## IBV-S SERIES



UL  
LISTED  
15PR

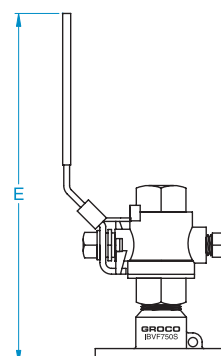


NEW PATENT-PENDING  
FEATURE

- 1-1/4" sizes and larger include one grease zerk fitting (can be used for lubrication or for draining). See page 12 for more.
- Handle has square hole to accept standard ratchet (helps you to reach hard-to-reach valves and eases actuation of hard to operate valves).
- Thumb-release locking mechanism assures the valve remains in the position selected.
- 1000 WOG rated.
- #316 SS body. #304 SS handle and trim.
- Bonding attachment.
- PTFE seats and seals.
- UL listed for fuel or water. Full flow.
- Fits IBVF-S (see page 7) for Seacock Application.

| MODEL      | THREAD NPT | A inch | B inch | C inch | D inch | E inch | WEIGHT lb |
|------------|------------|--------|--------|--------|--------|--------|-----------|
| IBV-250-S  | 1/4"       | 2.20   | 3.92   | 1.83   | 0.61   | -      | 0.61      |
| IBV-375-S  | 3/8"       | 2.20   | 3.92   | 1.83   | 0.61   | -      | 0.57      |
| IBV-500-S  | 1/2"       | 2.48   | 3.92   | 1.90   | 1.28   | -      | 0.66      |
| IBV-750-S  | 3/4"       | 2.98   | 4.98   | 2.43   | 1.38   | 8.17   | 1.28      |
| IBV-1000-S | 1"         | 3.30   | 4.98   | 2.73   | 1.60   | 8.33   | 1.57      |
| IBV-1250-S | 1-1/4"     | 3.86   | 6.02   | 3.18   | 1.80   | 9.65   | 2.71      |
| IBV-1500-S | 1-1/2"     | 4.25   | 6.02   | 3.43   | 2.07   | 9.90   | 3.34      |
| IBV-2000-S | 2"         | 4.75   | 7.56   | 3.76   | 2.40   | 11.66  | 5.45      |
| IBV-2500-S | 2-1/2"     | 6.32   | 9.76   | 4.70   | 2.75   | 15.27  | 10.34     |
| IBV-3000-S | 3"         | 7.33   | 9.76   | 5.12   | 4.00   | 15.83  | 21.60     |
| IBV-4000-S | 4"         | 8.82   | 12.60  | 6.58   | -      | -      | -         |

\*Sizes 3/4" - 3" include drain plug



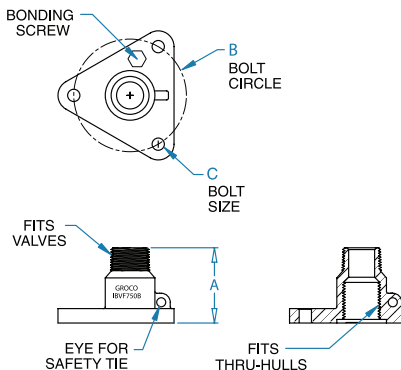
IBV-S MOUNTED ON IBVF-S



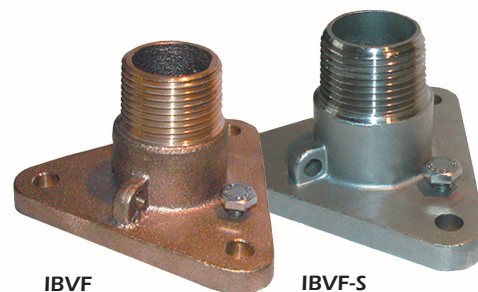
## THE CONCEPT

Patented IBVF Flanged Adaptors have been developed to address several common problems in the marine industry. Here's what they do:

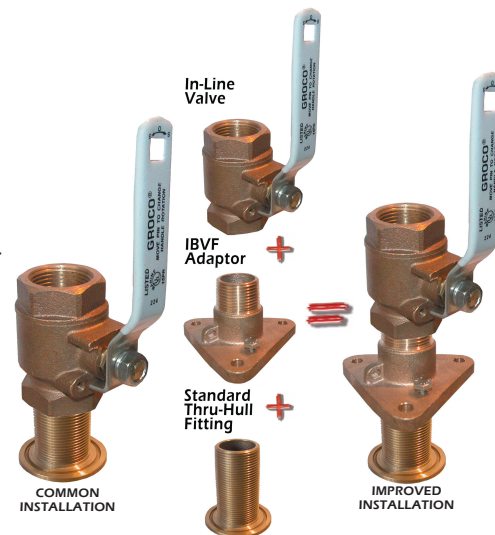
- Eliminate dangerous thread mis-match when in-line valves are screwed onto thru hulls.
- Accept standard thru-hulls into the base and standard in-line valves on top.
- Provide a safe and sturdy assembly when in-line valves are used as seacocks.
- For OEMs, prevent valve damage during engine or generator installation - the valve can be installed later.
- Simplifies future valve replacement.
- Bronze and #316 SS models.



## IBVF AND IBVF-S SERIES



| BRONZE<br>ANSI MODELS | #316 SS<br>ANSI MODELS | NPT<br>TOP<br>THREAD | NSPM<br>BOTTOM<br>THREAD | BRONZE<br>BSPP<br>MODELS | BSPP TOP &<br>BOTTOM<br>THREAD | A<br>inch | B<br>inch | C<br>inch | WEIGHT<br>BRONZE<br>lb | WEIGHT<br>SS<br>lb |
|-----------------------|------------------------|----------------------|--------------------------|--------------------------|--------------------------------|-----------|-----------|-----------|------------------------|--------------------|
| IBVF-750              | IBVF-750-S             | 3/4"                 | 3/4"                     | IBVF-750 BSPP            | 3/4"                           | 2.09      | 3.12      | 5/16"     | 1.05                   | .96                |
| IBVF-1000             | IBVF-1000-S            | 1"                   | 1"                       | IBVF-1000 BSPP           | 1"                             | 2.18      | 3.38      | 5/16"     | 1.07                   | .98                |
| IBVF-1250             | IBVF-1250-S            | 1-1/4"               | 1-1/4"                   | IBVF-1250 BSPP           | 1-1/4"                         | 2.18      | 3.62      | 5/16"     | 1.20                   | 1.10               |
| IBVF-1500             | IBVF-1500-S            | 1-1/2"               | 1-1/2"                   | IBVF-1500 BSPP           | 1-1/2"                         | 2.18      | 4.50      | 5/16"     | 1.69                   | 1.54               |
| IBVF-2000             | IBVF-2000-S            | 2"                   | 2"                       | IBVF-2000 BSPP           | 2"                             | 2.18      | 5.00      | 5/16"     | 2.04                   | 1.86               |
| IBVF-2500             | IBVF-2500-S            | 2-1/2"               | 2-1/2"                   | IBVF-2500 BSPP           | 2-1/2"                         | 3.20      | 5.88      | 3/8"      | 3.8                    | 3.5                |
| IBVF-3000             | IBVF-3000-S            | 3"                   | 3"                       | IBVF-3000 BSPP           | 3"                             | 3.51      | 7.00      | 3/8"      | 5.8                    | 5.3                |

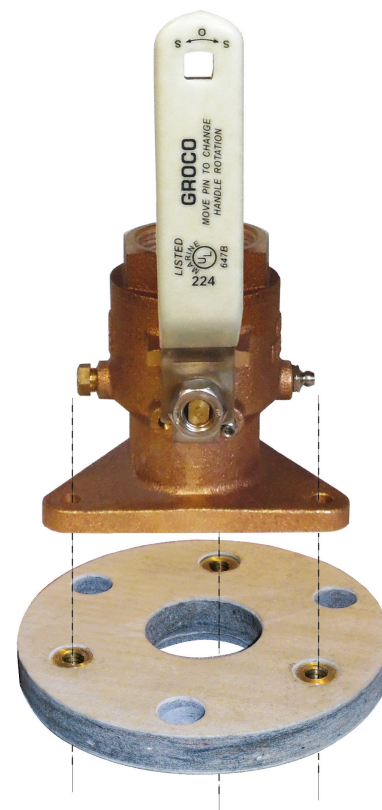


## THE CONCEPT

Flanged seacock installation is improved with the use of a backing block between the valve flange and the hull.

- Each size fits multiple seacock sizes.
- Press threaded inserts into the hull side of the backing block into the holes that match the seacock flange.
- Rigid 1/2" thickness provides secure installation but is flexible enough to conform to minor hull curvature.
- Will not swell or absorb moisture.

| MODEL | FITS<br>SEACOCK<br>SIZES | BACKING BLOCK<br>DIAMETER | INSERT<br>THREADS |
|-------|--------------------------|---------------------------|-------------------|
| BB-1  | 750 AND 1000             | 4.29                      | 5/16-18           |
| BB-2  | 1250 AND 1500            | 5.38                      | 5/16-18           |
| BB-3  | 2000 AND 2500            | 7.13                      | 3/8-16            |
| BB-4  | 3000                     | 9.50                      | 3/8-16            |
| BB-4A | 4000                     | 9.50                      | 1/2-13            |
| BB-5  | 5000                     | 12.50                     | 5/8-11            |

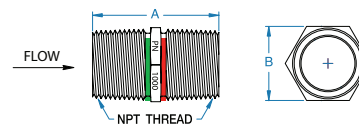


# SPECIAL PURPOSE VALVES

## PNC SERIES - CHECK VALVE



PNC Series are made from cast bronze nipples. A check valve is placed inside to prevent back-flow in plumbing systems. The check valve imposes almost zero flow restriction, and requires less than 1/2 PSI to open. Colored bands indicate flow direction (green to red), confirmed by the permanent laminated tag. Sizes 1/2" to 2". Do not use in diesel fuel or gasoline applications.



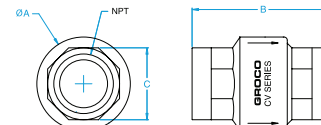
| MODEL    | THREAD NPT | A inch | B inch | PSI TO OPEN | WEIGHT lb | PKG |
|----------|------------|--------|--------|-------------|-----------|-----|
| PNC-500  | 1/2"       | 1.77   | 0.88   | .45         | 0.17      | 10  |
| PNC-750  | 3/4"       | 1.77   | 1.06   | .45         | 0.21      | 10  |
| PNC-1000 | 1"         | 2.34   | 1.38   | .45         | 0.33      | 10  |
| PNC-1250 | 1-1/4"     | 2.51   | 1.75   | .45         | 0.62      | 10  |
| PNC-1500 | 1-1/2"     | 2.49   | 2.00   | .45         | 0.72      | 6   |
| PNC-2000 | 2"         | 2.37   | 2.50   | .45         | 0.84      | 2   |

## CV SERIES - CHECK VALVE



CV Series in-line check valve may be used in water or fuel systems to keep pumps primed and to prevent back-flow in pressure systems. Unique design reduces flow turbulence and restriction, thus improving pump performance.

- Cast bronze construction.
- NPT threaded ports.
- 1/2" - 2" sizes.
- Suitable for use with diesel fuel or gasoline.

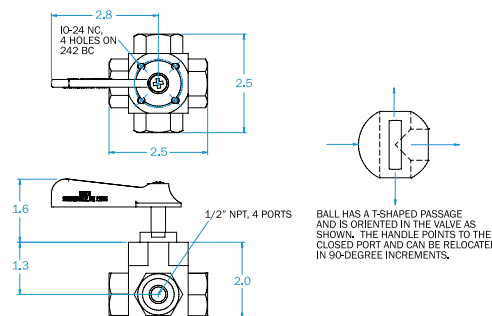


| MODEL  | THREAD NPT | A inch | B inch | C inch | PSI TO OPEN | WEIGHT lb | PKG |
|--------|------------|--------|--------|--------|-------------|-----------|-----|
| CV-50  | 1/2"       | 1.42   | 2.45   | 1.00   | .33         | 0.4       | 1   |
| CV-75  | 3/4"       | 1.65   | 2.58   | 1.20   | .16         | 0.5       | 1   |
| CV-100 | 1"         | 1.90   | 3.30   | 1.45   | .19         | 0.8       | 1   |
| CV-125 | 1-1/4"     | 2.38   | 3.98   | 1.88   | .10         | 1.4       | 1   |
| CV-150 | 1-1/2"     | 2.93   | 4.34   | 2.23   | .10         | 2.3       | 1   |
| CV-200 | 2"         | 3.63   | 5.00   | 2.75   | .10         | 3.2       | 1   |

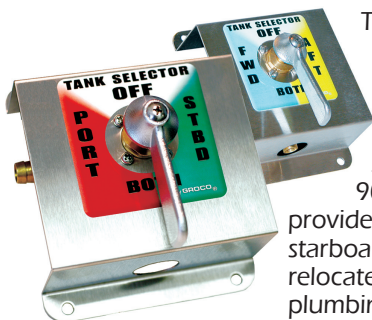
## FV-450-X - TANK SELECTOR VALVE



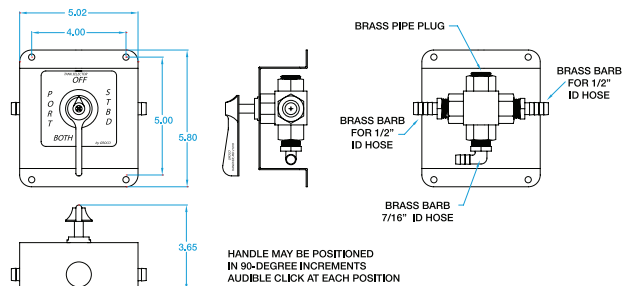
- For fuel or water.
- Four Positions: Tank-1, Tank-2, Tanks 1 & 2, Off.
- Full 1/2" flow.
- Audible "click" at each handle position.
- For thru panel mounting.
- Available separately or as part of TS-350-T Kit (below).



## TS-350-T - TANK SELECTOR KIT



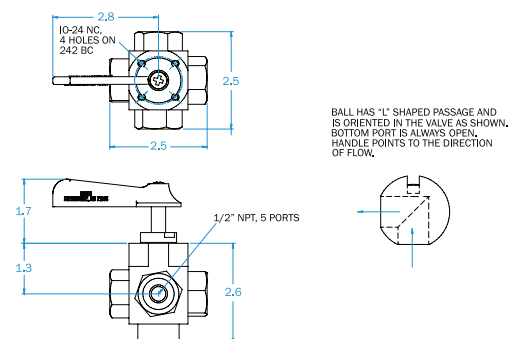
TS-350-T Tank Selector Kit utilizes FV-450-X full flow valve (see above for details) mounted on an attractive stainless steel mount bracket and plumbed with (2) 1/2" straight hose barbs and (1) 7/16" 90-degree hose barb. Two labels are provided to match your installation (port/starboard or fore/aft). Handle can be relocated in 90-degree increments to align plumbing.



## FV-550-L - TANK SELECTOR VALVE

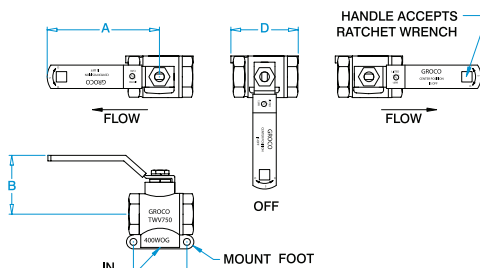


- For fuel or water.
- Bottom port is common. Select between four outlets.
- Full 1/2" flow.
- Audible "click" at each handle position.
- For thru panel mounting.

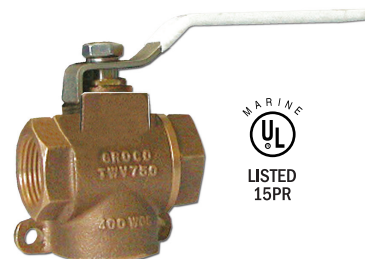


## Three-Way Valve

- 3-way valve operates logically - The handle points to the direction of flow. Center position is "off".
- Handle rotates a full 180°.
- Mount foot included.
- Full flow.
- Stainless steel handle and hardware.
- PTFE seats and seals.
- TWV-1500 size is ideal for waste systems.
- UL listed for fuel or water.



## TWV SERIES

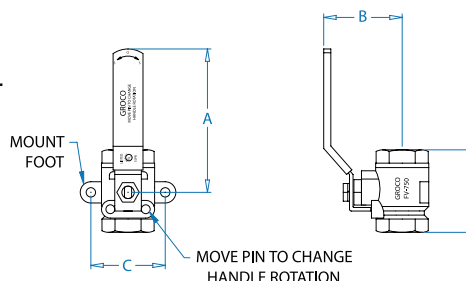


| MODEL    | THREAD NPT | A inch | B inch | C inch | D inch | WEIGHT lb | PKG |
|----------|------------|--------|--------|--------|--------|-----------|-----|
| TWV-500  | 1/2"       | 4.10"  | 2.12"  | 1.90"  | 2.40"  | 1.08      | 2   |
| TWV-750  | 3/4"       | 4.10"  | 2.20"  | 1.93"  | 2.44"  | 1.24      | 2   |
| TWV-1500 | 1-1/2"     | 6.00"  | 3.30"  | 3.15"  | 3.95"  | 5.60      | 1   |

## Fuel Valve

ABYC H33.9.2 states that fuel system valves must have an independent means of support. That's why regular in-line valves are not appropriate for fuel systems applications.

- Patented selectable handle rotation.
- Full flow.
- Mount foot included.
- Stainless steel handle and hardware.
- 400 WOG.
- PTFE seats and seals.
- UL listed for fuel or water.



## FV SERIES

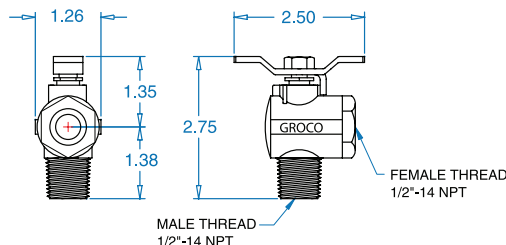
U.S. PATENT NO. 7,000,896



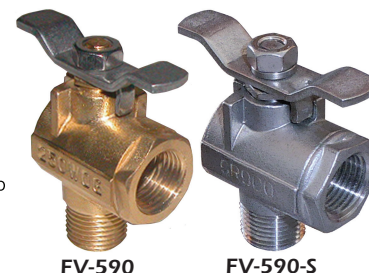
| MODEL  | THREAD NPT | A inch | B inch | C inch | D inch | WEIGHT lb | PKG |
|--------|------------|--------|--------|--------|--------|-----------|-----|
| FV-250 | 1/4"       | 4.10"  | 2.22"  | 1.54"  | 1.77"  | .52       | 16  |
| FV-375 | 3/8"       | 4.10"  | 2.22"  | 1.54"  | 1.77"  | .50       | 16  |
| FV-500 | 1/2"       | 4.10"  | 2.20"  | 1.85"  | 2.05"  | .82       | 16  |
| FV-750 | 3/4"       | 4.10"  | 2.22"  | 2.10"  | 2.33"  | 1.06      | 10  |

## 90-Degree Fuel Valve

- Compact design.
- 90° flow path.
- 1/2" NPT male and female ports.
- Use FV-590 for fiberglass tanks.
- Use FV-590-S with aluminum or stainless steel tanks.



## FV-590 SERIES



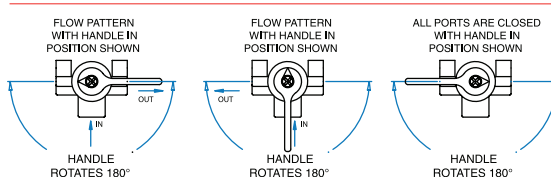
## 6-PORT FUEL VALVES

Six-port fuel valves are used where 2 tanks supply a single engine, and a return to each supply tank is required.

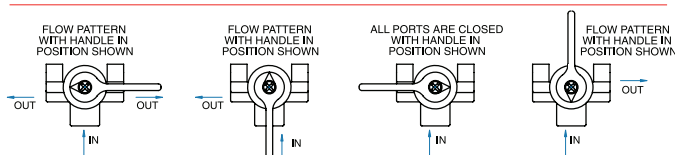
ABYC H33.9.2 states that fuel system valves must have an independent means of support, so in-line valves are not suitable for fuel system applications.

FV-65038 and FV-61075 have an "L" shaped flow pattern and 180° handle swing; FV-65038-A and FV-61075-A have a "T" shaped flow pattern and 360° handle actuation.

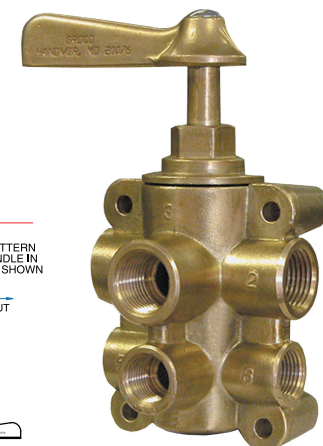
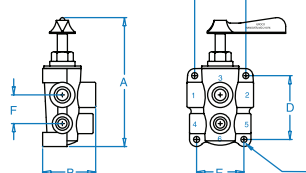
### FLOW PATTERN FV-65038 AND FV-61075



### FLOW PATTERN FV-65038-A AND FV-61075-A



| MODELS     | MAIN NPT | RETURN NPT | A inch | B inch | C inch | D inch | E inch | F inch |
|------------|----------|------------|--------|--------|--------|--------|--------|--------|
| FV-65038   | 1/2"     | 3/8"       | 5.62   | 2.31   | 2.23   | 2.78   | 2.06   | 1.25   |
| FV-65038-A | 1/2"     | 3/8"       | 5.62   | 2.31   | 2.23   | 2.78   | 2.06   | 1.25   |
| FV-61075   | 1"       | 3/4"       | 8.42   | 3.47   | 3.34   | 4.17   | 3.09   | 1.88   |
| FV-61075-A | 1"       | 3/4"       | 8.42   | 3.47   | 3.34   | 4.17   | 3.09   | 1.88   |



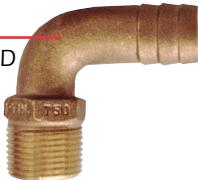


**TOP CONNECTION:** CHOOSE PTH, PTHC, PTHD, FF OR FFC CONNECTIONS

**PTH**  
STANDARD  
FLOW



**PTHC**  
STANDARD  
FLOW



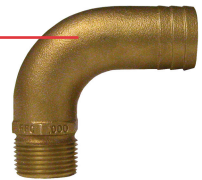
**PTHD**  
STANDARD  
FLOW



**FF**  
FULL  
FLOW



**FFC**  
FULL  
FLOW



**VALVE:** CHOOSE BV, FBV, OR IBV

**BV**  
MADE IN USA



**FBV**  
IMPORTED



**IBV**  
IMPORTED



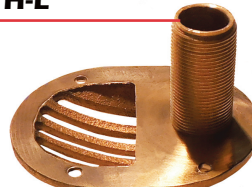
**IBVF**


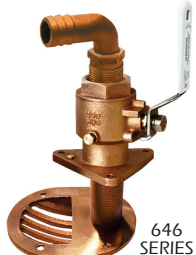

**BOTTOM CONNECTION:** CHOOSE TH OR STH

**TH-L**



**STH-L**



| Series      | Size Range    | Valve | Top Connection | Bottom Connection | Other | EXAMPLES  |
|-------------|---------------|-------|----------------|-------------------|-------|---|
| 632-XXXX-00 | 3/4" - 2-1/2" | BV    | FF             | STH-L             |       | <br>626 SERIES |
| 628-XXXX-00 | 3/4" - 3"     | BV    | FF             | TH-L              |       |   |
| 633-XXXX-00 | 3/4" - 2-1/2" | BV    | FFC            | STH-L             |       |   |
| 629-XXXX-00 | 3/4" - 3"     | BV    | FFC            | TH-L              |       |   |
| 630-XXXX-00 | 3/4" - 2-1/2" | BV    | PTH            | STH-L             |       |   |
| 626-XXXX-00 | 3/4" - 5"     | BV    | PTH            | TH-L              |       |   |
| 631-XXXX-00 | 3/4" - 2-1/2" | BV    | PTHC           | STH-L             |       |   |
| 627-XXXX-00 | 3/4" - 5"     | BV    | PTHC           | TH-L              |       |   |
| 656-XXXX-00 | 3/4" - 2-1/2" | BV    | PTHD           | STH-L             |       | <br>646 SERIES |
| 654-XXXX-00 | 3/4" - 3"     | BV    | PTHD           | TH-L              |       |   |
| 647-XXXX-00 | 3/4" - 2-1/2" | FBV   | FF             | STH-L             |       |   |
| 636-XXXX-00 | 3/4" - 3"     | FBV   | FF             | TH-L              |       |   |
| 648-XXXX-00 | 3/4" - 2-1/2" | FBV   | FFC            | STH-L             |       |   |
| 637-XXXX-00 | 3/4" - 3"     | FBV   | FFC            | TH-L              |       |   |
| 645-XXXX-00 | 3/4" - 2-1/2" | FBV   | PTH            | STH-L             |       |   |
| 634-XXXX-00 | 3/4" - 3"     | FBV   | PTH            | TH-L              |       |   |
| 646-XXXX-00 | 3/4" - 2-1/2" | FBV   | PTHC           | STH-L             |       | <br>658 SERIES |
| 635-XXXX-00 | 3/4" - 3"     | FBV   | PTHC           | TH-L              |       |   |
| 655-XXXX-00 | 3/4" - 2-1/2" | FBV   | PTHD           | STH-L             |       |   |
| 653-XXXX-00 | 3/4" - 3"     | FBV   | PTHD           | TH-L              |       |   |
| 661-XXXX-00 | 3/4" - 2-1/2" | IBV   | FF             | STH-L             | IBVF  |   |
| 651-XXXX-00 | 3/4" - 3"     | IBV   | FF             | TH-L              | IBVF  |   |
| 662-XXXX-00 | 3/4" - 2-1/2" | IBV   | FFC            | STH-L             | IBVF  |   |
| 652-XXXX-00 | 3/4" - 3"     | IBV   | FFC            | TH-L              | IBVF  |   |
| 659-XXXX-00 | 3/4" - 2-1/2" | IBV   | PTH            | STH-L             | IBVF  |   |
| 649-XXXX-00 | 3/4" - 3"     | IBV   | PTH            | TH-L              | IBVF  |   |
| 660-XXXX-00 | 3/4" - 2-1/2" | IBV   | PTHC           | STH-L             | IBVF  |   |
| 650-XXXX-00 | 3/4" - 3"     | IBV   | PTHC           | TH-L              | IBVF  |   |
| 658-XXXX-00 | 3/4" - 2-1/2" | IBV   | PTHD           | STH-L             | IBVF  |   |
| 657-XXXX-00 | 3/4" - 3"     | IBV   | PTHD           | TH-L              | IBVF  |   |

XXXX = Pipe Size Example: 0750 = 3/4", 2500 = 2-1/2"

## THE CONCEPT

Add SSC to the top of any seacock to allow instant emergency bilge pumping, or to simplify winterization and cooling system flushing.

Add a GROCO® Bilge Strainer (see Page 12) to pump out remote bilge locations.

**IN AN EMERGENCY:** While the connected engine is running, close the seacock and remove the quick release plug. Excess bilge water will be pumped overboard by the engine raw water pump. Add GROCO® BSA (see page 12) to pump out remote bilge locations.

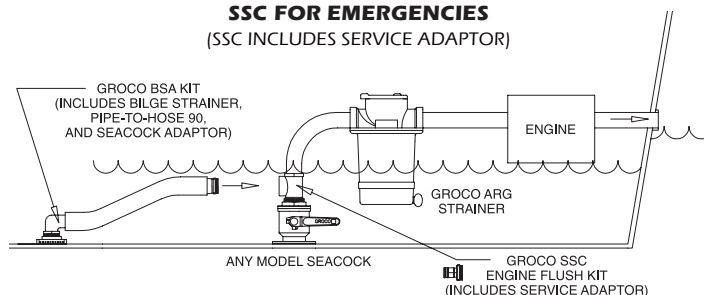
**FOR WINTERIZATION:** Close the seacock, remove the quick release plug and insert the service adaptor (included). Anti-freeze can be pumped into the cooling system.

**FOR SYSTEM FLUSHING:** Close the seacock and insert the service adaptor. Dockside water can be used to flush the cooling system with the engine running at idle speed.



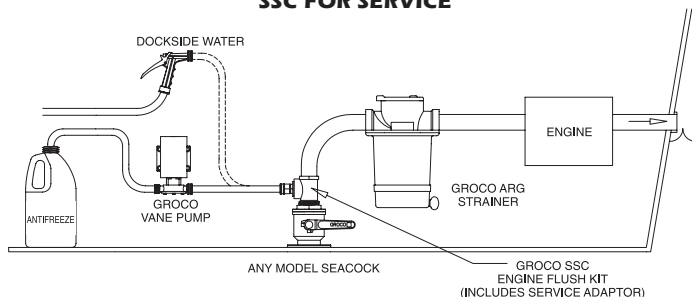
SSC Engine Flush Kit w/Service Adaptor

### SSC FOR EMERGENCIES (SSC INCLUDES SERVICE ADAPTOR)



Emergency bilge pumping allows high bilge water to be drawn through open side port and pumped overboard through engine exhaust system.

### SSC FOR SERVICE



NOTE: SSC may also be installed after the strainer, See SSCV below.

## THE CONCEPT

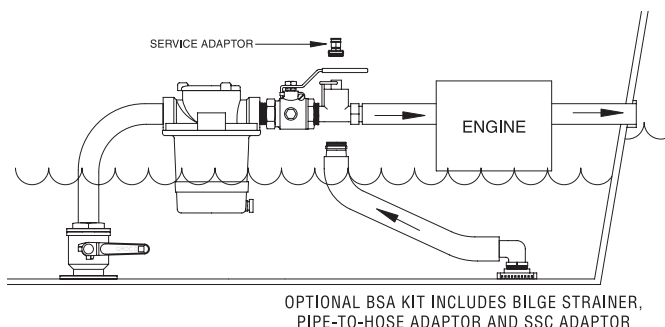
SSCV is the SSC (above) combined with a Full Flow In-Line IBV Series ball valve, which isolates the plumbing before SSC and prevents back-flushing into the strainer or through the seacock.

**FOR WINTERIZATION:** Close the seacock, remove the quick release plug and insert the service adaptor (included). Anti-freeze can be pumped into the cooling system.

**FOR SYSTEM FLUSHING:** Close the seacock and insert the service adaptor. Dockside water can be used to flush the cooling system with the engine running at idle speed.

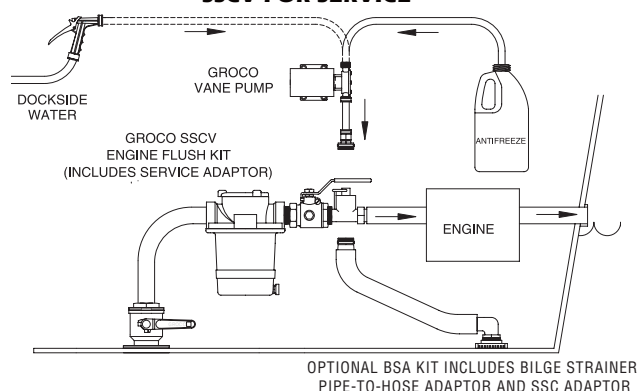


### SSCV FOR EMERGENCIES (SSCV INCLUDES SERVICE ADAPTOR)



OPTIONAL BSA KIT INCLUDES BILGE STRAINER, PIPE-TO-HOSE ADAPTOR AND SSC ADAPTOR

### SSCV FOR SERVICE



OPTIONAL BSA KIT INCLUDES BILGE STRAINER, PIPE-TO-HOSE ADAPTOR AND SSC ADAPTOR

| MODEL*    | HOSE ID | THREAD<br>NPT | SSC LENGTH<br>inch | SSCV LENGTH<br>inch | SSC WEIGHT<br>lb | SSCV WEIGHT<br>lb | SSC<br>PKG | SSCV<br>PKG |
|-----------|---------|---------------|--------------------|---------------------|------------------|-------------------|------------|-------------|
| SSCV-750  | 3/4"    | 3/4"          | 3.90"              | 5.79"               | .65              | 1.65              | 2          | 1           |
| SSCV-1000 | 1"      | 1"            | 4.35"              | 6.56"               | .90              | 2.66              | 2          | 1           |
| SSCV-1250 | 1-1/4"  | 1-1/4"        | 4.55"              | 7.02"               | 1.05             | 3.29              | 2          | 1           |
| SSCV-1500 | 1-1/2"  | 1-1/2"        | 4.75"              | 7.78"               | 1.45             | 4.76              | 2          | 1           |
| SSCV-2000 | 2"      | 2"            | 5.20"              | 9.13"               | 2.20             | 6.98              | 2          | 1           |
| SSCV-2500 | 2-1/2"  | 2-1/2"        | 5.85"              | 12.00"              | 4.80             | 15.20             | 1          | 1           |
| SSCV-3000 | 3"      | 3"            | 6.32"              | 14.50"              | 5.50             | 23.25             | 1          | 1           |

\*To order SSC only drop "V" from model number.





|                               |                            |
|-------------------------------|----------------------------|
| <b>Raw Water Flow Monitor</b> | <b>SSA</b>                 |
| <b>Inboard Strainers</b>      | <b>ARG, SA, SD, SE, VD</b> |
| <b>Hull Strainers</b>         | <b>APHS, ASC, RSC, SC</b>  |
| <b>Self-Clean Strainers</b>   | <b>HYDROMATIC™</b>         |
| <b>Bilge Strainers</b>        | <b>BS, BSA</b>             |
| <b>Seacock/Strainer Combo</b> | <b>BVS</b>                 |
| <b>Pump-Inlet Strainer</b>    | <b>WSB</b>                 |
| <b>Bilge Strainer</b>         | <b>BS, BSA</b>             |



**RAW WATER STRAINERS**

# WATER FLOW MONITOR

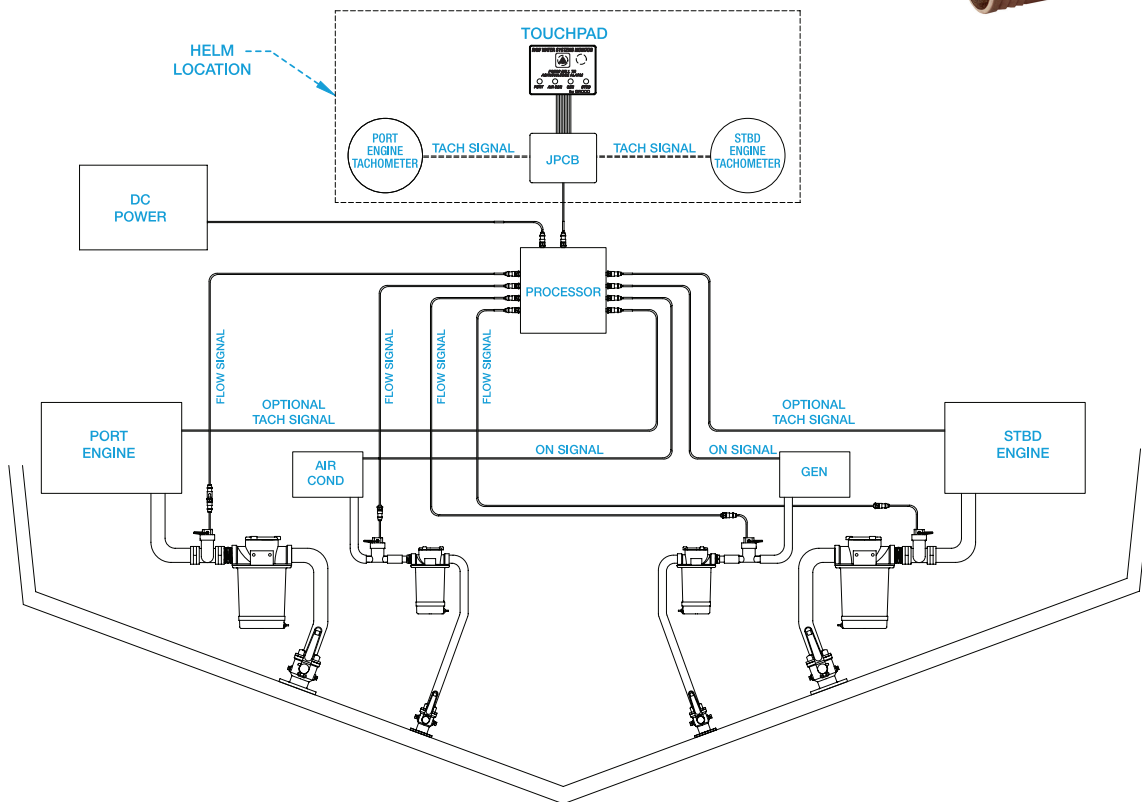
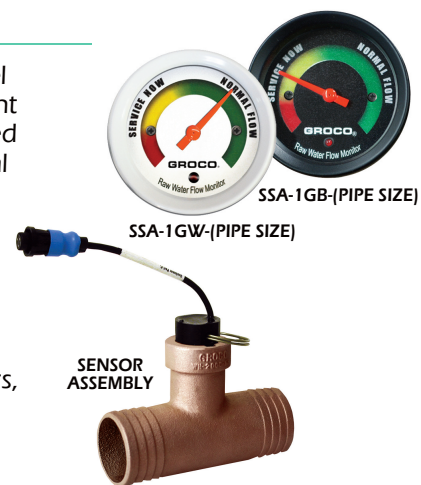
## U.S. PATENT NO. 7,491,320



### THE CONCEPT

SSA is a patented system that alerts the vessel operator visually and audibly to the significant reduction of raw water flow to any connected device. You are alerted faster than traditional gauges or sensors (about 7 seconds) – fast enough to allow you to react and investigate – fast enough to prevent damage BEFORE it occurs.

Models are offered to monitor flow to engines, generators, air conditioners, R/O systems or combinations of these consumers, and the tournament fisherman model monitors flow to multiple live wells.



SSA-4 SAMPLE INSTALLATION

### HOW IT WORKS

Sensors, hose sizes 5/8" to 6", installed in each raw water line send flow data to the processor, and each device sends an "on" signal when it is operating.

If flow to any of the devices falls below calibrated "normal" you are alerted audibly, and an LED identifies the device requiring maintenance or service.

In an emergency the sensor can be removed from the bronze housing to allow water to be pumped from a flooded bilge. All housings accept GROCO® SBVSA-1505 Service Adaptor for winterization or system flushing.

| MODEL   | MAX DEVICES CONNECTED | DEVICE DESCRIPTION                         | INDICATOR           | NMEA2000    |
|---------|-----------------------|--|---------------------|-------------|
| SSA-1GB | 1                     | Propulsion Engine                          | 2-5/8" Gauge, Black | N/A         |
| SSA-1GW | 1                     | Propulsion Engine                          | 2-5/8" Gauge, White | N/A         |
| SSA-3   | 3                     | 1 engine, 1 generator, 1 air conditioner   | Touchpad            | Coming Soon |
| SSA-4   | 4                     | Up to 2 engines and up to 2 AC or DC pumps | Touchpad            | Coming Soon |
| SSA-4B  | 4                     | Up to 4 AC or DC baitwell pumps            | Touchpad            | Coming Soon |
| SSA-7   | 7                     | Up to 3 Engines, up to 4 AC or DC pumps    | Touchpad            | Coming Soon |

### HOW TO DESIGN YOUR SYSTEM

**Step-1:** Select the Touchpad. Your selection identifies how many devices you will connect and what the devices are.

|   |   |  |  |  |   |
|---|---|--|--|--|---|
| <p>Touchpad #31<br/>Engine, AC, Gen</p> | <p>Touchpad #41<br/>Engine, Engine, AC, Gen</p> | <p>Touchpad #43<br/>4 AC or 4 DC Pumps</p> | <p>Touchpad #71<br/>Engine, Engine, AC, AC, AC, Gen, Gen</p> | <p>Touchpad #72<br/>Engine, Engine, AC, AC, Gen, Gen, R/O or Refrigeration</p> | <p>Touchpad #73<br/>Engine, Engine, AC, AC, AC, Gen, R/O or Refrigeration</p> |
|---|---|--|--|--|---|

After Step-1: Sample System Part Number = SSA41- \_ \_ \_ \_ - \_

**Step-2:** Select Sensor Plumbing Code from chart below to match existing plumbing (specify in alphabetic order).

| SENSOR      | HOSE ID | PLUMBING CODE | SENSOR      | NPT    | PLUMBING CODE | DIMENSIONS |     |
|-------------|---------|---------------|-------------|--------|---------------|------------|-----|
|             |         |               |             |        |               | Y          | Z   |
| SSA-625-HH  | 5/8"    | W             | -           | -      | -             | 4.8        | 2.0 |
| SSA-750-HH  | 3/4"    | B             | SSA-750-PP  | 3/4"   | A             | 4.8        | 2.0 |
| SSA-1000-HH | 1"      | D             | SSA-1000-PP | 1"     | C             | 4.8        | 2.2 |
| SSA-1250-HH | 1-1/4"  | F             | SSA-1250-PP | 1-1/4" | E             | 4.8        | 2.3 |
| SSA-1500-HH | 1-1/2"  | H             | SSA-1500-PP | 1-1/2" | G             | 5.2        | 2.4 |
| SSA-2000-HH | 2"      | K             | SSA-2000-PP | 2"     | J             | 5.2        | 2.7 |
| SSA-2500-HH | 2-1/2"  | M             | SSA-2500-PP | 2-1/2" | L             | 5.2        | 2.9 |
| SSA-3000-HH | 3"      | P             | SSA-3000-PP | 3"     | N             | 5.2        | 3.0 |
| SSA-4000-HH | 4"      | R             | SSA-4000-PP | 4"     | Q             | 5.2        | 3.6 |
| SSA-5000-HH | 5"      | T             | SSA-5000-PP | 5"     | S             | -          | -   |
| SSA-6000-HH | 6"      | V             | SSA-6000-PP | 6"     | U             | -          | -   |

After Step-2: Sample System Part Number = SSA41-B D K K - \_

**Step-3:** Identify the source of engine(s) RPM signal.

Monitoring a propulsion engine requires an RPM signal. RPM data can be obtained from either of 3 sources, the source becomes the final number in the system part number.

Choose suffix -1 if you will obtain RPM from a helm-mounted analog tachometer.

Choose suffix -2 if you will obtain RPM from the signal generator on each engine.

Choose suffix -3 if you will obtain RPM from the engine J1939 connector or ECU.

After Step 3: Completed Sample System Part Number = SSA41-B D K K - 1

#### Example Part Number:

SSA41-B D K K - 1

Touchpad for 2 Engines, 1 AC and 1 Gen

Sensor Assembly fits 3/4" ID hose

Sensor Assembly fits 1" ID hose

Sensor Assembly fits 2" ID hose

Sensor Assembly fits 2" ID hose

RPM signal obtained from helm mounted tach

#### More Examples:

SSA31-B B L - 2

Touchpad for 1 Engine, 1 AC and 1 Gen

Sensor Assembly fits 3/4" ID hose

Sensor Assembly fits 3/4" ID hose

Sensor Assembly fits 2-1/2" NPT

RPM signal obtained from engine tach signal gen

SSA73-B B B D D K K - 3

Touchpad for 2 Engines, 3 AC, 1 Gen and 1 RO

Sensor Assembly fits 3/4" ID hose

Sensor Assembly fits 3/4" ID hose

Sensor Assembly fits 3/4" ID hose

Sensor Assembly fits 1" ID hose

Sensor Assembly fits 1" ID hose

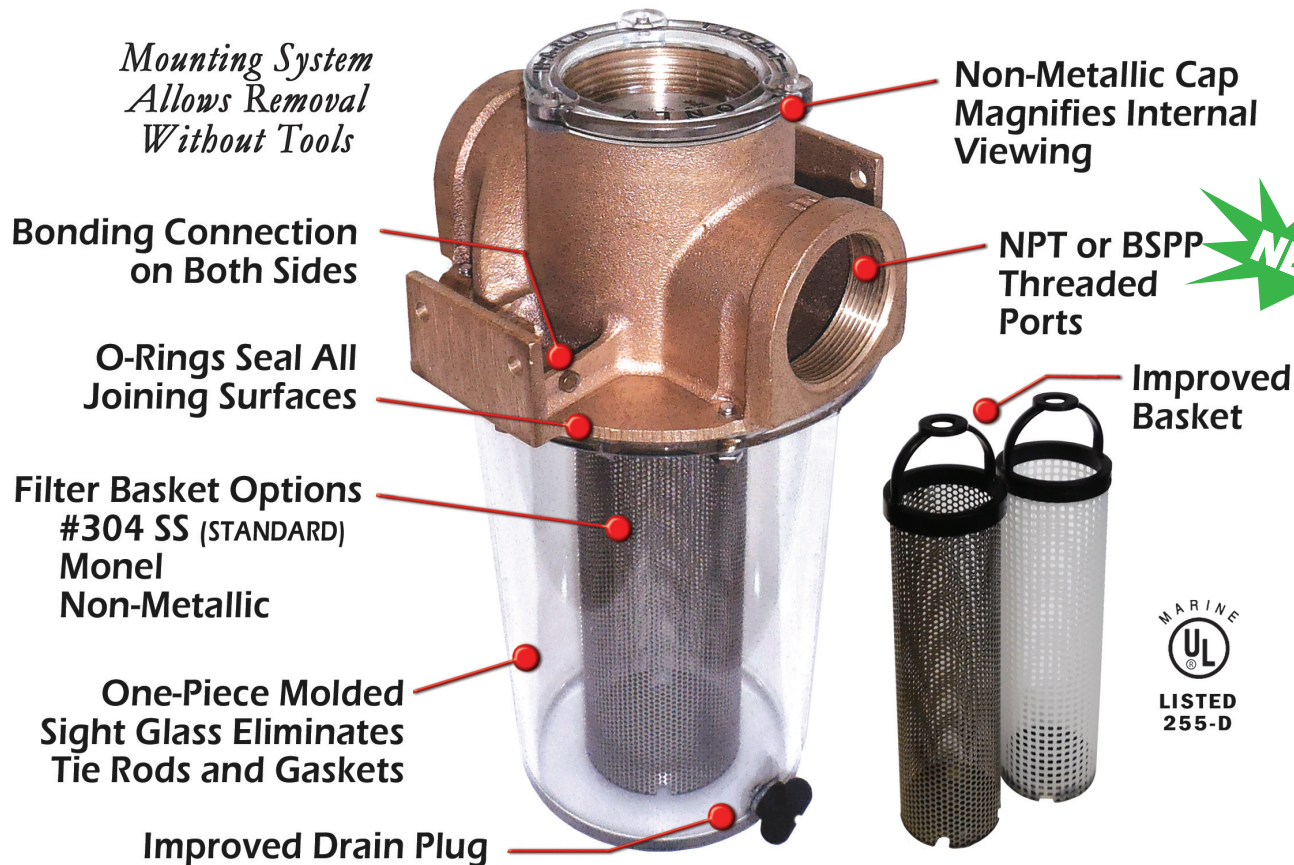
Sensor Assembly fits 2" ID hose

Sensor Assembly fits 2" ID hose

RPM signal obtained from J1939 connection

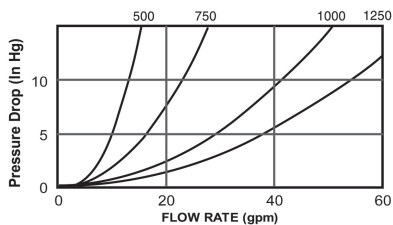


## ARG SERIES with magnifying cap for easy inspection

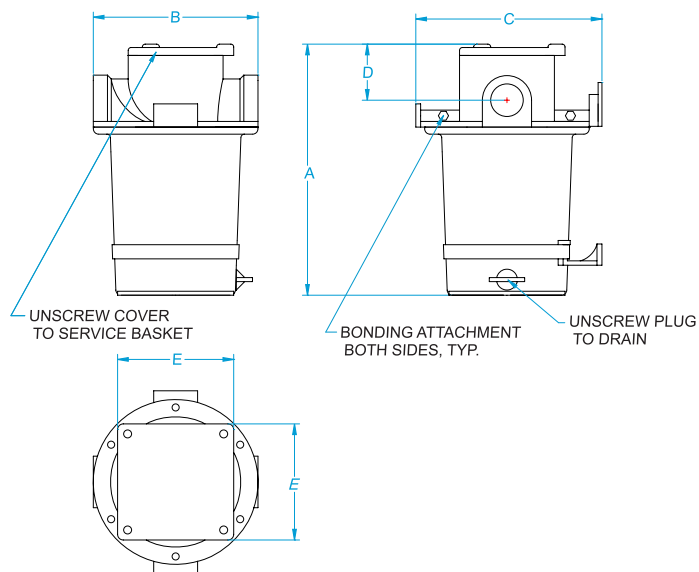
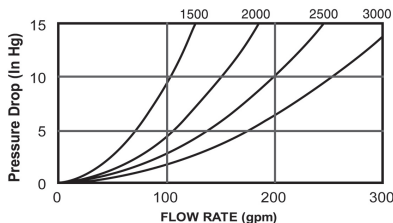


Go to [www.groco.net](http://www.groco.net) for updates, applications, and servicing information.

ARG-500 THRU  
ARG-1250  
PRESSURE DROP  
CURVE



ARG-1500 THRU  
ARG-3000  
PRESSURE DROP  
CURVE



## ARG SERIES IS NOW AVAILABLE WITH BSPP OR NPT THREADS

| PLASTIC BASKET | #304 SS BASKET | MONEL BASKET | THREAD NPT/BSPP | DIMENSIONS (P-16) |           |           |           |           | RATIO | WEIGHT lbs/kg |
|----------------|----------------|--------------|-----------------|-------------------|-----------|-----------|-----------|-----------|-------|---------------|
|                |                |              |                 | A inch/mm         | B inch/mm | C inch/mm | D inch/mm | E inch/mm |       |               |
| ARG-500-P      | ARG-500-S      | ARG-500      | 1/2"            | 6.4/162.6         | 4.5/114.3 | 5.3/134.6 | 1.5/38.1  | -         | 54    | 3.5/1.6       |
| ARG-755-P      | ARG-755-S      | ARG-755      | 3/4"            | 6.4/162.6         | 4.5/114.3 | 5.3/134.6 | 1.5/38.1  | -         | 24    | 3.5/1.6       |
| ARG-750-P      | ARG-750-S      | ARG-750      | 3/4"            | 8.4/213.4         | 4.5/114.3 | 5.3/134.6 | 1.5/38.1  | -         | 36    | 3.7/1.7       |
| ARG-1000-P     | ARG-1000-S     | ARG-1000     | 1"              | 9.0/228.6         | 5.8/147.3 | 6.5/165.1 | 2.0/50.8  | -         | 28    | 5.8/2.6       |
| ARG-1210-P     | ARG-1210-S     | ARG-1210     | 1-1/4"          | 9.2/233.7         | 5.8/147.3 | 6.5/165.1 | 2.3/58.4  | -         | 18    | 6.1/2.8       |
| ARG-1250-P     | ARG-1250-S     | ARG-1250     | 1-1/4"          | 10.6/269.2        | 5.8/147.3 | 6.5/165.1 | 2.3/58.4  | -         | 24    | 6.4/2.9       |
| ARG-1500-P     | ARG-1500-S     | ARG-1500     | 1-1/2"          | 11.4/289.6        | 7.3/185.4 | 7.8/198.1 | 2.5/63.5  | -         | 20    | 9.6/4.4       |
| ARG-2015-P     | ARG-2015-S     | ARG-2015     | 2"              | 12.0/304.8        | 7.3/185.4 | 7.8/198.1 | 2.8/71.1  | -         | 11    | 11.1/5.0      |
| ARG-2000-P     | ARG-2000-S     | ARG-2000     | 2"              | 14.0/355.6        | 7.3/185.4 | 7.8/198.1 | 2.8/71.1  | -         | 14    | 12.2/5.5      |
| ARG-2515-P     | ARG-2515-S     | ARG-2515     | 2-1/2"          | 12.7/322.6        | 7.3/185.4 | 7.8/198.1 | 3.1/78.7  | -         | 7     | 13.5/6.1      |
| ARG-2520-P     | ARG-2520-S     | ARG-2520     | 2-1/2"          | 14.6/370.8        | 7.3/185.4 | 7.8/198.1 | 3.1/78.7  | -         | 9     | 13.5/6.1      |
| ARG-2500-P     | ARG-2500-S     | ARG-2500     | 2-1/2"          | 17.0/431.8        | 7.3/185.4 | 7.8/198.1 | 3.1/78.7  | -         | 11    | 14.2/6.4      |
| ARG-3015-P     | ARG-3015-S     | ARG-3015     | 3"              | 13.3/337.8        | 7.3/185.4 | 7.8/198.1 | 3.5/88.9  | -         | 5     | 15.0/6.8      |
| ARG-3020-P     | ARG-3020-S     | ARG-3020     | 3"              | 15.2/386.1        | 7.3/185.4 | 7.8/198.1 | 3.5/88.9  | -         | 6     | 15.8/7.2      |
| ARG-3025-P     | ARG-3025-S     | ARG-3025     | 3"              | 17.4/442.0        | 7.3/185.4 | 7.8/198.1 | 3.5/88.9  | -         | 8     | 16.5/7.5      |
| ARG-3000-P     | ARG-3000-S     | ARG-3000     | 3"              | 19.8/502.9        | 7.3/185.4 | 7.8/198.1 | 3.5/88.9  | -         | 9     | 17.3/7.8      |

**SPECIFY "BSPP" AFTER THE PART NUMBER FOR BSPP THREADS, ie: ARG-750-S BSPP**

**MODEL ARG**  
BRONZE CASTINGS  
CLEAR SIGHT GLASS



| PLASTIC BASKET | #304 SS BASKET | MONEL BASKET | THREAD NPT | DIMENSIONS (P-16) |        |        |        |        | RATIO | WEIGHT lbs |
|----------------|----------------|--------------|------------|-------------------|--------|--------|--------|--------|-------|------------|
|                |                |              |            | A inch            | B inch | C inch | D inch | E inch |       |            |
| ARGS-500-P     | ARGS-500-S     | ARGS-500     | 1/2"       | 6.4               | 5.5    | 5.3    | 1.5    | -      | 54    | 3.2        |
| ARGS-755-P     | ARGS-755-S     | ARGS-755     | 3/4"       | 6.4               | 4.5    | 5.3    | 1.5    | -      | 24    | 3.2        |
| ARGS-750-P     | ARGS-750-S     | ARGS-750     | 3/4"       | 8.4               | 4.5    | 5.3    | 1.5    | -      | 36    | 3.4        |
| ARGS-1000-P    | ARGS-1000-S    | ARGS-1000    | 1"         | 9.0               | 6.8    | 6.5    | 2.0    | -      | 28    | 6.0        |
| ARGS-1210-P    | ARGS-1210-S    | ARGS-1210    | 1-1/4"     | 9.2               | 5.8    | 6.5    | 2.3    | -      | 18    | 6.1        |
| ARGS-1250-P    | ARGS-1250-S    | ARGS-1250    | 1-1/4"     | 10.6              | 5.8    | 6.5    | 2.3    | -      | 24    | 6.4        |
| ARGS-1500-P    | ARGS-1500-S    | ARGS-1500    | 1-1/2"     | 11.4              | 8.3    | 7.8    | 2.5    | -      | 20    | 10.0       |
| ARGS-2015-P    | ARGS-2015-S    | ARGS-2015    | 2"         | 12.0              | 7.3    | 7.8    | 2.8    | -      | 11    | 10.8       |
| ARGS-2000-P    | ARGS-2000-S    | ARGS-2000    | 2"         | 14.0              | 7.3    | 7.8    | 2.8    | -      | 14    | 11.9       |
| ARGS-2515-P    | ARGS-2515-S    | ARGS-2515    | 2-1/2"     | 12.7              | 8.3    | 7.8    | 3.1    | -      | 7     | 11.7       |
| ARGS-2520-P    | ARGS-2520-S    | ARGS-2520    | 2-1/2"     | 14.6              | 8.3    | 7.8    | 3.1    | -      | 9     | 14.0       |
| ARGS-2500-P    | ARGS-2500-S    | ARGS-2500    | 2-1/2"     | 17.0              | 8.3    | 7.8    | 3.1    | -      | 11    | 14.6       |
| ARGS-3015-P    | ARGS-3015-S    | ARGS-3015    | 3"         | 13.3              | 7.3    | 7.8    | 3.5    | -      | 5     | 14.2       |
| ARGS-3020-P    | ARGS-3020-S    | ARGS-3020    | 3"         | 15.2              | 7.3    | 7.8    | 3.5    | -      | 6     | 15.0       |
| ARGS-3025-P    | ARGS-3025-S    | ARGS-3025    | 3"         | 17.4              | 7.3    | 7.8    | 3.5    | -      | 8     | 15.7       |
| ARGS-3000-P    | ARGS-3000-S    | ARGS-3000    | 3"         | 19.8              | 7.3    | 7.8    | 3.5    | -      | 9     | 16.5       |

**MODEL ARG-S**  
#316 SS CASTINGS  
CLEAR SIGHT GLASS



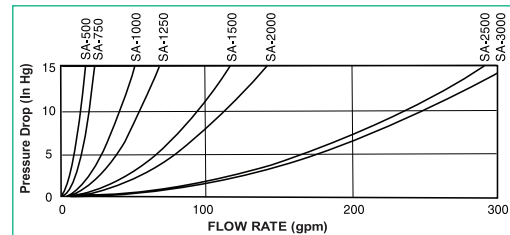
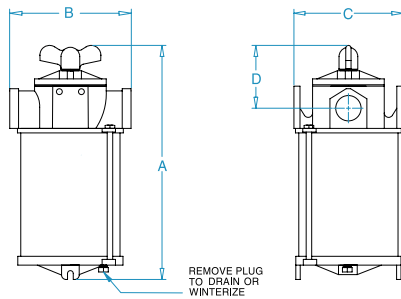
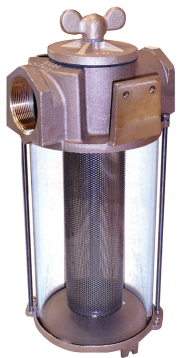
| PLASTIC BASKET | #304 SS BASKET | MONEL BASKET | THREAD NPT | DIMENSIONS (P-16) |        |        |        |        | RATIO | WEIGHT lbs |
|----------------|----------------|--------------|------------|-------------------|--------|--------|--------|--------|-------|------------|
|                |                |              |            | A inch            | B inch | C inch | D inch | E inch |       |            |
| AARG-500-P     | AARG-500-S     | AARG-500     | 1/2"       | 6.4               | 4.5    | 5.3    | 1.5    | 3.3    | 54    | 6.7        |
| AARG-755-P     | AARG-755-S     | AARG-755     | 3/4"       | 6.4               | 4.5    | 5.3    | 1.5    | 3.3    | 24    | 6.7        |
| AARG-750-P     | AARG-750-S     | AARG-750     | 3/4"       | 8.4               | 4.5    | 5.3    | 1.5    | 3.3    | 36    | 7.7        |
| AARG-1000-P    | AARG-1000-S    | AARG-1000    | 1"         | 9.0               | 5.8    | 6.5    | 2.0    | 4.1    | 28    | 10.7       |
| AARG-1210-P    | AARG-1210-S    | AARG-1210    | 1-1/4"     | 9.2               | 5.8    | 6.5    | 2.3    | 4.1    | 18    | 11.0       |
| AARG-1250-P    | AARG-1250-S    | AARG-1250    | 1-1/4"     | 10.6              | 5.8    | 6.5    | 2.3    | 4.1    | 24    | 13.1       |
| AARG-1500-P    | AARG-1500-S    | AARG-1500    | 1-1/2"     | 11.4              | 7.3    | 7.8    | 2.5    | 5.0    | 20    | 23.5       |
| AARG-2015-P    | AARG-2015-S    | AARG-2015    | 2"         | 12.0              | 7.3    | 7.8    | 2.8    | 5.0    | 11    | 25.0       |
| AARG-2000-P    | AARG-2000-S    | AARG-2000    | 2"         | 14.0              | 7.3    | 7.8    | 2.8    | 5.0    | 14    | 26.8       |
| AARG-2515-P    | AARG-2515-S    | AARG-2515    | 2-1/2"     | 12.7              | 7.3    | 7.8    | 3.1    | 5.0    | 7     | 27.4       |
| AARG-2520-P    | AARG-2520-S    | AARG-2520    | 2-1/2"     | 14.6              | 7.3    | 7.8    | 3.1    | 5.0    | 9     | 28.1       |
| AARG-2500-P    | AARG-2500-S    | AARG-2500    | 2-1/2"     | 17.0              | 7.3    | 7.8    | 3.1    | 5.0    | 11    | 32.4       |
| AARG-3015-P    | AARG-3015-S    | AARG-3015    | 3"         | 13.3              | 7.3    | 7.8    | 3.5    | 5.0    | 5     | 28.9       |
| AARG-3020-P    | AARG-3020-S    | AARG-3020    | 3"         | 15.2              | 7.3    | 7.8    | 3.5    | 5.0    | 6     | 30.4       |
| AARG-3025-P    | AARG-3025-S    | AARG-3025    | 3"         | 17.4              | 7.3    | 7.8    | 3.5    | 5.0    | 8     | 34.8       |
| AARG-3000-P    | AARG-3000-S    | AARG-3000    | 3"         | 19.8              | 7.3    | 7.8    | 3.5    | 5.0    | 9     | 36.4       |

**MODEL AARG**  
BRONZE CASTINGS  
BRONZE ENCLOSURE  
BRONZE CAP



## SA-S SERIES

**MODEL SA**  
BRONZE CASTINGS  
CLEAR SIGHT GLASS



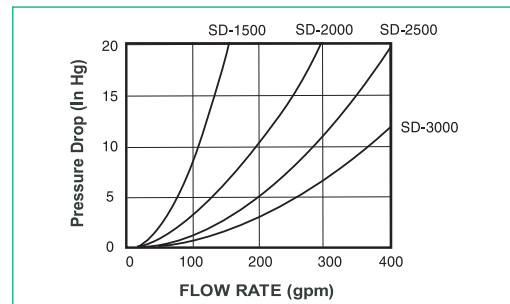
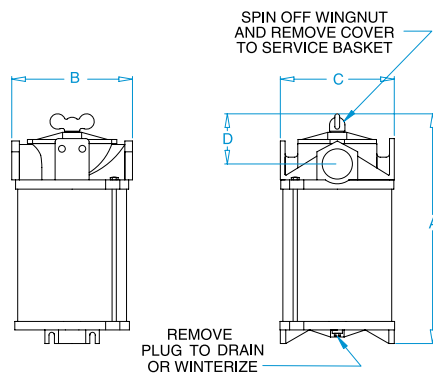
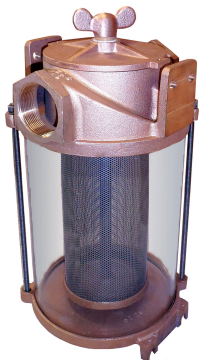
| #304 SS BASKET | MONEL BASKET | THREAD NPT | A inch | B inch | C inch | D inch | RATIO | WEIGHT lb |
|----------------|--------------|------------|--------|--------|--------|--------|-------|-----------|
| SA-500-S       | SA-500       | 1/2"       | 7.8    | 4.5    | 4.0    | 2.3    | 54    | 4.2       |
| SA-750-S       | SA-750       | 3/4"       | 10.0   | 4.5    | 4.0    | 2.3    | 36    | 4.4       |
| SA-1000-S      | SA-1000      | 1"         | 10.5   | 5.5    | 5.0    | 2.8    | 29    | 6.9       |
| SA-1250-S      | SA-1250      | 1-1/4"     | 12.8   | 5.5    | 5.0    | 2.8    | 25    | 7.7       |
| SA-1500-S      | SA-1500      | 1-1/2"     | 13.8   | 6.8    | 6.3    | 3.3    | 20    | 12.3      |
| SA-2000-S      | SA-2000      | 2"         | 16.5   | 6.8    | 6.3    | 3.5    | 14    | 16.2      |
| SA-2500-S      | SA-2500      | 2-1/2"     | 18.8   | 7.8    | 6.3    | 3.8    | 11    | 18.4      |
| SA-3000-S      | SA-3000      | 3"         | 21.5   | 7.8    | 6.3    | 4.0    | 9     | 21.3      |
| ASA-500-S      | ASA-500      | 1/2"       | 7.8    | 4.5    | 4.0    | 2.3    | 54    | 5.6       |
| ASA-750-S      | ASA-750      | 3/4"       | 10.0   | 4.5    | 4.0    | 2.3    | 36    | 6.6       |
| ASA-1000-S     | ASA-1000     | 1"         | 10.5   | 5.5    | 5.0    | 2.8    | 29    | 10.1      |
| ASA-1250-S     | ASA-1250     | 1-1/4"     | 12.8   | 5.5    | 5.0    | 2.8    | 25    | 11.9      |
| ASA-1500-S     | ASA-1500     | 1-1/2"     | 13.8   | 6.8    | 6.3    | 3.3    | 20    | 16.8      |
| ASA-2000-S     | ASA-2000     | 2"         | 16.5   | 6.8    | 6.3    | 3.5    | 14    | 21.8      |
| ASA-2500-S     | ASA-2500     | 2-1/2"     | 18.8   | 7.8    | 6.3    | 3.8    | 11    | 25.1      |
| ASA-3000-S     | ASA-3000     | 3"         | 21.5   | 7.8    | 6.3    | 4.0    | 9     | 29.4      |

**MODEL ASA**  
BRONZE CASTINGS  
SS ENCLOSURE



## SD SERIES

**MODEL SD**  
BRONZE CASTINGS  
CLEAR SIGHT GLASS



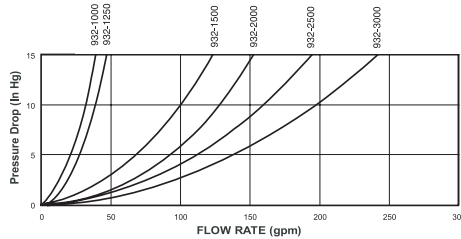
| #304 SS BASKET | MONEL BASKET | THREAD NPT | A inch | B inch | C inch | D inch | RATIO | WEIGHT lb |
|----------------|--------------|------------|--------|--------|--------|--------|-------|-----------|
| SD-1500-S      | SD-1500      | 1-1/2"     | 14.5   | 8.9    | 8.4    | 3.8    | 36    | 24.0      |
| SD-2000-S      | SD-2000      | 2"         | 17.0   | 8.9    | 8.4    | 3.6    | 22    | 26.0      |
| SD-2500-S      | SD-2500      | 2-1/2"     | 20.4   | 8.9    | 8.4    | 4.4    | 16    | 36.0      |
| SD-3000-S      | SD-3000      | 3"         | 22.4   | 8.9    | 8.4    | 4.4    | 13    | 38.0      |
| ASD-1500-S     | ASD-1500     | 1-1/2"     | 14.5   | 8.9    | 8.4    | 3.8    | 36    | 32.2      |
| ASD-2000-S     | ASD-2000     | 2"         | 17.0   | 8.9    | 8.4    | 3.6    | 22    | 36.6      |
| ASD-2500-S     | ASD-2500     | 2-1/2"     | 20.4   | 8.9    | 8.4    | 4.4    | 16    | 48.7      |
| ASD-3000-S     | ASD-3000     | 3"         | 22.4   | 8.9    | 8.4    | 4.5    | 13    | 52.8      |

**MODEL ASD**  
BRONZE CASTINGS  
SS ENCLOSURE

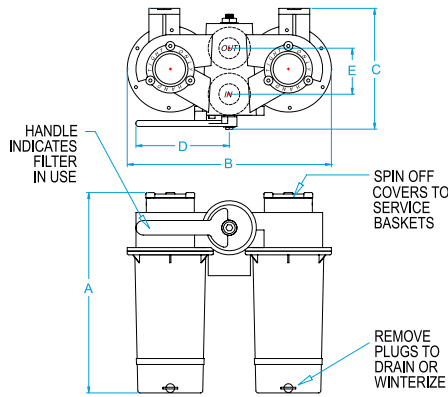




# VERTICAL DUPLEX WATER STRAINERS



932 Series Performance Chart (above) shows estimated pressure drop information calculated from product proto-types. Consult GROCO for up-to-date information.



**932 SERIES**  
BRONZE CASTINGS  
CLEAR SIGHT GLASS

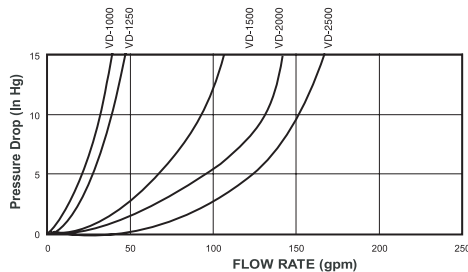


**933 SERIES**  
BRONZE CASTINGS  
BRONZE ENCLOSURES

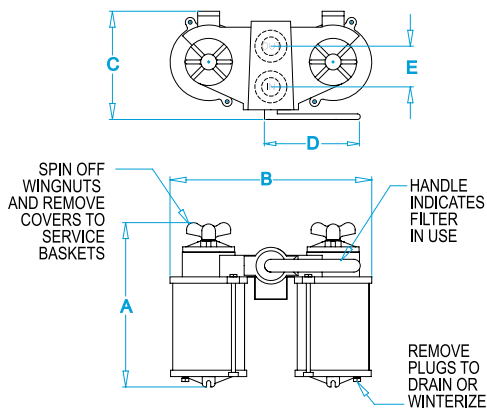


| #304 SS BASKET | MONEL BASKET | THREAD NPT | A inch | B inch | C inch | D inch | E inch | RATIO | WEIGHT lb |
|----------------|--------------|------------|--------|--------|--------|--------|--------|-------|-----------|
| 932-0500-00    | 932-0500-01  | 1/2"       | -      | -      | -      | -      | -      | 54    | 11.0      |
| 932-0750-00    | 932-0750-01  | 3/4"       | -      | -      | -      | -      | -      | 36    | 12.0      |
| 932-1000-00    | 932-1000-01  | 1"         | 9.4    | 13.5   | 6.5    | 3.3    | 2.5    | 28    | 18.5      |
| 932-1250-00    | 932-1250-01  | 1-1/4"     | 11.0   | 13.5   | 6.5    | 3.3    | 2.5    | 24    | 20.0      |
| 932-1500-00    | 932-1500-01  | 1-1/2"     | 12.8   | 17.2   | 10.2   | 5.1    | 3.9    | 20    | 52.0      |
| 932-2000-00    | 932-2000-01  | 2"         | 14.7   | 17.2   | 10.2   | 5.1    | 3.9    | 14    | 56.0      |
| 932-2500-00    | 932-2500-01  | 2-1/2"     | 20.0   | 17.5   | 12.6   | 5.1    | 5.5    | 11    | 60.0      |
| 932-3000-00    | 932-3000-00  | 3"         | 20.0   | 17.5   | 12.6   | 6.3    | 5.5    | 9     | 116.0     |
| 933-0500-00    | 933-0500-01  | 1/2"       | -      | -      | -      | -      | -      | 54    | 14.2      |
| 933-0750-00    | 933-0750-01  | 3/4"       | -      | -      | -      | -      | -      | 36    | 16.1      |
| 933-1000-00    | 933-1000-01  | 1"         | 9.4    | 13.5   | 6.5    | 3.3    | 2.5    | 28    | 23.4      |
| 933-1250-00    | 933-1250-01  | 1-1/4"     | 11.0   | 13.5   | 6.5    | 3.3    | 2.5    | 24    | 26.7      |
| 933-1500-00    | 933-1500-01  | 1-1/2"     | 12.8   | 17.2   | 10.2   | 5.1    | 3.9    | 20    | 65.9      |
| 933-2000-00    | 933-2000-01  | 2"         | 14.7   | 17.2   | 10.2   | 5.1    | 3.9    | 14    | 70.6      |
| 933-2500-00    | 933-2500-01  | 2-1/2"     | 20.0   | 17.5   | 12.6   | 5.1    | 5.5    | 11    | 78.3      |
| 933-3000-00    | 933-3000-01  | 3"         | 20.0   | 17.5   | 12.6   | 6.3    | 5.5    | 9     | 135.2     |

## VD-S SERIES



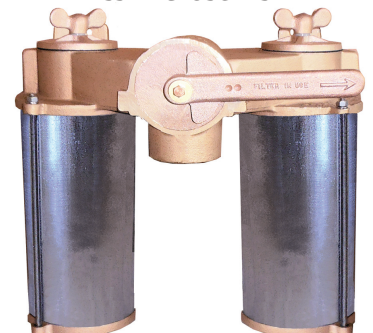
- Ratio means the ratio of open filter basket area to cross-sectional pipe area.
- For compliance with ABS standards add prefix "A" to specify #316 stainless steel enclosure in place of the plastic sight glass (ie: AVD-1000-S).
- Add suffix "FM" for 60-mesh fine mesh filter basket insert. Other mesh count are available by special order.



**MODEL VD**  
BRONZE CASTINGS  
CLEAR SIGHT GLASS



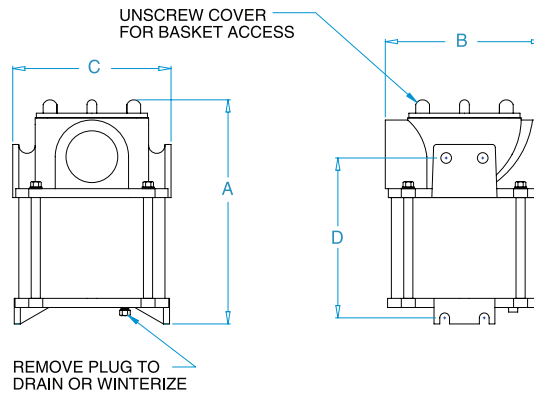
**MODEL AVD**  
BRONZE CASTINGS  
SS ENCLOSURES



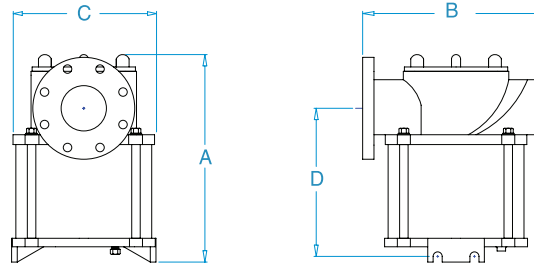
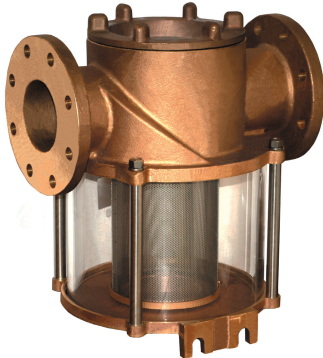
| #304 SS BASKET | MONEL BASKET | THREAD NPT | A inch | B inch | C inch | D inch | E inch | RATIO | WEIGHT lb |
|----------------|--------------|------------|--------|--------|--------|--------|--------|-------|-----------|
| VD-1000-S      | VD-1000      | 1"         | 10.0   | 13.0   | 6.8    | 3.5    | 3.3    | 30    | 22.0      |
| VD-1250-S      | VD-1250      | 1-1/4"     | 12.0   | 13.0   | 6.8    | 3.5    | 3.3    | 25    | 21.0      |
| VD-1500-S      | VD-1500      | 1-1/2"     | 14.5   | 16.0   | 8.0    | 6.5    | 6.5    | 19    | 46.0      |
| VD-2000-S      | VD-2000      | 2"         | 16.5   | 16.0   | 8.0    | 6.5    | 6.5    | 14    | 47.0      |
| VD-2500-S      | VD-2500      | 2-1/2"     | 17.5   | 17.5   | 8.0    | 7.8    | 7.8    | 11    | 54.0      |
| AVD-1000-S     | AVD-1000     | 1"         | 10.0   | 13.0   | 6.8    | 3.5    | 3.3    | 30    | 31.5      |
| AVD-1250-S     | AVD-1250     | 1-1/4"     | 12.0   | 13.0   | 6.8    | 3.5    | 3.3    | 25    | 33.7      |
| AVD-1500-S     | AVD-1500     | 1-1/2"     | 14.5   | 16.0   | 8.0    | 6.5    | 6.5    | 19    | 63.3      |
| AVD-2000-S     | AVD-2000     | 2"         | 16.5   | 16.0   | 8.0    | 6.5    | 6.5    | 14    | 68.5      |
| AVD-2500-S     | AVD-2500     | 2-1/2"     | 17.5   | 17.5   | 8.0    | 7.8    | 7.8    | 11    | 79.8      |

# SE SERIES LARGE ENGINE STRAINERS

## MODEL SE WITH NPT THREADED PORTS (4" ONLY)

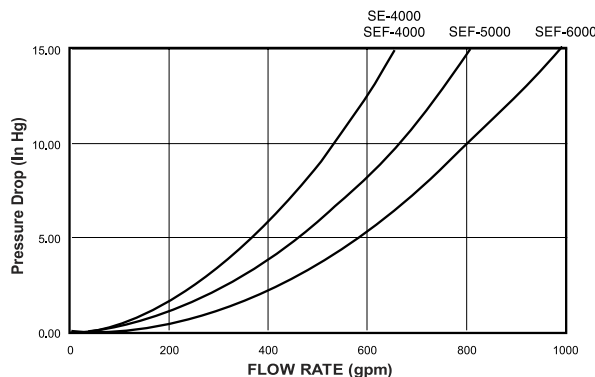


## MODEL SEF WITH FLANGED PORTS 4", 5", 6"



FLANGES ON SEF SERIES STRAINERS  
MATCH ANSI B16.5 - 1996 CLASS 150

## MODEL ASEF WITH BRONZE ENCLOSURE, 4", 5", 6"



## FEATURES

- For high-powered engines with 4", 5" or 6" intake.
- Cap and basket have replaceable zinc anode protection.
- Low restriction for maximum cooling water flow.
- No inside tie rods.
- Cover unscrews for easy filter basket cleaning.
- O-rings seal all mating surfaces.
- All models can be converted to HYDROMATIC™ (self-cleaning) operation.
- Improved cylindrical filter basket.
- #304-SS basket is standard with .077" holes (.125" and .188" hole sizes are optional).
- Monel basket is optional.
- Bronze flange adaptors are available for connecting pipe or hose to flanged strainers.

## FLANGE ADAPTORS F-SERIES

The installation of GROCO® SEF or HSEF series strainers (or any other flanged equipment) can be simplified with the use of our bronze flange adaptors.



F-Series adaptors match standard strainer flanges while permitting the use of NPT threaded pipe connection or a pipe-to-hose adaptor for hose connection.

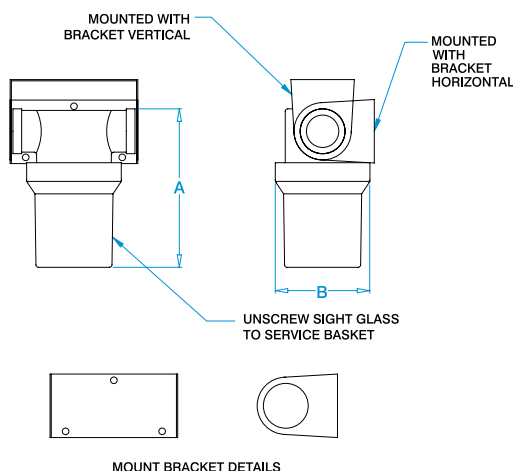
4" (F-4000), 5" (F-5000) and 6" (F-6000) flange adaptors are available.

| #304 SS BASKET | MONEL BASKET | THREAD NPT | A inch | B inch | C inch | D inch | RATIO | WEIGHT lb |
|----------------|--------------|------------|--------|--------|--------|--------|-------|-----------|
| SE-4000        | SE-4000-M    | 4"         | 18.4   | 13.0   | 13.0   | 13.1   | 10.0  | 97.0      |
| ASE-4000       | ASE-4000-M   | 4"         | 18.4   | 13.0   | 13.0   | 13.1   | 10.0  | 123.6     |
| SEF-4000       | SEF-4000-M   | 4" FLANGE  | 18.4   | 16.5   | 12.5   | 13.1   | 10.0  | 118.0     |
| SEF-5000       | SEF-5000-M   | 5" FLANGE  | 18.4   | 16.5   | 12.5   | 13.5   | 8.1   | 134.0     |
| SEF-6000       | SEF-6000-M   | 6" FLANGE  | 18.4   | 16.5   | 12.5   | 13.9   | 6.7   | 147.0     |
| ASEF-4000      | ASEF-4000-M  | 4" FLANGE  | 18.4   | 16.5   | 12.5   | 13.1   | 10.0  | 144.6     |
| ASEF-5000      | ASEF-5000-M  | 5" FLANGE  | 18.4   | 16.5   | 12.5   | 13.5   | 8.1   | 160.6     |
| ASEF-6000      | ASEF-6000-M  | 6" FLANGE  | 18.4   | 16.5   | 12.5   | 13.9   | 6.7   | 173.6     |

- #304 stainless steel filter baskets are standard issue.
- Filter baskets have .077" (2mm) holes.
- Add suffix "FM" for 60-mesh fine-mesh filter basket insert. Other mesh counts are available by special order.
- For ABS compliance add prefix "A" to specify bronze enclosure instead of the plastic sight glass. (ie: ASEF-6000).

## FEATURES

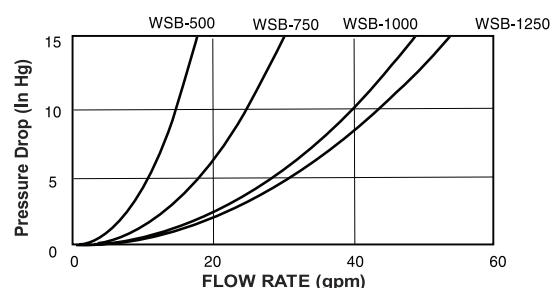
- Protect fresh water pumps from debris.
- White nylon strainer head and clear plastic sight glass. Glass unscrews for filter basket cleaning.
- Mount bracket included.
- Use WSB for fresh-water systems (#304 SS basket).
- Use WSB-P for salt-water or continuous duty AC or genset.



**WSB SERIES  
#304 SS BASKET**

**WSB-P SERIES  
NON-METALLIC BASKET**

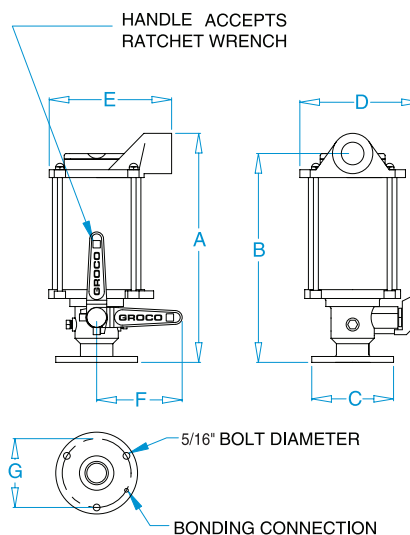
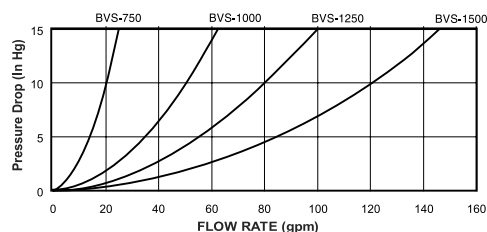
| 40-MESH<br>#304 SS | NON-<br>METALLIC | THREAD<br>NPT | A<br>inch | B<br>inch | WEIGHT<br>lb | PKG |
|--------------------|------------------|---------------|-----------|-----------|--------------|-----|
| WSB-500            | WSB-500-P        | 1/2"          | 5.00      | 2.90      | .38          | 4   |
| WSB-750            | WSB-750-P        | 3/4"          | 5.00      | 2.90      | .40          | 4   |
| WSB-1000           | WSB-1000-P       | 1"            | 6.25      | 4.00      | .90          | 6   |
| WSB-1250           | WSB-1250-P       | 1-1/4"        | 7.00      | 4.00      | 1.10         | 6   |



# BVS SERIES - BALL VALVE / STRAINER COMBINATION

## FEATURES

- Square hole in handle accepts standard ratchet.
- Space saving design with strainer and integral seacock.
- Just one component to install and just one bilge location to access for winterization and maintenance.
- No inside tie rods.
- Full flow ball valve with stainless steel ball and stem.
- Strainer has screw on/off cap.
- #304 stainless steel filter basket.



**BVS SERIES**

| MODEL    | THREAD<br>BOTTOM NPS | THREAD<br>TOP NPT | A<br>inch | B<br>inch | C<br>inch | D<br>inch | E<br>inch | F<br>inch | G<br>inch | WEIGHT<br>lb | RATIO* | PKG |
|----------|----------------------|-------------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|--------------|--------|-----|
| BVS-750  | 3/4"                 | 3/4"              | 10.75     | 10.13     | 3.05      | 5.38      | 4.75      | 3.83      | 2.50      | 6.75#        | 33:1   | 1   |
| BVS-1000 | 1"                   | 1"                | 11.25     | 10.25     | 4.13      | 6.50      | 6.25      | 4.35      | 3.50      | 11.33#       | 27:1   | 1   |
| BVS-1250 | 1-1/4"               | 1-1/4"            | 14.88     | 14.00     | 4.13      | 6.50      | 6.25      | 4.35      | 3.50      | 11.75#       | 26:1   | 1   |
| BVS-1500 | 1-1/2"               | 1-1/2"            | 15.00     | 13.75     | 5.25      | 8.00      | 8.00      | 5.50      | 4.50      | 16.75#       | 19:1   | 1   |

- "Ratio" means the ratio of open filter basket area to cross-sectional pipe area.
- Filter baskets have .077" (2mm) holes.
- Add suffix "FM" for 60-mesh fine-mesh filter basket insert. Other mesh counts are available by special order.



# HYDROMATIC™ SELF-CLEANING STRAINERS

U.S. PATENT NO. 5,830,366

## THE CONCEPT

As raw water strainers do their job, filter baskets become clogged with debris and flow to the connected device is reduced, resulting in the need for system shut-down for cleaning and maintenance. HYDROMATIC™ strainers eliminate untimely shut-downs and maintenance by



conducting a periodic self-cleaning cycle (the user selects the cleaning interval) with its powerful internal macerator. Debris is pumped overboard without shutting down the connected device.

## COMMON FEATURES

- A 30-second cleaning cycle is automatically performed at user-selected intervals.
- Optional interface with SSA system (see page 15) initiates cleaning cycle when flow is reduced, independent of the pre-set cleaning interval.
- The "Purge" option over-rides the selected cleaning interval and performs a one-time 30-second cleaning cycle.
- Powerful macerator grinds debris and discharges overboard below the waterline.
- "Ignition Protected" motors for DC models.
- AC models available in various HP and Phase options – 115VAC, 60Hz, 1-phase is standard.
- 970 and HSE models function as a sea chest to provide filtered water to multiple devices.
- Installation can be horizontal or vertical (flooded inlet required).
- HSE models are available with a bronze enclosure in place of clear sight glass. Specify AHSEF-(pipe size)-(voltage).



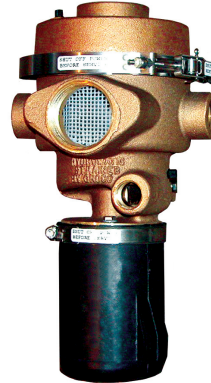
### 911-1000

Provides filtered water to a single device and has 1" NPT ports for Water In, Water Out and Debris Out.



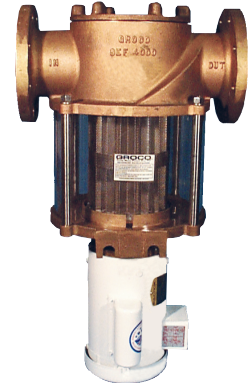
### 970-1500

Provides filtered water to multiple devices, and has a 1-1/2" NPT inlet port with multiple 1/2", 3/4" and 1" ports for connecting devices. Debris is pumped out through a 3/4" NPT port.



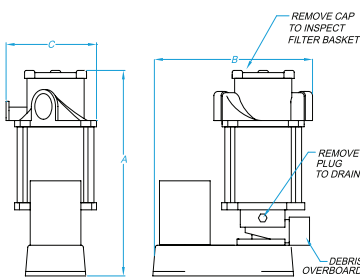
### 970-2020

Provides filtered water to a single 1-1/2" or 2" device. Debris is pumped out through a 3/4" NPT port.

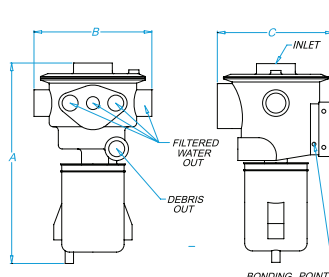


### HSE

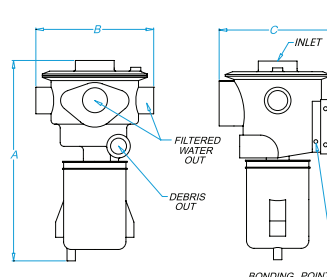
Provides filtered water to 4", 5" or 6" device, or may be used as a sea chest to provide filtered water to multiple smaller devices. Debris is pumped out through a 1" NPT port.



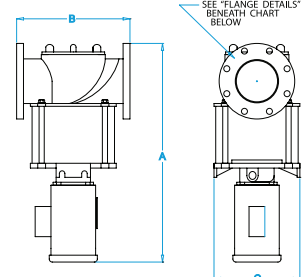
911 DIMENSIONS



970-1500 DIMENSIONS



970-2020 DIMENSIONS



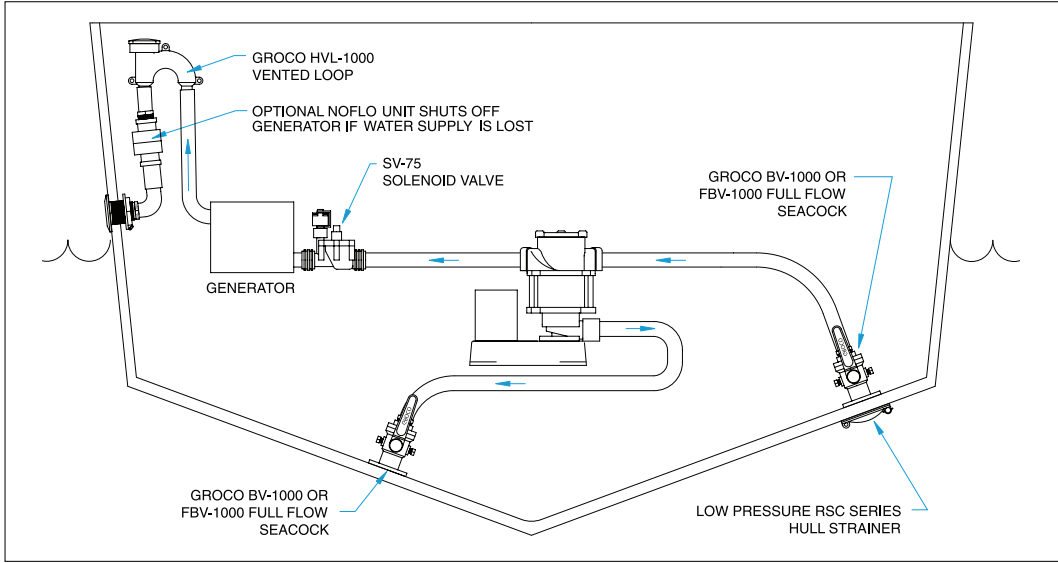
HSE DIMENSIONS

| MODEL               | INLET      | OUTLET                     | DEBRIS DISCHARGE | A    | B    | C    | RATIO | WEIGHT |
|---------------------|------------|----------------------------|------------------|------|------|------|-------|--------|
| 911-1000 (VOLTAGE)  | 1" NPT     | 1" NPT                     | 1" NPT           | 11.5 | 9.2  | 5.3  | 21:1  | 15     |
| 970-1500 (VOLTAGE)  | 1-1/2" NPT | (1) 1/2", (2) 3/4", (2) 1" | 3/4" NPT         | 13.2 | 6.9  | 7.6  | 11:1  | 30     |
| 970-1515 (VOLTAGE)  | 1-1/2" NPT | 1-1/2" NPT                 | 3/4" NPT         | 13.2 | 6.9  | 7.6  | 11:1  | 30     |
| 970-2020 (VOLTAGE)  | 2" NPT     | 2" NPT                     | 3/4" NPT         | 14.7 | 6.9  | 7.6  | 9:1   | 31     |
| HSE-4000 (VOLTAGE)  | 4" NPT     | 4" NPT                     | 1" NPT           | 31.7 | 13.0 | 13.0 | 10:1  | 123    |
| HSEF-4000 (VOLTAGE) | 4" FLANGE  | 4" FLANGE                  | 1" NPT           | 31.7 | 16.5 | 12.5 | 10:1  | 144    |
| HSEF-5000 (VOLTAGE) | 5" FLANGE  | 5" FLANGE                  | 1" NPT           | 31.7 | 16.5 | 12.5 | 8.1:1 | 160    |
| HSEF-6000 (VOLTAGE) | 6" FLANGE  | 6" FLANGE                  | 1" NPT           | 31.7 | 16.5 | 12.5 | 6.7:1 | 173    |

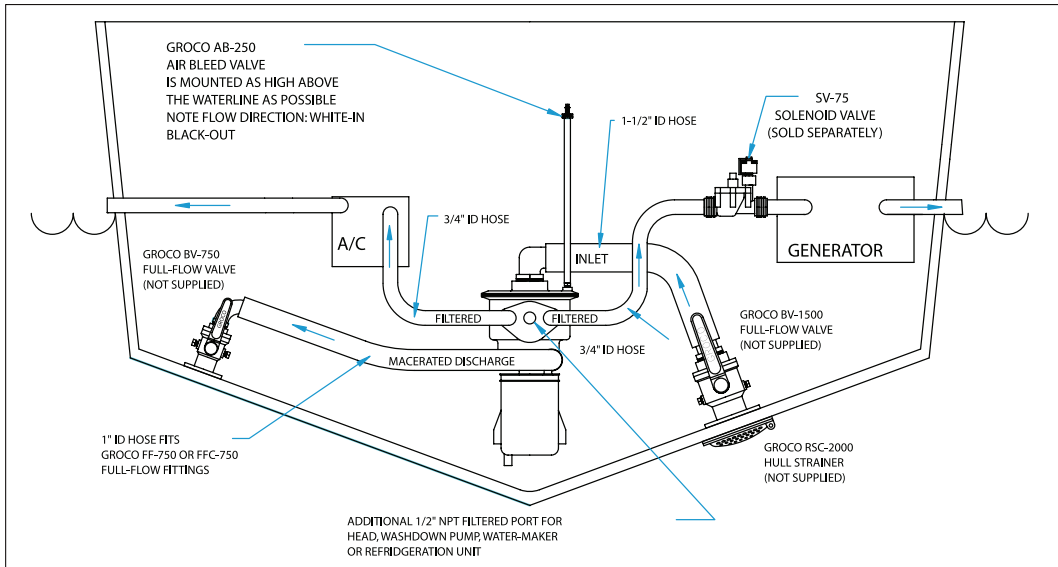
FLANGE DETAILS: HSEF-4000 = 9.0" DIA., (8) .750 DIA. HOLES ON 7.5 BC  
HSEF-6000 = 11.0" DIA., (8) .875 DIA. HOLES ON 9.5 BC

HSEF-5000 = 10.0" DIA., (8) .875 DIA. HOLES ON 8.5 BC

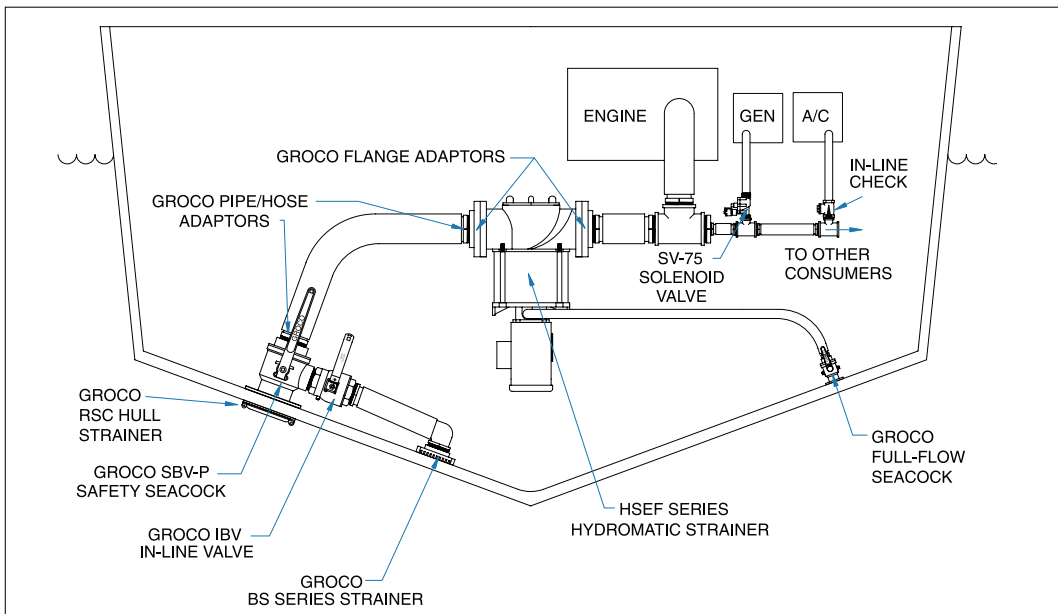
# HYDROMATIC™ SELF CLEANING STRAINERS



## 911 SAMPLE INSTALLATION



## 970 SAMPLE INSTALLATION



## HSE SAMPLE INSTALLATION

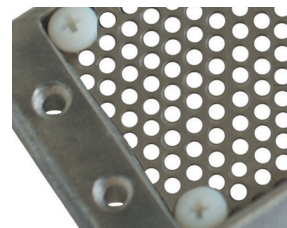
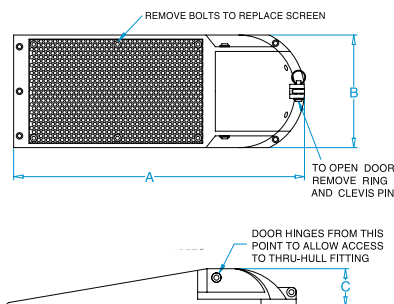
# HULL STRAINERS WITH ACCESS DOORS

U.S. PATENT NO. 6,009,823

## THE CONCEPT

Access to the thru-hull fitting and seacock beneath GROCO® hull strainers is made easy with the patented access door design. Now there is no need to remove the entire strainer to clear nuisance marine growth.

## APHS SERIES - PERFORATED HULL STRAINER

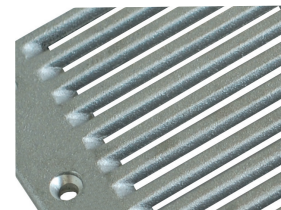
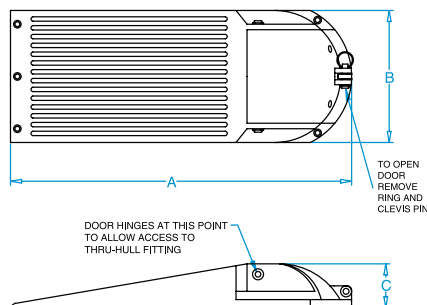
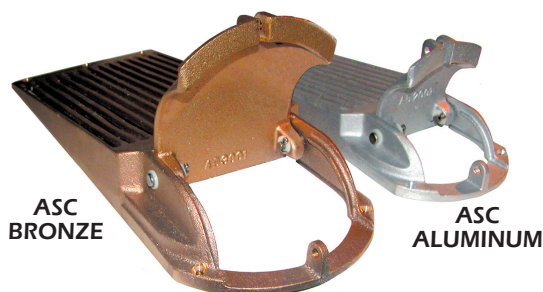


Aluminum models may be welded or screwed to aluminum hulls.

| MODEL<br>PERF DIA.<br>.077"  | MODEL<br>PERF DIA.<br>.125" | MODEL<br>PERF DIA.<br>.188" | MAX<br>T-HULL | A<br>inch | B<br>inch | C<br>inch | SCREWS | PKG | Ratio of Open Area to Pipe Size |       |       |        |        |      |        |     |     |
|--|-----------------------------|-----------------------------|---------------|-----------|-----------|-----------|--------|-----|---------------------------------|-------|-------|--------|--------|------|--------|-----|-----|
|  |                             |                             |               |           |           |           |        |     | 1/2"                            | 3/4"  | 1"    | 1-1/4" | 1-1/2" | 2"   | 2-1/2" | 3"  | 4"  |
| APHS-1250-1  | APHS-1250-2                 | APHS-1250-3                 | 1-1/4"        | 7.00      | 3.38      | 1.50      | 4 #10  | 4   | 18.1                            | 8.1   | 4.5   | 2.9    | -      | -    | -      | -   | -   |
| APHS-2000-1  | APHS-2000-2                 | APHS-2000-3                 | 2"            | 10.25     | 4.38      | 1.63      | 5 #10  | 4   | 51.2                            | 22.8  | 12.8  | 8.2    | 5.7    | 3.2  | -      | -   | -   |
| APHS-3000-1  | APHS-3000-2                 | APHS-3000-3                 | 3"            | 15.38     | 6.00      | 2.00      | 5 #10  | 2   | 119.3                           | 53.0  | 29.8  | 19.1   | 13.3   | 7.5  | 4.7    | 3.3 | -   |
| APHS-6000-1  | APHS-6000-2                 | APHS-6000-2                 | 4"            | 20.25     | 11.00     | 4.00      | 9 #12  | 2   | 288.8                           | 128.3 | 367.8 | 46.2   | 32.1   | 18.1 | 11.6   | 8.0 | 4.5 |
| Dimensions and ratios for aluminum models are identical to bronze models. Add suffix AL for aluminum models, i.e., APHS-1250-(X) AL (X = Perf Designator). |                             |                             |               |           |           |           |        |     |                                 |       |       |        |        |      |        |     |     |

Dimensions and ratios for aluminum models are identical to bronze models. Add suffix AL for aluminum models, i.e., APHS-1250-(X) AL (X = Perf Designator).

## ASC SERIES - SLOTTED HULL STRAINER

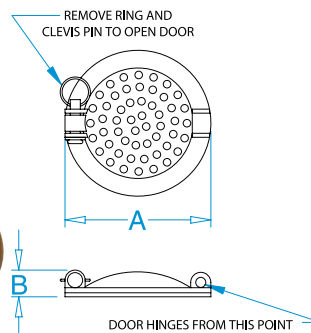


Aluminum models may be welded or screwed to aluminum hulls.

| BRONZE<br>MODEL | ALUMINUM<br>MODEL | MAX<br>T-HULL | A<br>inch | B<br>inch | C<br>inch | SCREWS | PKG | Ratio of Open Area to Pipe Size |       |      |        |        |      |        |     |     |  |
|-----------------|-------------------|---------------|-----------|-----------|-----------|--------|-----|---------------------------------|-------|------|--------|--------|------|--------|-----|-----|--|
|                 |                   |               |           |           |           |        |     | 1/2"                            | 3/4"  | 1"   | 1-1/4" | 1-1/2" | 2"   | 2-1/2" | 3"  | 4"  |  |
| ASC-1250        | ASC-1250-AL       | 1-1/4"        | 7.00      | 3.38      | 1.50      | 4 #10  | 4   | 26.5                            | 11.8  | 6.6  | 4.3    | -      | -    | -      | -   | -   |  |
| ASC-2000        | ASC-2000-AL       | 2"            | 10.25     | 4.38      | 1.63      | 5 #10  | 4   | 61.1                            | 27.2  | 15.3 | 9.8    | 6.8    | 3.8  | -      | -   | -   |  |
| ASC-3000        | ASC-3000-AL       | 3"            | 15.38     | 6.00      | 2.00      | 5 #10  | 2   | 129.1                           | 57.4  | 32.3 | 20.7   | 14.4   | 8.1  | 5.2    | 3.6 | -   |  |
| ASC-6000        | ASC-6000-AL       | 4"            | 20.25     | 11.00     | 4.00      | 9 #12  | 2   | 324.5                           | 144.2 | 81.1 | 51.9   | 36.1   | 20.3 | 13.0   | 9.0 | 5.1 |  |

Dimensions and ratios for aluminum models are identical to bronze models. Add suffix -AL for aluminum models.

## RSC SERIES - ROUND HULL STRAINER



Aluminum models may be welded or screwed to aluminum hulls.

| BRONZE<br>MODEL | ALUMINUM<br>MODEL | MAX<br>T-HULL | A<br>inch | B<br>inch | C<br>inch | SCREWS | PKG | Ratio of Open Area to Pipe Size |        |       |        |        |     |        |     |     |  |
|-----------------|-------------------|---------------|-----------|-----------|-----------|--------|-----|---------------------------------|--------|-------|--------|--------|-----|--------|-----|-----|--|
|                 |                   |               |           |           |           |        |     | 1/2"                            | 3/4"   | 1"    | 1-1/4" | 1-1/2" | 2"  | 2-1/2" | 3"  | 4"  |  |
| RSC-1000        | RSC-1000 AL       | 1"            | 3.63      | 0.56      | -         | 4 #10  | 4   | 5.8                             | 2.6    | 1.4   | -      | -      | -   | -      | -   | -   |  |
| RSC-2000        | RSC-2000 AL       | 2"            | 5.20      | 0.83      | -         | 4 #10  | 4   | 15.0                            | 6.7    | 3.8   | 2.4    | 1.7    | 0.9 | -      | -   | -   |  |
| RSC-2500-L      |                   | 2.5"          | 5.60      | 1.00      | -         | 6 #10  | 4   | 161:1                           | 10.6:1 | 6.0:1 | 3.8:1  | 2.6:1  | -   | -      | -   | -   |  |
| RSC-4000        | RSC-4000 AL       | 4"            | 9.00      | 1.30      | -         | 4 #10  | 2   | 46.7                            | 20.8   | 11.7  | 7.5    | 5.2    | 2.9 | 1.9    | 1.3 | 0.7 |  |

Dimensions and ratios for aluminum models are identical to bronze models. Add suffix -AL for aluminum models. RSC-2500-L does not have an access door.



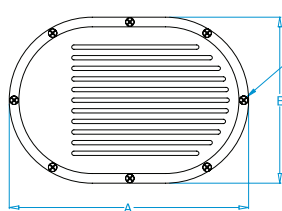
## SC SERIES - SLOTTED STRAINER WITH MOUNT RING



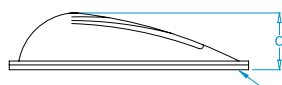
**SC-4300-L**  
(Hi-Flow)



**SC-4000-L**  
(Standard-Flow)



SCREWS FOR  
MOUNTING  
SCOOP TO  
MOUNT RING  
ARE INCLUDED



MOUNT RING  
INCLUDED  
MOUNT RING TO  
HULL THEN MOUNT  
SCOOP TO RING



**SC SERIES**

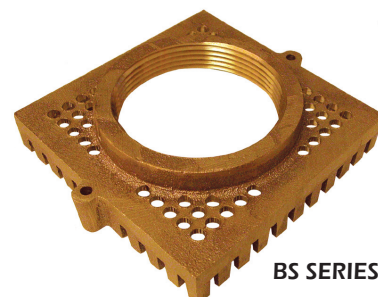
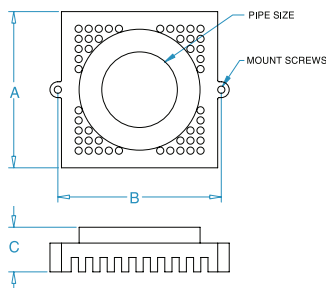
SC Series provides coarse primary filtration. SC hi-flow sizes (shaded versions below) provide greater flow and less restriction. SC-4300 is available now; smaller sizes available soon. All models are available with or without the mount ring.

| BRONZE<br>LESS RING | BRONZE<br>WITH RING | ALUMINUM<br>LESS RING | ALUMINUM<br>WITH RING | MAX<br>T-HULL | A<br>inch | B<br>inch | C<br>inch | SCREWS | PKG | Ratio of Open Area to Pipe Size |      |      |        |        |      |        |     |     |
|---------------------|---------------------|-----------------------|-----------------------|---------------|-----------|-----------|-----------|--------|-----|---------------------------------|------|------|--------|--------|------|--------|-----|-----|
|                     |                     |                       |                       |               |           |           |           |        |     | 1/2'                            | 3/4' | 1'   | 1-1/4' | 1-1/2' | 2'   | 2-1/2' | 3'  | 4'  |
| SC-1000-L           | SC-1000             | SC-1000-L AL          | SC-1000 AL            | 1"            | 5.25      | 3.62      | 1.25      | 6 #10  | 2   | 13.4                            | 6.0  | 3.3  | -      | -      | -    | -      | -   | -   |
| SC-1075-L           | SC-1075             | -                     | -                     | 1"            | 5.25      | 3.62      | 1.25      | 6 #10  | 2   | -                               | -    | -    | -      | -      | -    | -      | -   | -   |
| SC-1500-L           | SC-1500             | SC-1500-L AL          | SC-1500 AL            | 1-1/2"        | 6.82      | 4.70      | 1.50      | 6 #10  | 2   | 20.2                            | 9.0  | 5.0  | 3.2    | 2.2    | -    | -      | -   | -   |
| SC-1512-L           | SC-1512             | -                     | -                     | 1-1/2"        | 6.82      | 4.70      | 1.50      | 6 #10  | 2   | -                               | -    | -    | -      | -      | -    | -      | -   | -   |
| SC-2500-L           | SC-2500             | SC-2500-L AL          | SC-2500 AL            | 2-1/2"        | 8.50      | 6.00      | 2.00      | 6 #10  | 2   | 36.0                            | 16.0 | 9.0  | 5.8    | 4.0    | 2.2  | 1.4    | -   | -   |
| SC-2520-L           | SC-2520             | -                     | -                     | 2-1/2"        | 8.50      | 6.00      | 2.00      | 6 #10  | 2   | -                               | -    | -    | -      | -      | -    | -      | -   | -   |
| SC-4000-L           | SC-4000             | SC-4000-L AL          | SC-4000 AL            | 4"            | 12.50     | 8.62      | 2.75      | 8 #10  | 2   | 109.0                           | 48.4 | 27.2 | 17.4   | 12.1   | 6.8  | 4.4    | 3.0 | 1.7 |
| SC-4300-L           | SC-4300             | -                     | -                     | 4"            | 12.50     | 8.62      | 2.75      | 8 #10  | 2   | 176.0                           | 78.2 | 43.9 | 28.2   | 19.6   | 11.0 | 7.0    | 4.9 | 2.8 |

Dimensions and ratios for aluminum models are identical to bronze models.

## BS SERIES - BILGE STRAINER

- Use for preventing large debris in the bilge area from entering bilge pumps.
- Ideal for use with GROCO® SBV-P series Safety Seacock with side port.
- Threaded NPT for use with straight or 90° pipe to hose adapters.

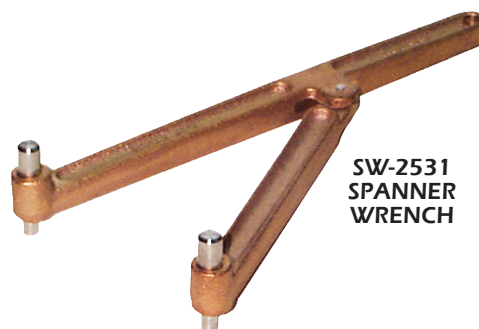


**BS SERIES**

| MODEL   | THREAD<br>NPT | A<br>inch | B<br>inch | C<br>inch | USE WITH SBV-P MODEL | PKG |
|---------|---------------|-----------|-----------|-----------|----------------------|-----|
| BS-750  | 3/4"          | 1.88"     | 2.13"     | 2.00"     | -                    | 1   |
| BS-1000 | 1"            | 1.88"     | 2.13"     | 2.00"     | SBV-1250-P           | 1   |
| BS-1250 | 1-1/4"        | 3.40"     | 3.63"     | 2.00"     | SBV-1500-P           | 1   |
| BS-1500 | 1-1/2"        | 3.40"     | 3.63"     | 2.00"     | SBV-2000-P           | 1   |
| BS-2000 | 2"            | 5.25"     | 3.63"     | 2.00"     | SBV-2500-P           | 1   |
| BS-2500 | 2-1/2"        | 5.25"     | 3.63"     | 2.00"     | SBV-3000-P           | 1   |
| BS-3000 | 3"            | 5.25"     | 3.63"     | 2.00"     | SBV-4000-P           | 1   |

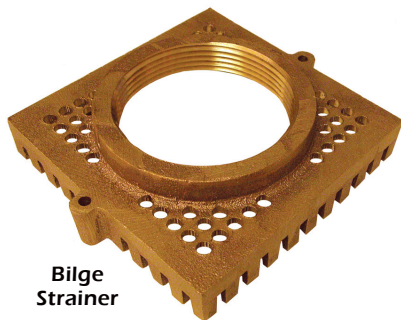
## SW-2531 SPANNER WRENCH/DECK PLATE KEY

- Among the features of ARG, SS, SD and BVS series strainers are provisions on the strainer cap for the use of a spanner wrench to loosen the cap before or after maintenance. Hand-tight is a sufficient seal for GROCO® strainers with threaded caps, but some boaters may prefer to "snug" the cover beyond hand-tight. NOTE: Do not use SW-2531 to tighten non-metallic caps.
- Cast bronze with stainless steel pins to fit 1/4" and 5/16" holes.
- Opens to service deck plates or strainer caps with key holes up to 7" apart.
- Hangs conveniently near the strainer(s) location.
- Package quantity is nine (9).

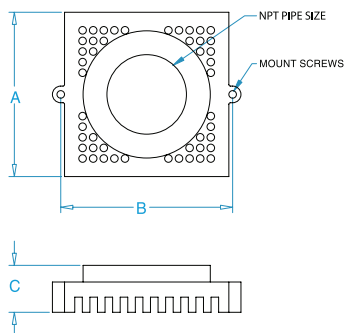


**SW-2531  
SPANNER  
WRENCH**

## BS SERIES



Bilge Strainer



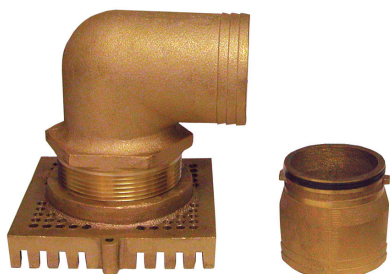
### THE CONCEPT

BS Series strainers provide coarse filtration and prevent large debris in the bilge from entering bilge pumps. The NPT thread is for use with straight or 90-degree bronze pipe to hose adaptors. BS Series is ideal for use with GROCO® SBV-P Safety Seacocks or SSC Engine Flush Kit.

| MODEL   | THREAD NPT | A inch | B inch | C inch | USE WITH SBV-P | USE WITH SSC | PKG |
|---------|------------|--------|--------|--------|----------------|--------------|-----|
| BS-750  | 3/4"       | 1.88"  | 2.13"  | 2.00"  | -              | SSC-750      | 1   |
| BS-1000 | 1"         | 1.88"  | 2.13"  | 2.00"  | SBV-1250-P     | SSC-1000     | 1   |
| BS-1250 | 1-1/4"     | 3.40"  | 3.63"  | 2.00"  | SBV-1500-P     | SSC-1250     | 1   |
| BS-1500 | 1-1/2"     | 3.40"  | 3.63"  | 2.00"  | SBV-2000-P     | SSC-1500     | 1   |
| BS-2000 | 2"         | 5.25"  | 3.63"  | 2.00"  | SBV-2500-P     | SSC-2000     | 1   |
| BS-2500 | 2-1/2"     | 5.25"  | 3.63"  | 2.00"  | SBV-3000-P     | SSC-2500     | 1   |
| BS-3000 | 3"         | 5.25"  | 3.63"  | 2.00"  | SBV-4000-P     | SSC-3000     | 1   |

## BSA SERIES - BILGE STRAINER ADAPTOR KIT

Use with SBV, SSC or SSCV

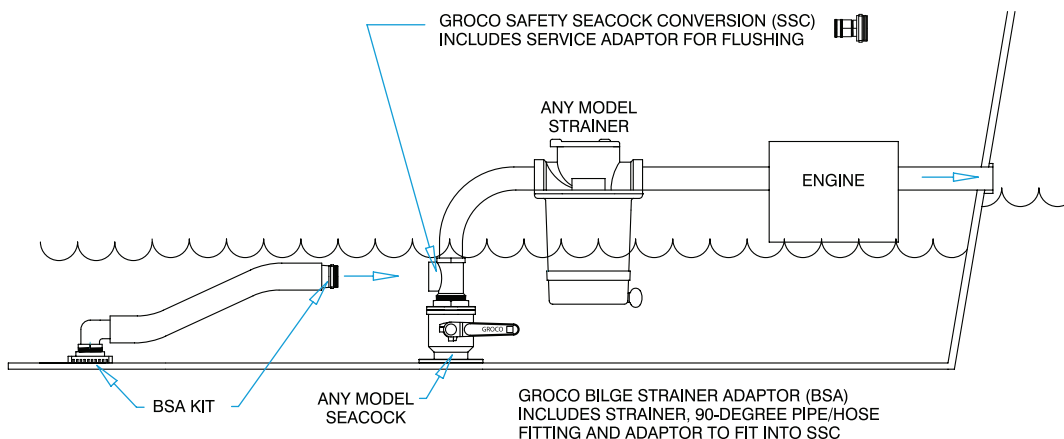


Bilge Strainer and Adaptor for SBV or SSC

The adaptor fits into the side port of an SBV Safety Seacock or an SSC Engine Flush Kit to provide a quick connection to a remote bilge strainer located in the deepest bilge area. A 90-degree low profile pipe-to-hose adaptor is included.

| MODEL    | FITS SBV MODEL | FITS SSC MODEL | PKG |
|----------|----------------|----------------|-----|
| BSA-750  | -              | SSC-750        | 1   |
| BSA-1000 | -              | SSC-1000       | 1   |
| BSA-1250 | SBV-1250       | SSC-1250       | 1   |
| BSA-1500 | SBV-1500       | SSC-1500       | 1   |
| BSA-2000 | SBV-2000       | SSC-2000       | 1   |
| BSA-2500 | SBV-2500       | SSC-2500       | 1   |
| BSA-3000 | SBV-3000       | SSC-3000       | 1   |

### BSA AND SSC FOR EMERGENCY INSTALLATION



|   |  |
|---|--|
| <b>Pipe-to-Hose<br/>Adaptors</b>            | <b>PTH, PTHC, FF, FFC,<br/>PTH-S, PTHC-S, PTHD</b>     |
| <b>Thru-Hull<br/>Connections</b>            | <b>HTH, HTH-S, HTHC-S,<br/>TH-CS, TH-W, TH-S, THXL</b> |
| <b>Special Purpose<br/>Fittings</b>         | <b>FTH, PN, PNC, STH,<br/>HSTH, HSTHXL, TH, TH-S</b>   |
| <b>Special Purpose<br/>Thru-Hull Pieces</b> | <b>THT-530, TD, TD-S</b>                               |
| <b>Special Purpose<br/>Tail Pieces</b>      | <b>TP, TPC</b>   |
| <b>Raw Water<br/>Manifolds</b>              | <b>RWM</b>   |



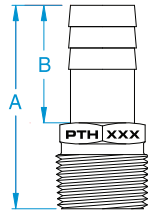


# STAINLESS STEEL AND BRONZE FITTINGS

## PTH SERIES, NPT THREAD, STANDARD FLOW

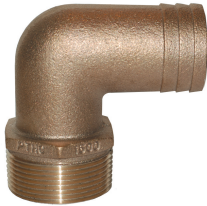


**UL**  
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647B  
DO NOT USE  
IN POTABLE  
WATER SYSTEMS

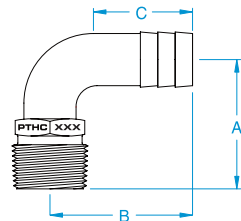


| MODEL NO.  | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | WEIGHT<br>lb | PKG |
|------------|---------------|-----------------|-----------|-----------|--------------|-----|
| PTH-500    | 1/2"          | 1/2"            | 2.39      | 1.38      | .17          | 10  |
| PTH-5062   | 1/2"          | 1/2" or 5/8"    | 2.70      | 1.80      | .18          | 10  |
| PTH-750    | 3/4"          | 3/4"            | 2.39      | 1.38      | .20          | 10  |
| PTH-1000   | 1"            | 1"              | 2.48      | 1.38      | .26          | 10  |
| PTH-1125   | 1-1/4"        | 1-1/8"          | 2.48      | 1.38      | .58          | 10  |
| PTH-1250   | 1-1/4"        | 1-1/4"          | 2.65      | 1.55      | .60          | 10  |
| PTH-1500   | 1-1/2"        | 1-1/2"          | 3.00      | 1.90      | .75          | 10  |
| PTH-2000   | 2"            | 2"              | 3.00      | 1.90      | 1.05         | 1   |
| PTH-2500   | 2-1/2"        | 2-1/2"          | 4.00      | 2.00      | 1.75         | 1   |
| PTH-3000   | 3"            | 3"              | 4.00      | 2.00      | 2.58         | 1   |
| PTH-3000-L | 3"            | 3"              | 5.00      | 3.00      | 2.95         | 1   |
| PTH-4000   | 4"            | 4"              | 4.25      | 2.00      | 3.50         | 1   |
| PTH-5000   | 5"            | 5"              | 4.25      | 2.00      | 5.10         | 1   |

## PTHC SERIES, NPT THREAD, STANDARD FLOW



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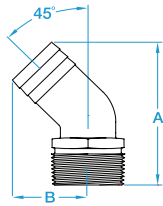


| MODEL NO. | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | C<br>inch | WEIGHT<br>lb | PKG |
|-----------|---------------|-----------------|-----------|-----------|-----------|--------------|-----|
| PTHC-5062 | 1/2"          | 1/2" or 5/8"    | 1.90      | 2.00      | 1.56      | .22          | 10  |
| PTHC-750  | 3/4"          | 3/4"            | 1.86      | 2.05      | 1.43      | .29          | 10  |
| PTHC-1000 | 1"            | 1"              | 2.34      | 2.40      | 1.63      | .54          | 10  |
| PTHC-1125 | 1-1/4"        | 1-1/8"          | 2.37      | 2.44      | 1.75      | .78          | 5   |
| PTHC-1250 | 1-1/4"        | 1-1/4"          | 2.44      | 2.53      | 1.38      | .80          | 5   |
| PTHC-1500 | 1-1/2"        | 1-1/2"          | 2.50      | 2.50      | 2.25      | 1.12         | 5   |
| PTHC-2000 | 2"            | 2"              | 2.88      | 3.10      | 2.25      | 1.58         | 1   |
| PTHC-2500 | 2-1/2"        | 2-1/2"          | 3.83      | 3.35      | 2.10      | 2.40         | 1   |
| PTHC-3000 | 3"            | 3"              | 4.20      | 3.55      | 2.00      | 3.85         | 1   |
| PTHC-4000 | 4"            | 4"              | 5.05      | 5.25      | 2.85      | 5.90         | 1   |
| PTHC-5000 | 5"            | 5"              | 5.5       | 6.20      | 3.30      | 9.70         | 1   |

## PTHD SERIES, NPT THREAD, STANDARD FLOW



**UL**  
LISTED  
647B  
DO NOT USE  
IN POTABLE  
WATER SYSTEMS

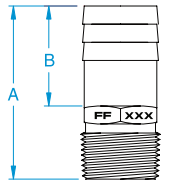


| MODEL NO. | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | WEIGHT<br>lb | PKG |
|-----------|---------------|-----------------|-----------|-----------|--------------|-----|
| PTHD-750  | 3/4"          | 3/4"            | 2.98      | 1.58      | .25          | 10  |
| PTHD-1000 | 1"            | 1"              | 3.15      | 1.63      | .36          | 10  |
| PTHD-1250 | 1-1/4"        | 1-1/4"          | 3.34      | 1.68      | .56          | 10  |
| PTHD-1500 | 1-1/2"        | 1-1/2"          | 3.73      | 1.99      | .82          | 5   |
| PTHD-2000 | 2"            | 2"              | 4.12      | 2.36      | 1.15         | 5   |
| PTHD-2500 | 2-1/2"        | 2-1/2"          | 5.68      | 2.66      | 1.96         | 1   |
| PTHD-3000 | 3"            | 3"              | 6.03      | 3.06      | 2.61         | 1   |

## FF SERIES, NPT THREAD, FULL FLOW



**UL**  
LISTED  
647B  
DO NOT USE  
IN POTABLE  
WATER SYSTEMS

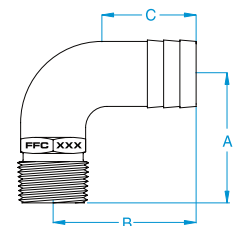


| MODEL NO. | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | WEIGHT<br>lb | PKG |
|-----------|---------------|-----------------|-----------|-----------|--------------|-----|
| FF-500    | 1/2"          | 3/4"            | 2.28      | 1.38      | .20          | 10  |
| FF-750    | 3/4"          | 1"              | 2.39      | 1.38      | .25          | 10  |
| FF-1000   | 1"            | 1-1/4"          | 2.48      | 1.38      | .32          | 10  |
| FF-1125   | 1"            | 1-1/8"          | 2.48      | 1.38      | .34          | 10  |
| FF-1250   | 1-1/4"        | 1-1/2"          | 2.65      | 1.55      | .64          | 10  |
| FF-1500   | 1-1/2"        | 1-3/4"          | 3.00      | 1.90      | .70          | 10  |
| FF-2000   | 2"            | 2-1/4"          | 2.89      | 1.75      | .96          | 10  |
| FF-2500   | 2-1/2"        | 2-3/4"          | 3.47      | 2.00      | 1.45         | 1   |
| FF-3000   | 3"            | 3-1/2"          | 3.61      | 2.00      | 2.60         | 1   |

## FFC SERIES, NPT THREAD, FULL FLOW



**UL**  
LISTED  
647B  
DO NOT USE  
IN POTABLE  
WATER SYSTEMS

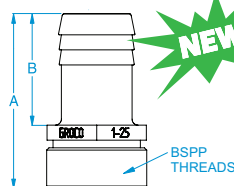


| MODEL NO. | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | C<br>inch | WEIGHT<br>lb | PKG |
|-----------|---------------|-----------------|-----------|-----------|-----------|--------------|-----|
| FFC-500   | 1/2"          | 3/4"            | 2.06      | 2.25      | 1.38      | .32          | 10  |
| FFC-750   | 3/4"          | 1"              | 2.00      | 2.20      | 1.45      | .46          | 10  |
| FFC-1000  | 1"            | 1-1/4"          | 2.70      | 3.00      | 1.63      | .72          | 5   |
| FFC-1125  | 1"            | 1-1/8"          | 2.38      | 2.44      | 1.75      | .90          | 5   |
| FFC-1250  | 1-1/4"        | 1-1/2"          | 3.60      | 3.43      | 1.38      | 1.18         | 5   |
| FFC-1500  | 1-1/2"        | 1-3/4"          | 4.25      | 4.40      | 1.78      | 1.45         | 5   |
| FFC-2000  | 2"            | 2-1/4"          | 5.40      | 5.15      | 1.85      | 2.30         | 1   |
| FFC-2500  | 2-1/2"        | 2-3/4"          | 6.55      | 6.00      | 2.00      | 4.30         | 1   |
| FFC-3000  | 3"            | 3-1/2"          | 8.25      | 6.93      | 2.10      | 8.20         | 1   |

## PTH SERIES, BSPP THREAD, STANDARD FLOW



ISO 9093-1  
CERTIFIED  
DO NOT USE  
IN POTABLE  
WATER SYSTEMS

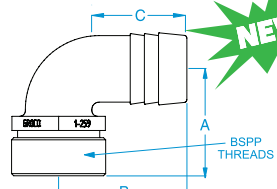


| MODEL NO.   | THREAD<br>BSPP | HOSE ID<br>mm | A<br>mm | B<br>mm | C<br>mm | WEIGHT<br>kg | PKG |
|-------------|----------------|---------------|---------|---------|---------|--------------|-----|
| PTH-12PD12  | G 1/2"         | 12            | 47.0    | 31.0    | -       | 0.04         | 10  |
| PTH-34PD20  | G 3/4"         | 20            | 54.0    | 37.0    | -       | 0.08         | 10  |
| PTH-1PD25   | G 1"           | 25            | 58.0    | 37.0    | -       | 0.12         | 10  |
| PTH-114PD32 | G 1-1/4"       | 32            | 67.0    | 43.0    | -       | 0.21         | 10  |
| PTH-112PD40 | G 1-1/2"       | 40            | 75.0    | 48.0    | -       | 0.31         | 10  |
| PTH-2PD50   | G 2"           | 50            | 87.0    | 55.0    | -       | 0.55         | 1   |
| PTH-212PD60 | G 2-1/2"       | 60            | 95.0    | 60.0    | -       | 0.76         | 1   |
| PTH-3PD75   | G 3"           | 75            | 90.7    | 51.1    | -       | 1.06         | 1   |
| PTH-4PD100  | G 4"           | 100           | 96.0    | 50.8    | -       | 1.59         | 1   |

## PTHC SERIES, BSPP THREAD, STANDARD FLOW



ISO 9093-1  
CERTIFIED  
DO NOT USE  
IN POTABLE  
WATER SYSTEMS

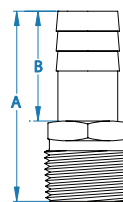


| MODEL NO.    | THREAD<br>BSPP | HOSE ID<br>mm | A<br>mm | B<br>mm | C<br>mm | WEIGHT<br>kg | PKG |
|--------------|----------------|---------------|---------|---------|---------|--------------|-----|
| PTHC-12PD12  | G 1/2"         | 12            | 30.5    | 37.8    | 31.0    | 0.05         | 10  |
| PTHC-34PD20  | G 3/4"         | 20            | 32.5    | 48.8    | 37.0    | 0.10         | 10  |
| PTHC-1PD25   | G 1"           | 25            | 37.8    | 45.3    | 45.3    | 0.15         | 10  |
| PTHC-114PD32 | G 1-1/4"       | 32            | 57.0    | 60.8    | 43.0    | 0.30         | 5   |
| PTHC-112PD40 | G 1-1/2"       | 40            | 58.1    | 69.8    | 48.0    | 0.43         | 5   |
| PTHC-2PD50   | G 2"           | 50            | 67.0    | 81.5    | 81.5    | 0.76         | 1   |
| PTHC-212PD60 | G 2-1/2"       | 60            | 71.8    | 91.5    | 91.5    | 1.00         | 1   |
| PTHC-3PD75   | G 3"           | 75            | 100.9   | 89.0    | 89.0    | 1.52         | 1   |
| PTHC-4PD100  | G 4"           | 100           | 128.3   | 133.4   | 133.4   | 2.68         | 1   |

# STAINLESS STEEL AND BRONZE THRU-HULL FITTINGS

## PTH-S, STANDARD FLOW #316 SS

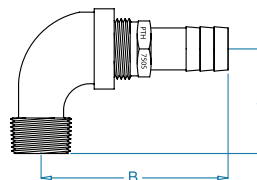
| MODEL NO.  | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | WEIGHT<br>lb | PKG |
|------------|---------------|-----------------|-----------|-----------|--------------|-----|
| PTH-750-S  | 3/4"          | 3/4"            | 2.56      | 1.50      | .26          | 1   |
| PTH-1000-S | 1"            | 1"              | 2.95      | 1.70      | .41          | 1   |
| PTH-1250-S | 1-1/4"        | 1-1/4"          | 3.35      | 2.10      | .57          | 1   |
| PTH-1500-S | 1-1/2"        | 1-1/2"          | 3.54      | 2.20      | .77          | 1   |
| PTH-2000-S | 2"            | 2"              | 3.94      | 2.60      | 1.29         | 1   |
| PTH-2500-S | 2-1/2"        | 2-1/2"          | 4.73      | 2.80      | 2.30         | 1   |
| PTH-3000-S | 3"            | 3"              | 5.12      | 3.20      | 3.12         | 1   |



NSF-61 COMPLIANT.  
SUITABLE FOR USE IN  
POTABLE WATER SYSTEMS.

## PTHC-S, STANDARD FLOW #316 SS

| MODEL NO.   | THREAD<br>NPT | HOSE ID<br>inch | A<br>inch | B<br>inch | WEIGHT<br>lb | PKG |
|-------------|---------------|-----------------|-----------|-----------|--------------|-----|
| PTHC-750-S  | 3/4"          | 3/4"            | 1.31      | 2.97      | .51          | 1   |
| PTHC-1000-S | 1"            | 1"              | 1.50      | 3.40      | .79          | 1   |
| PTHC-1250-S | 1-1/4"        | 1-1/4"          | 1.75      | 4.00      | 1.20         | 1   |
| PTHC-1500-S | 1-1/2"        | 1-1/2"          | 1.93      | 4.40      | 1.62         | 1   |
| PTHC-2000-S | 2"            | 2"              | 2.25      | 5.00      | 2.61         | 1   |
| PTHC-2500-S | 2-1/2"        | 2-1/2"          | 2.68      | 6.25      | 4.69         | 1   |
| PTHC-3000-S | 3"            | 3"              | 3.06      | 7.00      | 6.50         | 1   |



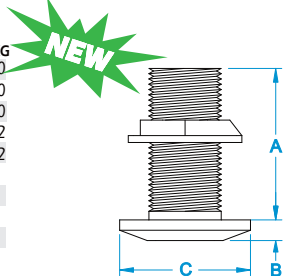
NSF-61 COMPLIANT.  
SUITABLE FOR USE IN  
POTABLE WATER SYSTEMS.

## AVAILABLE WITH BSPP OR NPS THREADS

## TH, STANDARD LENGTH THRU-HULLS BRONZE AND SS

| THREAD<br>BRONZE<br>NPS | THREAD<br>BRONZE<br>BSPP | THREAD<br>#316 SS<br>NPS | THREAD<br>NPS/BSPP | A<br>inch/mm | B<br>inch/mm | C<br>inch/mm | WEIGHT*<br>lb/kg | PKG |
|-------------------------|--------------------------|--------------------------|--------------------|--------------|--------------|--------------|------------------|-----|
| TH-500-W                | TH-50-W                  | TH-500-WS                | 1/2"               | 2.20/55.9    | .30/7.62     | 1.70/43.18   | 0.40/0.18        | 10  |
| TH-750-W                | TH-75-W                  | TH-750-WS                | 3/4"               | 2.20/55.9    | .30/7.62     | 1.90/48.26   | 0.50/0.23        | 10  |
| TH-1000-W               | TH-100-W                 | TH-1000-WS               | 1"                 | 2.85/72.4    | .30/7.62     | 2.32/58.93   | 0.70/0.32        | 10  |
| TH-1250-W               | TH-125-W                 | TH-1250-WS               | 1-1/4"             | 2.90/73.7    | .30/7.62     | 2.62/66.55   | 1.20/0.54        | 12  |
| TH-1500-W               | TH-150-W                 | TH-1500-WS               | 1-1/2"             | 3.15/80.0    | .30/7.62     | 2.89/73.41   | 1.50/0.68        | 12  |
| TH-2000-W               | TH-200-W                 | TH-2000-WS               | 2"                 | 3.90/99.1    | .30/7.62     | 3.33/84.58   | 1.90/0.86        | 1   |
| TH-2500-W               | TH-250-W                 | TH-2500-WS               | 2-1/2"             | 3.56/90.4    | .42/10.67    | 4.40/111.76  | 3.80/1.72        | 1   |
| TH-3000-W               | TH-300-W                 | TH-3000-WS               | 3"                 | 4.00/101.6   | .42/10.67    | 5.50/139.70  | 6.00/2.72        | 1   |
| TH-4000-W               | TH-400-W                 | -                        | 4"                 | 5.31/134.9   | .56/10.67    | 7.00/177.80  | 13.20/5.99       | 1   |
| TH-5000-W               | -                        | -                        | 5"                 | 5.34         | .57          | 8.18         | 18.50            | 1   |

\*Weight is with nut.



ISO 9093-1  
CERTIFIED



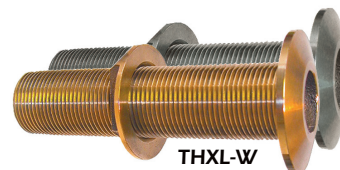
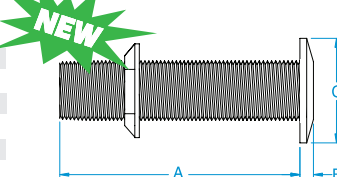
TH-W  
has nut

For installations where hull thickness dictates the use of a longer fitting.

## THXL, EXTRA-LENGTH THRU-HULLS BRONZE

| BRONZE      | #316 SS      | THREAD<br>NPS | A<br>inch | B<br>inch | C<br>inch | WEIGHT*<br>lb | PKG |
|-------------|--------------|---------------|-----------|-----------|-----------|---------------|-----|
| THXL-750-W  | THXL-750-WS  | 3/4"          | 5.33      | 0.30      | 1.90      | 0.75          | 10  |
| THXL-1000-W | THXL-1000-WS | 1"            | 5.33      | 0.30      | 2.32      | 1.00          | 1   |
| THXL-1250-W | THXL-1250-WS | 1-1/4"        | 5.45      | 0.30      | 2.62      | 1.75          | 1   |
| THXL-1500-W | THXL-1500-WS | 1-1/2"        | 5.45      | 0.30      | 2.89      | 2.12          | 1   |
| THXL-2000-W | THXL-2000-WS | 2"            | 5.58      | 0.30      | 3.34      | 2.52          | 1   |

\*Weight is with nut.

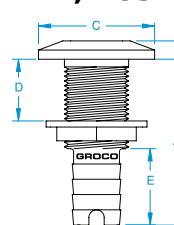


THXL-W  
has nut

| BRONZE   | #316 SS    | THREAD<br>NPS | HOSE ID<br>inch | A<br>inch | B<br>inch | C<br>inch | D*<br>inch | E<br>inch | WEIGHT<br>BRONZE/SS<br>lb | PKG |
|----------|------------|---------------|-----------------|-----------|-----------|-----------|------------|-----------|---------------------------|-----|
| HTH-500  | HTH-500-S  | 1/2"          | 1/2"            | 2.7       | 0.3       | 1.7       | 1.1        | 1.3       | 0.4/0.4                   | 10  |
| HTH-625  | HTH-625-S  | 3/4"          | 5/8"            | 2.7       | 0.3       | 1.9       | 1.1        | 1.3       | 0.5/0.4                   | 10  |
| HTH-750  | HTH-750-S  | 3/4"          | 3/4"            | 2.7       | 0.3       | 1.9       | 1.2        | 1.3       | 0.6/0.6                   | 10  |
| HTH-1000 | HTH-1000-S | 1"            | 1"              | 2.8       | 0.3       | 2.3       | 1.2        | 1.3       | 0.9/0.8                   | 10  |
| HTH-1125 | HTH-1125-S | 1"            | 1-1/8"          | 2.8       | 0.3       | 2.3       | 1.2        | 1.3       | 1.1/1.0                   | 10  |
| HTH-1250 | HTH-1250-S | 1-1/4"        | 1-1/4"          | 2.8       | 0.3       | 2.6       | 1.1        | 1.3       | 1.2/1.1                   | 12  |
| HTH-1500 | HTH-1500-S | 1-1/2"        | 1-1/2"          | 2.8       | 0.3       | 2.9       | 1.1        | 1.3       | 1.5/1.3                   | 12  |
| HTH-2000 | HTH-2000-S | 2"            | 2"              | 2.8       | 0.3       | 3.3       | 1.1        | 1.3       | 2.0/1.8                   | 4   |

\*Maximum hull thickness.

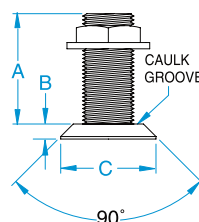
## HTH, HOSE THRU-HULLS BRONZE AND SS



## FTH, FLUSH THRU-HULLS BRONZE

| MODEL NO.  | THREAD<br>NPS | A<br>inch | B<br>inch | C<br>inch | WEIGHT*<br>lb | PKG |
|------------|---------------|-----------|-----------|-----------|---------------|-----|
| FTH-500-W  | 1/2"          | 2.31      | .30       | 1.75      | .38           | 10  |
| FTH-750-W  | 3/4"          | 2.31      | .30       | 2.00      | .50           | 10  |
| FTH-1000-W | 1"            | 2.56      | .30       | 2.32      | .88           | 10  |
| FTH-1250-W | 1-1/4"        | 3.31      | .30       | 2.93      | 1.38          | 12  |
| FTH-1500-W | 1-1/2"        | 3.50      | .30       | 3.20      | 2.00          | 12  |
| FTH-2000-W | 2"            | 3.56      | .35       | 3.90      | 2.75          | 1   |
| FTH-2500-W | 2-1/2"        | 3.56      | .42       | 4.40      | 3.75          | 1   |
| FTH-3000-W | 3"            | 5.00      | .42       | 5.50      | 6.00          | 1   |
| FTH-4000-W | 4"            | 5.31      | .56       | 7.00      | 13.20         | 1   |
| FTH-5000-W | 5"            | 5.34      | .57       | 8.18      | 18.50         | 1   |

\*Weight is with nut. Order FTH-XXXX-L if nut is not required.



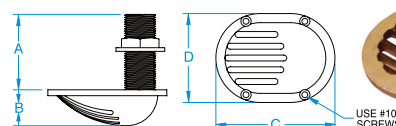
FTH-W  
has nut

## AVAILABLE WITH BSPP OR NPS THREADS

## STH, SCOOP THRU-HULLS BRONZE

| THREAD<br>NPS | THREAD<br>BSPP | THREAD<br>NPS/BSPP | A<br>inch/mm | B<br>inch/mm | C<br>inch/mm | D<br>inch/mm | WEIGHT<br>lb/kg | PKG |
|---------------|----------------|--------------------|--------------|--------------|--------------|--------------|-----------------|-----|
| STH-500-W     | STH-50-W       | 1/2"               | 2.20/55.88   | 1.05/26.67   | 3.28/83.31   | 2.55/64.77   | .70/0.4         | 1   |
| STH-750-W     | STH-75-W       | 3/4"               | 2.20/55.88   | 1.05/26.67   | 4.00/101.60  | 3.05/77.47   | .95/0.5         | 1   |
| STH-1000-W    | STH-100-W      | 1"                 | 2.85/72.39   | 1.05/26.67   | 4.00/101.60  | 3.05/77.47   | 1.25/0.6        | 1   |
| STH-1250-W    | STH-125-W      | 1-1/4"             | 2.90/73.66   | 1.20/30.48   | 4.30/109.22  | 3.35/85.09   | 1.75/0.8        | 1   |
| STH-1500-W    | STH-150-W      | 1-1/2"             | 3.15/80.01   | 1.30/33.02   | 4.83/122.68  | 3.50/88.90   | 2.25/1.0        | 1   |
| STH-2000-W    | STH-200-W      | 2"                 | 3.60/91.44   | 1.50/38.10   | 5.75/146.05  | 4.00/101.60  | 3.50/1.6        | 1   |
| STH-2500-W    | STH-250-W      | 2-1/2"             | 3.20/81.28   | 2.25/57.15   | 7.85/199.39  | 5.85/148.59  | 5.50/2.5        | 1   |

Order STH-L if nut is not required.

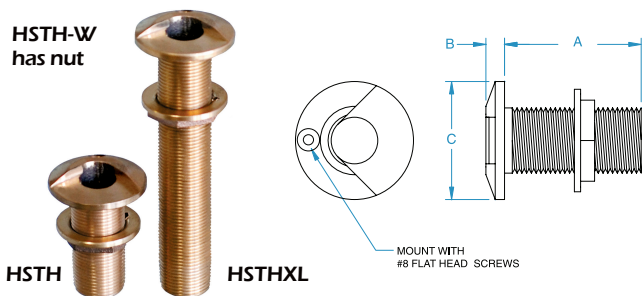


USE #10  
SCREWS

STH-W  
has nut

# SPECIAL PURPOSE FITTINGS

## HSTH, HIGH SPEED EXTRA LENGTH AND STANDARD LENGTH THRU-HULL BRONZE



| HSTH MODELS | THREAD NPS | A inch | B inch | C inch | PKG |
|-------------|------------|--------|--------|--------|-----|
| HSTH-750-W  | 3/4"       | 2.20   | 0.30   | 1.90   | 10  |
| HSTH-1000-W | 1"         | 2.85   | 0.30   | 2.32   | 10  |
| HSTH-1250-W | 1-1/4"     | 2.90   | 0.30   | 2.62   | 12  |
| HSTH-1500-W | 1-1/2"     | 3.15   | 0.30   | 2.89   | 12  |
| HSTH-2000-W | 2"         | 3.60   | 0.30   | 3.33   | 1   |
| HSTH-2500-W | 2-1/2"     | 3.56   | 0.42   | 4.40   | 1   |
| HSTH-3000-W | 3"         | 5.00   | 0.42   | 5.50   | 1   |

| HSTHXL MODELS | THREAD NPS | A inch | B inch | C inch | PKG |
|---------------|------------|--------|--------|--------|-----|
| HSTHXL-750-W  | 3/4"       | 5.33   | 0.30   | 1.90   | 1   |
| HSTHXL-1000-W | 1"         | 5.33   | 0.30   | 2.32   | 1   |
| HSTHXL-1250-W | 1-1/4"     | 5.45   | 0.30   | 2.62   | 1   |
| HSTHXL-1500-W | 1-1/2"     | 5.45   | 0.30   | 2.89   | 1   |
| HSTHXL-2000-W | 2"         | 5.58   | 0.30   | 3.33   | 1   |

Order HSTH-L if nut is not required.

## TH, THRU-HULL LOCK NUTS BRONZE AND #316 SS



| BRONZE  | #316 SS   | THREAD NPS | A inch | B inch | C inch | WEIGHT lb | PKG |
|---------|-----------|------------|--------|--------|--------|-----------|-----|
| TH-501  | TH-501-S  | 1/2"       | 1.50   | .33    | 1.13   | .05       | 25  |
| TH-751  | TH-751-S  | 3/4"       | 1.65   | .33    | 1.30   | .04       | 25  |
| TH-1001 | TH-1001-S | 1"         | 2.08   | .33    | 1.55   | .11       | 25  |
| TH-1251 | TH-1251-S | 1-1/4"     | 2.50   | .45    | 1.95   | .21       | 25  |
| TH-1501 | TH-1501-S | 1-1/2"     | 2.90   | .45    | 2.28   | .32       | 25  |
| TH-2001 | TH-2001-S | 2"         | 3.50   | .45    | 2.75   | .54       | 10  |
| TH-2501 | TH-2501-S | 2-1/2"     | 4.72   | .70    | 3.46   | 1.00      | 10  |
| TH-3001 | TH-3001-S | 3"         | 5.45   | .70    | 4.13   | 1.45      | 10  |
| TH-4001 | -         | 4"         | 7.13   | .70    | 6.00   | 3.61      | 1   |
| TH-5001 | -         | 5"         | 8.18   | .70    | 6.50   | -         | -   |

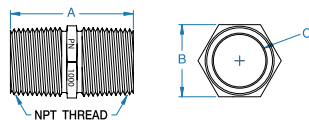
## PN, PIPE-NIPPLES BRONZE



PN Series cast bronze pipe nipples provide exact alloy compatibility for making inter-connections between numerous marine components such as seacocks, strainers and check valves.

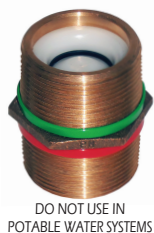
■ Cast-in wrench flat simplifies installation and removal

■ Full flow  
■ 1/2"-4" pipe sizes



| MODEL   | THREAD NPT | A inch | B inch | C inch | WEIGHT lb | PKG |
|---------|------------|--------|--------|--------|-----------|-----|
| PN-500  | 1/2"       | 1.77   | 0.88   | 0.50   | 0.15      | 10  |
| PN-750  | 3/4"       | 1.77   | 1.06   | 0.75   | 0.19      | 10  |
| PN-1000 | 1"         | 2.34   | 1.38   | 1.00   | 0.31      | 10  |
| PN-1250 | 1-1/4"     | 2.51   | 1.75   | 1.25   | 0.60      | 10  |
| PN-1500 | 1-1/2"     | 2.49   | 2.00   | 1.50   | 0.69      | 6   |
| PN-2000 | 2"         | 2.37   | 2.50   | 2.00   | 0.79      | 2   |
| PN-2500 | 2-1/2"     | 3.41   | 3.00   | 2.50   | 1.24      | 1   |
| PN-3000 | 3"         | 3.53   | 3.63   | 3.00   | 2.25      | 1   |
| PN-4000 | 4"         | 3.53   | 4.73   | 4.00   | 3.20      | 1   |

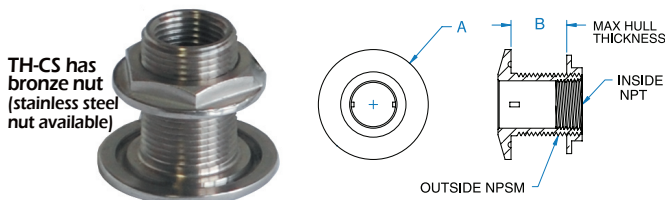
## PNC, PIPE NIPPLES WITH CHECK VALVE BRONZE



PNC Series are made from PN series cast bronze nipples. A check valve is placed inside to prevent back-flow in plumbing systems. The check valve imposes almost zero flow restriction, and requires less than 1/2 PSI to open. Colored bands indicate flow direction (green to red), confirmed by the permanent laminated tag. Sizes 1/2" to 2". Do not use in diesel fuel or gasoline applications. Refer to PN Series above for dimensions drawing.

| MODEL    | THREAD NPT | A inch | B inch | PSI TO OPEN | WEIGHT lb | PKG |
|----------|------------|--------|--------|-------------|-----------|-----|
| PNC-500  | 1/2"       | 1.77   | 0.88   | .45         | 0.17      | 10  |
| PNC-750  | 3/4"       | 1.77   | 1.06   | .45         | 0.21      | 10  |
| PNC-1000 | 1"         | 2.34   | 1.38   | .45         | 0.33      | 10  |
| PNC-1250 | 1-1/4"     | 2.51   | 1.75   | .45         | 0.62      | 10  |
| PNC-1500 | 1-1/2"     | 2.49   | 2.00   | .45         | 0.72      | 6   |
| PNC-2000 | 2"         | 2.37   | 2.50   | .45         | 0.84      | 2   |

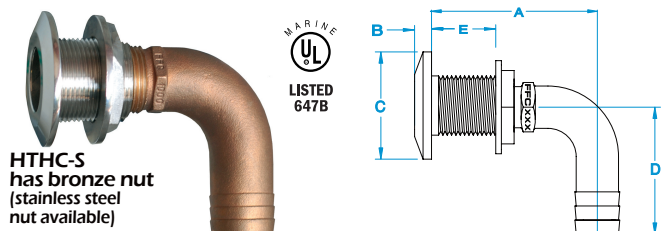
## TH-CS, BULK-HEAD FITTING #316 SS



Create your own above-waterline plumbing connection. #316 SS thru-hull fitting is threaded NPT inside.

| MODEL      | A inch | B inch | THREAD OUTSIDE NPS | THREAD INSIDE NPT | WEIGHT lb | PKG |
|------------|--------|--------|--------------------|-------------------|-----------|-----|
| TH-750-CS  | 1.90   | 1.2    | 3/4"               | 1/2"              | .36       | 1   |
| TH-1000-CS | 2.32   | 1.2    | 1"                 | 3/4"              | .51       | 1   |
| TH-1250-CS | 2.62   | 1.2    | 1-1/4"             | 1"                | .79       | 1   |
| TH-1500-CS | 2.89   | 1.2    | 1-1/2"             | 1-1/4"            | .85       | 1   |
| TH-2000-CS | 3.33   | 1.2    | 2"                 | 1-1/2"            | 1.53      | 1   |

## HTHC-S, 90° HOSE THRU-HULLS #316 SS



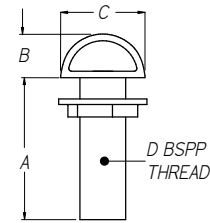
| MODEL       | THREAD NPS | HOSE ID | A inch | B inch | C inch | D inch | E* inch | WEIGHT lb | PKG |
|-------------|------------|---------|--------|--------|--------|--------|---------|-----------|-----|
| HTHC-750-S  | 3/4"       | 3/4"    | 2.71   | .30    | 1.90   | 2.25   | 1.25    | .56       | 1   |
| HTHC-1000-S | 1"         | 1"      | 2.75   | .30    | 2.32   | 2.20   | 1.25    | .81       | 1   |
| HTHC-1250-S | 1-1/4"     | 1-1/4"  | 2.75   | .30    | 2.62   | 3.03   | 1.25    | 1.06      | 1   |
| HTHC-1500-S | 1-1/2"     | 1-1/2"  | 4.70   | .30    | 2.89   | 3.40   | 1.25    | 1.31      | 1   |
| HTHC-2000-S | 2"         | 1-3/4"  | 5.40   | .30    | 3.33   | 3.65   | 1.25    | 2.00      | 1   |

\*Maximum hull thickness.



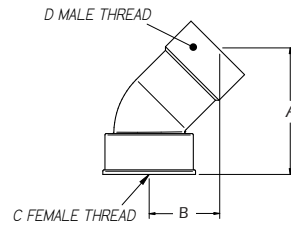
## SC-W, CHROMED SCUPPER

| Model     | A    | B    | C    | D             |
|-----------|------|------|------|---------------|
| SC-50-W   | 2.56 | 0.79 | 1.52 | G 1/2" BSPP   |
| SC-75-W   | 2.56 | 0.83 | 1.73 | G 3/4" BSPP   |
| SC-1000-W | 2.82 | 1.00 | 1.99 | G 1" BSPP     |
| SC-1250-W | 3.15 | 1.14 | 2.24 | G 1-1/4" BSPP |
| SC-1500-W | 3.35 | 1.28 | 2.54 | G 1-1/2" BSPP |
| SC-200-W  | 1.89 | 1.58 | 3.10 | G 2" BSPP     |



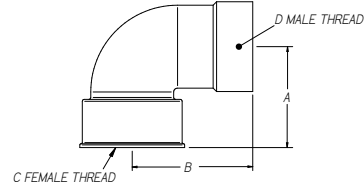
## SLG-45, 45-DEGREE STREET ELL

| Model     | A    | B    | C             | D             |
|-----------|------|------|---------------|---------------|
| SL-G3445  | 1.97 | 0.88 | G 3/4" BSPP   | G 3/4" BSPP   |
| SL-G11445 | 2.76 | 1.50 | G 1-1/4" BSPP | G 1-1/4" BSPP |



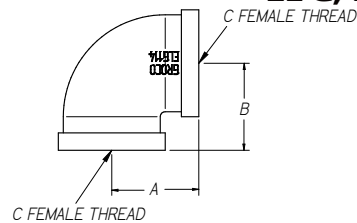
## SLG-90, 90-DEGREE STREET ELL

| Model     | A    | B    | C             | D             |
|-----------|------|------|---------------|---------------|
| SL-G1290  | 1.10 | 1.34 | G 1/2" BSPP   | G 1/2" BSPP   |
| SL-G3490  | 1.18 | 1.58 | G 3/4" BSPP   | G 3/4" BSPP   |
| SL-G1190  | 1.81 | 1.77 | G 1" BSPP     | G 1" BSPP     |
| SL-G11490 | 2.24 | 2.17 | G 1-1/4" BSPP | G 1-1/4" BSPP |
| SL-G11290 | 2.28 | 2.28 | G 1-1/2" BSPP | G 1-1/2" BSPP |
| SL-G290   | 2.64 | 3.15 | G 2" BSPP     | G 2" BSPP     |



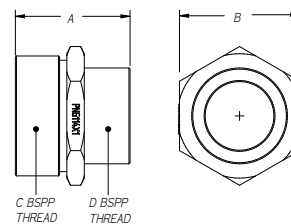
## EL-G, 90 DEGREE ELBOW

| MODEL   | A    | B    | C             |
|---------|------|------|---------------|
| EL-G114 | 1.75 | 1.75 | G 1-1/4" BSPP |



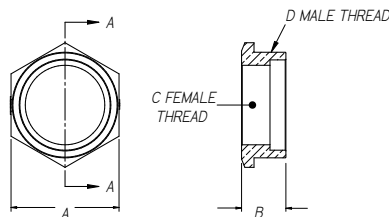
## PNG, NIPPLE

| Model     | A    | B    | C             | D             |
|-----------|------|------|---------------|---------------|
| PN-G12    | 1.77 | 0.88 | G 1/2" BSPP   | G 1/2" BSPP   |
| PN-G34    | 1.77 | 1.06 | G 3/4" BSPP   | G 3/4" BSPP   |
| PN-G34X12 | 1.15 | 1.04 | G 3/4" BSPP   | G 1/2" BSPP   |
| PN-G1     | 2.12 | 1.38 | G 1" BSPP     | G 1" BSPP     |
| PN-G114   | 1.84 | 1.78 | G 1-1/4" BSPP | G 1-1/4" BSPP |
| PN-G114X1 | 1.58 | 1.65 | G 1-1/4" BSPP | G 1" BSPP     |



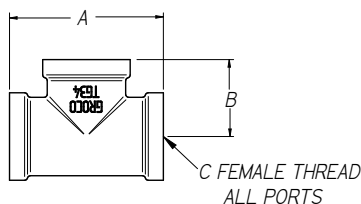
## REDUCING BUSHING

| Model    | A    | B    | C             | D             |
|----------|------|------|---------------|---------------|
| G-12X38  | 0.94 | 0.86 | G 3/8" BSPP   | G 1/2" BSPP   |
| G-34X12  | 0.99 | 1.04 | G 1/2" BSPP   | G 3/4" BSPP   |
| G-1X34   | 0.88 | 1.32 | G 3/4" BSPP   | G 1" BSPP     |
| G-114X34 | 0.96 | 1.65 | G 3/4" BSPP   | G 1-1/4" BSPP |
| G-112X1  | 0.97 | 1.97 | G 1" BSPP     | G 1-1/2" BSPP |
| G-2X114  | 0.99 | 2.40 | G 1-1/4" BSPP | G 2" BSPP     |
| G-2X112  | 0.99 | 2.40 | G 1-1/2" BSPP | G 2" BSPP     |



## TEE

| Model  | A    | B    | C             |
|--------|------|------|---------------|
| T-G12  | 1.96 | 0.98 | G 1/2" BSPP   |
| T-G34  | 2.55 | 1.28 | G 3/4" BSPP   |
| T-G1   | 2.88 | 1.44 | G 1" BSPP     |
| T-G114 | 3.55 | 1.78 | G 1-1/4" BSPP |



# SCUPPERS AND SPECIAL PURPOSE FITTINGS

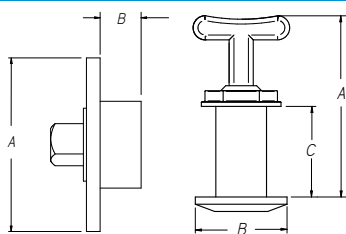
## GARBOARD DRAINS



TD-500



TD-750-L

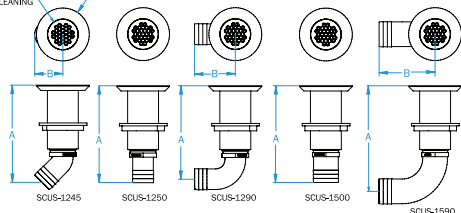


| Garboard Drain Model | A    | B    | C<br>MAX<br>Hull Thickness |
|----------------------|------|------|----------------------------|
| TD-500               | 0.47 | 1.00 | -                          |
| TD-750-L             | 3.80 | 1.90 | 1.88                       |

## SCUS SERIES



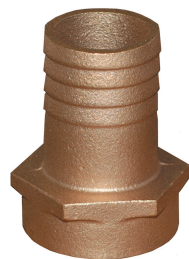
UNSCREW  
DRAIN PLATE FOR  
CLEANING



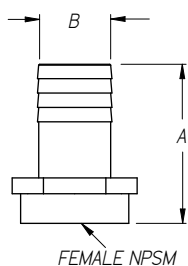
Scuppers are installed flush with the deck and have a removable drain. 1-1/4" and 1-1/2" ID hose connections are offered in straight, 45° and 90° orientation

| POLISHED SS | A<br>inch | B<br>inch | C<br>inch | HOSE ID |
|-------------|-----------|-----------|-----------|---------|
| SCUS-1245   | 5.9       | 1.7       | 3.2       | 1-1/4"  |
| SCUS-1250   | 5.9       | -         | 3.2       | 1-1/4"  |
| SCUS-1290   | 5.7       | 2.5       | 3.2       | 1-1/4"  |
| SCUS-1500   | 5.9       | -         | 3.2       | 1-1/2"  |
| SCUS-1590   | 6.4       | 3.4       | 3.2       | 1-1/2"  |

## TP SERIES - STRAIGHT BRONZE TAIL PIECE



TP  
Straight  
Tail Piece

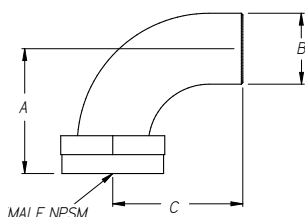


| MODEL    | A    | B      | C | THREADS    |
|----------|------|--------|---|------------|
| TPT-5062 | 2.16 | 5/8"   | - | 1/2" NPT   |
| TPT-5075 | 2.16 | 3/4"   | - | 1/2" NPT   |
| TPT-625  | 2.16 | 5/8"   | - | 3/4" NPT   |
| TPT-750  | 2.16 | 3/4"   | - | 3/4" NPT   |
| TPT-1075 | 2.13 | 3/4"   | - | 1" NPT     |
| TP-750   | 2.13 | 3/4"   | - | 3/4" NPS   |
| TP-1000  | 2.13 | 1"     | - | 1" NPS     |
| TP-1250  | 2.75 | 1-1/4" | - | 1-1/4" NPS |
| TP-1500  | 2.75 | 1-1/2" | - | 1-1/2" NPS |
| TP-2000  | 2.50 | 2"     | - | 2" NPS     |
| TP-2500  | 2.50 | 2-1/2" | - | 2-1/2" NPS |

## TPC SERIES - 90° BRONZE TAIL PIECE



TPC  
90°  
Tail Piece



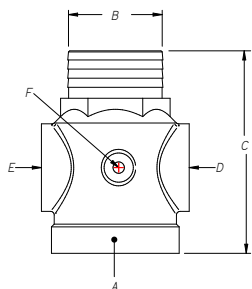
TPC Series 90° tail pieces are comprised of two pieces. The swivel may be rotated in any direction to facilitate ease of hook-up; then the nut is tightened.

| MODEL    | A    | B      | C    | THREADS |
|----------|------|--------|------|---------|
| TPC-1000 | 2.75 | 1"     | 2.38 | -       |
| TPC-1250 | 2.50 | 1-1/4" | 2.38 | -       |
| TPC-1500 | 3.75 | 1-1/2" | 2.75 | -       |
| TPC-2000 | 3.75 | 2"     | 3.63 | -       |
| TPC-2500 | 4.50 | 2-1/2" | 4.50 | -       |

## RWM SERIES - RAW WATER MANIFOLD U.S. PATENT NO. 622,713,381



RWM  
Raw Water  
Manifold



| Model      | A          | B      | C    | D        | E          | F        |
|------------|------------|--------|------|----------|------------|----------|
| RWM-1250   | 1-1/4" NPT | 1"     | 3.75 | 1/2" NPT | 1/2" NPT   | 1/4" NPT |
| RWM-1500   | 1-1/2" NPT | 1-1/4" | 4.13 | 3/4" NPT | 3/4" NPT   | 1/4" NPT |
| RWM-1500-1 | 1-1/2" NPT | 1-1/4" | 4.13 | 1/2" NPT | 1" NPT     | 1/4" NPT |
| RWM-2000   | 2" NPT     | 1-1/2" | 2.00 | 3/4" NPT | 3/4" NPT   | 1/4" NPT |
| RWM-2000-1 | 2" NPT     | 1-1/2" | 2.00 | 3/4" NPT | 1" NPT     | 1/4" NPT |
| RWM-2500   | 2-1/2" NPT | 2"     | 5.00 | 3/4" NPT | 1" NPT     | 1/4" NPT |
| RWM-3000   | 3" NPT     | 2-1/2" | 5.50 | 1" NPT   | 1-1/4" NPT | 1/4" NPT |

## THT-530 THRU-HULL FITTING INSTALLATION TOOL



THT-530 fits GROCO  
Thru-hull Fitting Sizes from  
1/2" through 3"

NOT FOR REMOVAL  
OF OLD THRU-HULL FITTINGS

### THE CONCEPT

THT-530 simplifies the installation of thru-hull fittings. Slide the thru-hull fitting, flanged end first, over the tool. Tie a length of monofilament to the eye and place it into the already-cut hole in the hull of the boat. Apply caulking to the flange of the fitting, and pull the fitting through the hole and against the hull from inside the boat. Thread the mono-filament through the locknut or seacock. With the fitting pulled firmly against the hull the locknut or the seacock may be screwed onto the fitting.

**Utility Use,  
Fuel Transfer,  
Oil Change Kits**

## **GEAR PUMPS**

**Utility Use and  
Deck Wash Kits**

## **VANE PUMPS**

**Marine &  
Automotive**

## **CENTRIFUGAL PUMPS**

**Rotory Pumps  
& Kits**

## **ROTORY PUMPS**

**Pumps &  
Accessories**

## **BILGE PUMP ACCESSORIES**

**PUMPS**



*Oil Change Systems*



*Powerful Gearpump Delivers Nearly Twice The Flow  
Of Competitive Models*

**G-3**

Cover  
Conceals  
Pump and  
Circuitry

Touch Pad  
Control

Resettable  
Overcurrent  
Protection  
and Dry-Run  
Protection

Bronze  
Manifold

*Plumbing Schematic and  
Maintenance Log Included  
with All Versions*

**G-6**



Same Features as G3.  
G-4 and G-5 utilize the G-6 Enclosure,  
leaving room for expansion.  
(See Page 35)

*Oil Pan Adaptors Are Available To Fit  
All Common Marine Engines*

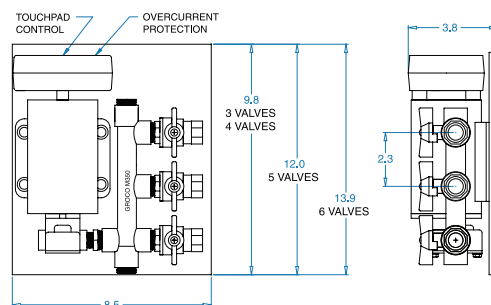
Go to [www.groco.net](http://www.groco.net) for updates, applications, and servicing information.

At the heart of the GROCO® U-LUBE™ System is a powerful gear pump that delivers an honest 3-plus GPM. All models have dry-run protection, touchpad control, a plumbing schematic to tell you what hose goes where, and a handy maintenance log. Choose the model with the number of valves you need that fits the available space. A complete assortment of oil pan adaptors, related fittings and valves are offered to complete your installation.

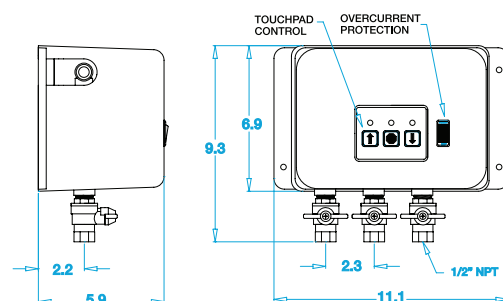
An optional safety circuit can be provided to disable the pump if any of the connected engines is operating. Contact GROCO for details.



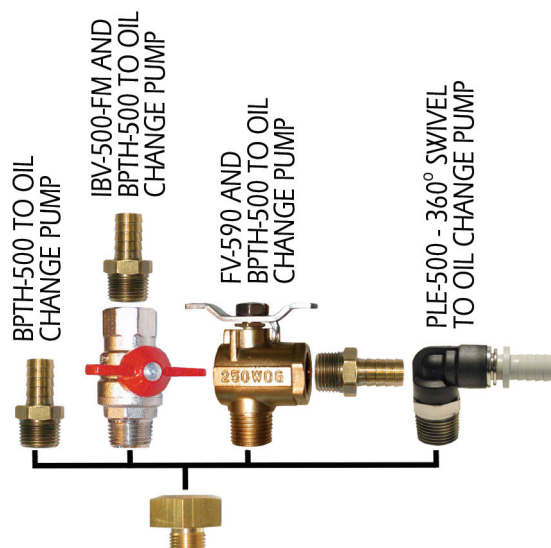
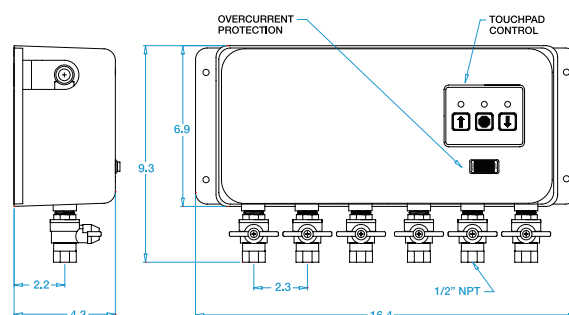
GHSN is not covered and may be ordered with any number of valves. Touch-pad control and over-current protection are mounted behind the pump and motor.



G-3 is covered (except for the valves), for a clean engine room appearance, and offers a compact mount footprint. Touch-pad control and over-current protection are cover-mounted.



G-4, G-5, and G-6 are covered (except for the valves), and offer a slim mount footprint. Touch-pad control and over-current protection are cover-mounted.



NOTE: OPD fittings replace the engine oil pan drain plug and provide a 1/2" NPT connection to complete and simplify the oil change system installation.

| ADAPTOR # | OIL PAN THREAD |
|-----------|----------------|
| OPD-1     | 3/4"-16 UNF    |
| OPD-2     | 7/8"-14 UNF    |
| OPD-3     | 7/8"-18 UNF    |
| OPD-4     | 3/4"-14 NPT    |
| OPD-5     | 1"-11.5 NPT    |
| OPD-6     | 1"-18 UNS      |
| OPD-7     | 1-1/16"-12 UNF |
| OPD-8     | 1-1/8"-12 UNF  |
| OPD-9     | 1-5/16"-12 UNF |

| ADAPTOR # | OIL PAN THREAD |
|-----------|----------------|
| OPD-10    | 1/2"-12 UNF    |
| OPD-11    | M18 X 1.50     |
| OPD-12    | M22 X 1.50     |
| OPD-13    | M24 X 2.00     |
| OPD-14    | M25 X 1.50     |
| OPD-15    | M26 X 1.50     |
| OPD-16    | M27 X 2.00     |
| OPD-17    | M30 X 1.50     |
| OPD-18    | M30 x 2.00     |

# POSITIVE DISPLACEMENT PUMPS

## GPB SERIES and SPO SERIES

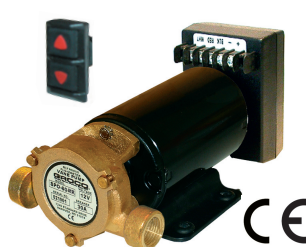
GROCO® Vane Pumps are self-priming, are instantly reversible, and are capable of operation in either direction. Relatively high flow (more than gear pumps) makes them suitable for general purpose duties such as deck-wash, bilge pumping (filtered inlet), fuel transfer, ballast transfer, and oil change. All models have an ignition protected motor, #316 stainless steel shaft, and are available in models that provide reversing (R), remote reversing (RR), and reversing with touchpad (RT) control options. SPO-80 Series Vane Pumps have a more powerful motor and are better suited for long run-time or head pressure greater than 20 PSI.



**SPO-60-N  
SPO-80-N**



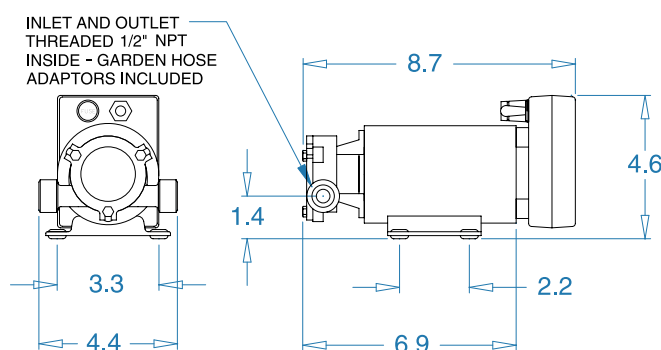
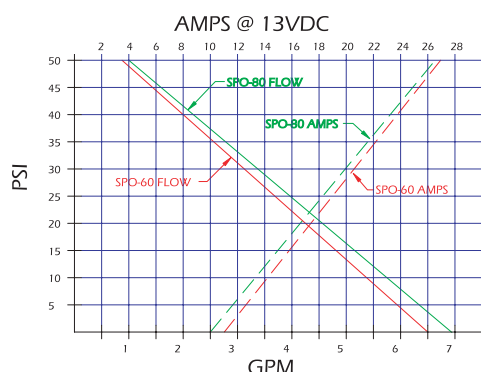
**SPO-60-R  
SPO-80-R**



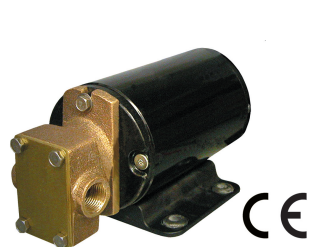
**SPO-60-RR  
SPO-80-RR**



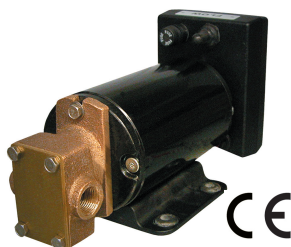
**SPO-60-RT  
SPO-80-RT**



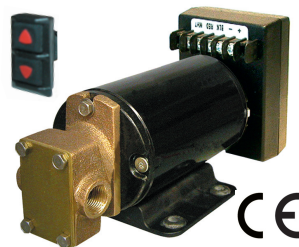
GROCO® Gear Pumps are self-priming, are instantly reversible, and are capable of operation in either direction. Relatively low flow (less than vane pumps) makes them suitable for duties such as deck-wash, fuel transfer, ballast transfer, and oil change. All models have an ignition protected motor, #316 stainless steel shaft, and are available in models that provide reversing (R), remote reversing (RR), and reversing with touchpad (RT) control options.



**GPB-1**



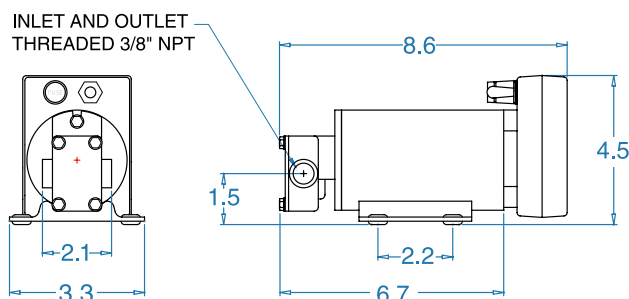
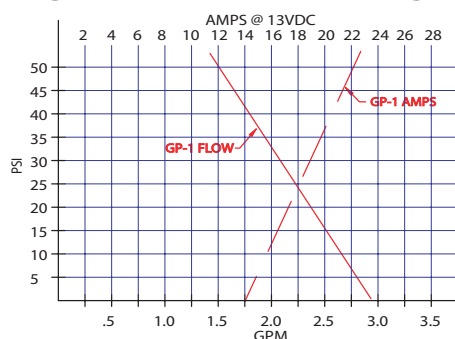
**GPBR-1**



**GPRR-1**



**GPBRT-1**



| MODEL   | SELF-PRIMING | THREAD PORTS NPT   | CONTROL TYPE INCLUDED                    |
|---------|--------------|--------------------|--|
| SPO-N   | Yes          | 1/2" + GH Adaptors | None                                     |
| SPO-R   | Yes          | 1/2" + GH Adaptors | Pump Mounted Reversing Switch            |
| SPO-RR  | Yes          | 1/2" + GH Adaptors | Remote Momentary Reversing Rocker Switch |
| SPO-RT  | Yes          | 1/2" + GH Adaptors | Pump Mounted Touch Pad                   |
| GPB-1   | Yes          | 3/8" NPT           | None                                     |
| GPBR-1  | Yes          | 3/8" NPT           | Pump Mounted Reversing Switch            |
| GPRR-1  | Yes          | 3/8" NPT           | Remote Momentary Reversing Rocker Switch |
| GPBRT-1 | Yes          | 3/8" NPT           | Pump Mounted Touch Pad                   |



### 350 SERIES TRANSFER KITS

#### THE CONCEPT

Boats with multiple fuel or water tanks occasionally have the need to transfer from one tank to another. Common problems with such a system have been siphoning of the transferred fluid back to the original tank, and loss of pump prime.

GROCO® 350 Series Transfer Kits utilize check valves to address both problems, so once the fluid is where you want it, it stays where you want it.

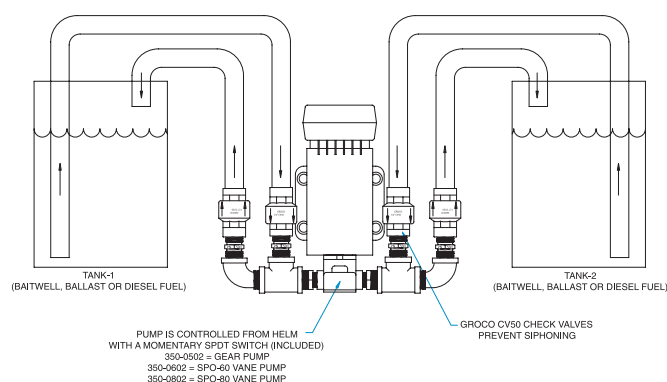
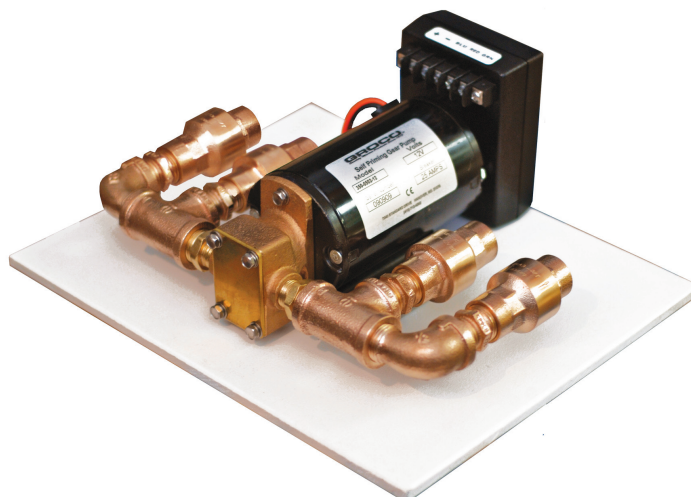
System control is commanded easily from the helm with the switching system provided.

One-way and two-way systems are offered, powered by your choice of GROCO® GP-1 Gear Pump, SPO-60 Vane Pump or SPO-80 Vane Pump. Refer to Page 36 for performance data.

Mount board included.

| MODEL       | DESCRIPTION                  | PLUMBING<br>THREAD<br>NPT |
|-------------|------------------------------|---------------------------|
| 350-0501-XX | 1-WAY GEAR PUMP TRANSFER KIT | 1/2"                      |
| 350-0502-XX | 2-WAY GEAR PUMP TRANSFER KIT | 1/2"                      |
| 350-0601-XX | 1-WAY VANE PUMP TRANSFER KIT | 1/2"                      |
| 350-0602-XX | 2-WAY VANE PUMP TRANSFER KIT | 1/2"                      |
| 350-0801-XX | 1-WAY VANE PUMP TRANSFER KIT | 1/2"                      |
| 350-0802-XX | 2-WAY VANE PUMP TRANSFER KIT | 1/2"                      |

\*XX = VOLTAGE



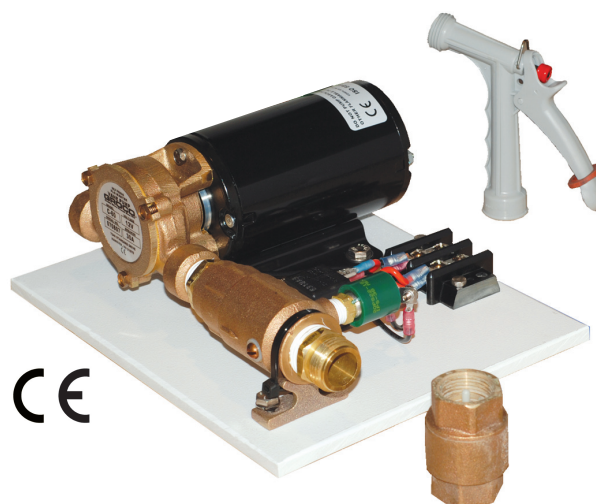
### C60 - C80 DECK WASH KITS

#### THE CONCEPT

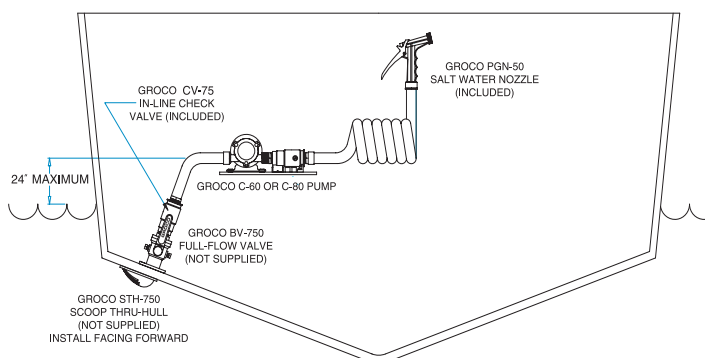
GROCO® C-60 and C-80 deck wash kits deliver flow and pressure on demand for tough anchor wash and deck wash jobs. Vane pumps provide greater performance than diaphragm or flexible impeller pumps.

#### FEATURES

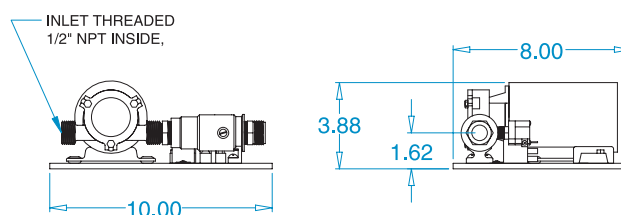
- Saltwater nozzle is included.
- Up to 6.5GPM (C-60) or 7.5GPM (C-80) in the 20-40 PSI pressure range.
- "Ignition Protected" Permanent magnet ball bearing motor has #316 SS shaft.
- Continuous duty shaft seal.
- C-80 has replaceable motor brushes.



C-60 AND C-80 DECK WASH KITS come complete with Spray Nozzle (PGN-50) and Check Valve (CV-75)



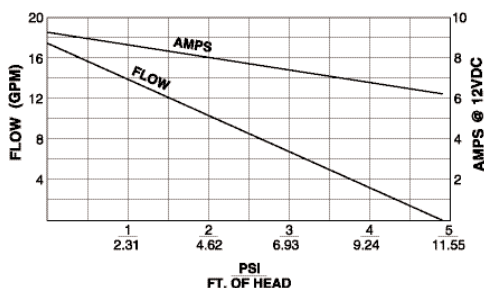
C-60 AND C-80 SAMPLE INSTALLATION



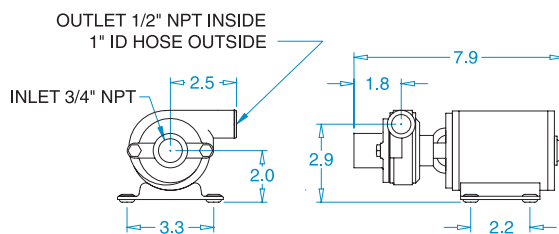
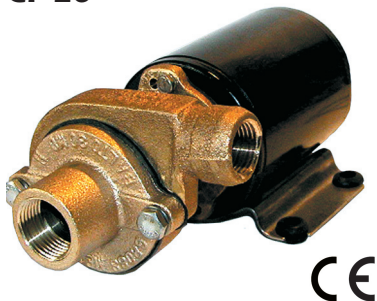
C-60 AND C-80 DIMENSIONS

# CENTRIFUGALS MARINE - OVERVIEW

Centrifugals are silent running pumps that are simple to service and operate, and will handle small solids without pump damage. They provide high GPM flow but relatively low pressure. Years of trouble-free service can be expected without servicing filters or check valves. Centrifugals will not self-prime; a flooded inlet is required.

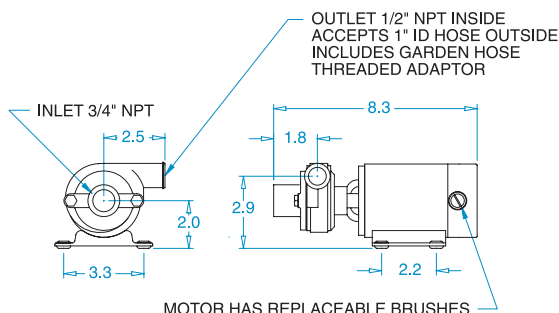
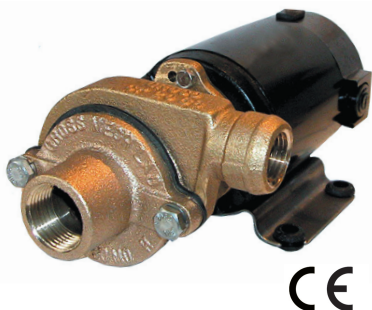


## CP-20



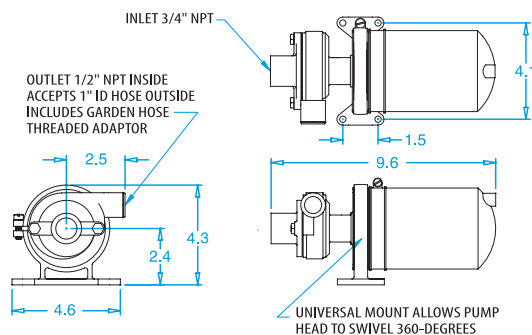
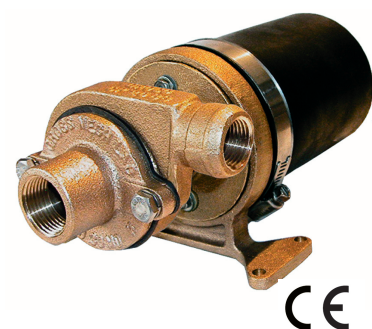
- 17 GPM flow is ideal for baitwell circulation or any onboard pumping job that needs high GPM flow but relatively low pressure.
- Inlet is threaded 3/4" NPT.
- Discharge is threaded 1/2" NPT inside. Garden hose adaptor is included.
- Motor is "Ignition Protected" and has a #316SS shaft.
- Continuous duty mechanical shaft seal.

## CP-30



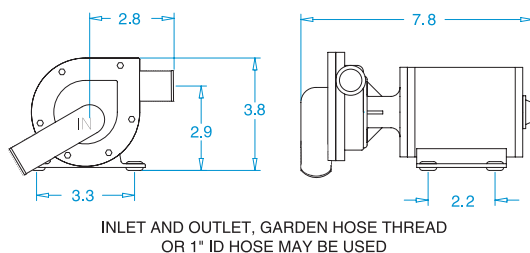
- CP-30 is identical to CP-20 except that it offers externally replaceable motor brushes.
- No-rust plastic base.
- Inlet is threaded 3/4" NPT.
- Discharge is threaded 1/2" NPT inside. Garden hose adaptor is included.
- Continuous-duty shaft seal and "Ignition Protection" motor with #316 SS shaft.

## CP-20-S AND CP-30-S



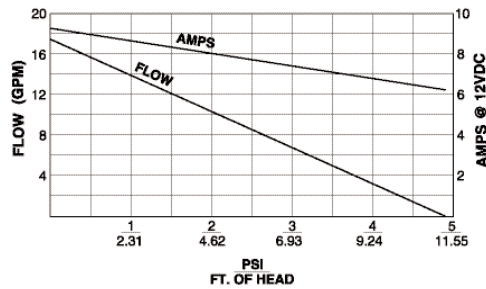
- Universal mount bracket allows 360° pump rotation.
- Combines CP-20 performance with full submersibility.
- Inlet is threaded 3/4" NPT.
- Discharge is threaded 1/2" NPT inside. Garden hose adaptor is included.
- "Ignition Protected" ball bearing motor.

## CB-10

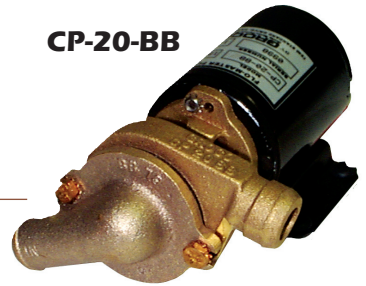


- Combines CP-20 performance with a light weight non-metallic pump.
- No-rust plastic base.
- Inlet and outlet are threaded for garden hose or for 1" ID hose.
- Continuous-duty "Ignition Protection" motor with #316 SS shaft.
- Continuous-duty shaft seal.

Centrifugals are silent running and easy to service. Long-life motor brushes are used for anticipated continuous-duty operation. Construction is suitable for non-explosive chemical environments such as engine coolant circulation, typically a 50/50 mixture of ethylene glycol and water at temperatures as high as 200° F.



**CP-20-BB**



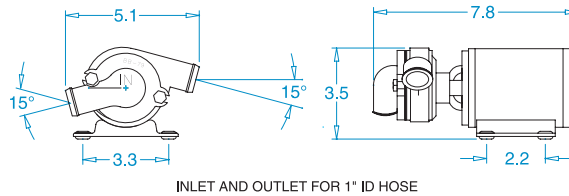
CE



**CP-30-BB**

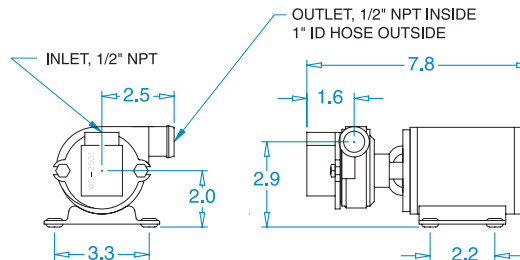
## CP-20-BB AND CP-30 BB

- Inlet and outlet for 1" ID hose.
- Bronze construction.
- #316 SS motor shaft.
- Continuous-duty face seal.
- Angled inlet and outlet for 1" ID hose keep hoses low to the floor.
- "Ignition Protected" ball bearing motor.
- Metal Base.



## CP-20-BBWA

- Bronze construction.
- #316 SS motor shaft.
- Continuous-duty face seal.
- Inlet and outlet are 1/2" NPT.
- "Ignition Protected" ball bearing motor.
- Metal Base.

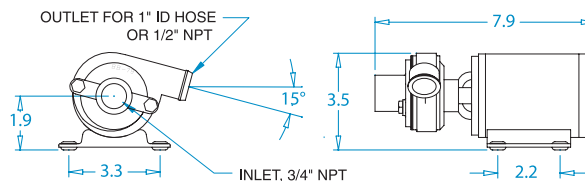


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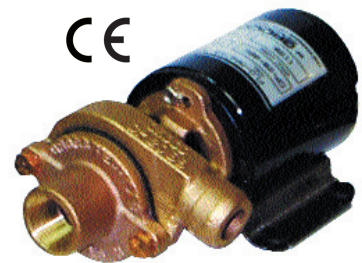


## CP-20-BBC

- Bronze construction.
- #316 SS motor shaft.
- Continuous-duty face seal.
- Inlet is 3/4" NPT; outlet is 1" ID hose barb.
- "Ignition Protected" ball bearing motor.
- Metal Base.

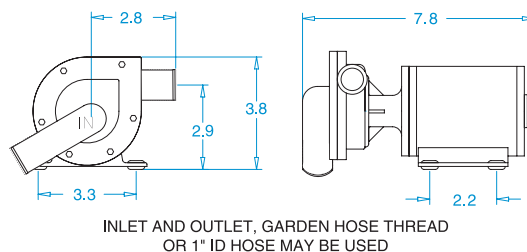


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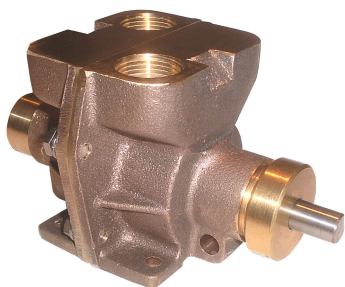
## 200-0006

- Non-corroding plastic pump housing.
- #400 Series SS motor shaft.
- Continuous-duty face seal.
- Inlet and outlet for 1" ID hose.
- Metal Base.

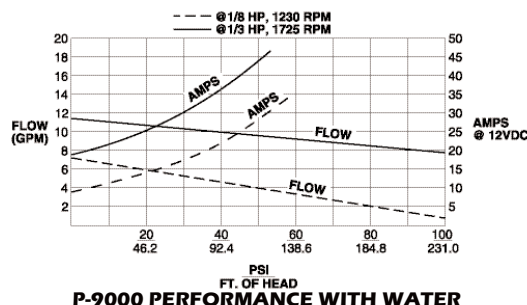
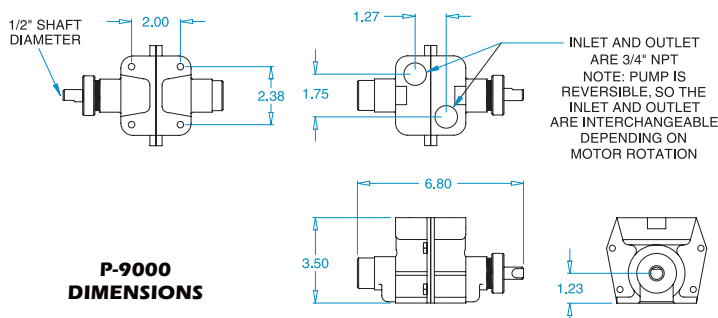




# P-9000 and P-9000-1 ROTORY PUMPS



**P-9000 OR P-9000-1 PUMPS**

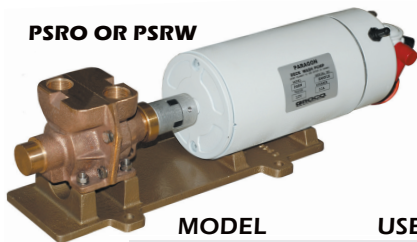


## ROTORY PUMP KITS

### THE CONCEPT

PJRW and PSRW are comprised of a P-9000 pump and a drive motor, and must be turned on and off by the user, usually with a foot switch or a toggle switch located near the pump. The most common application is for high pressure anchor washdown. No controls, plumbing or dry running protection is included, thus these are the responsibility of the user. Performance is shown in the "P-9000 Performance With Water" graph.

#### PSRO OR PSRW



PSRO is comprised of a P-9000-1 pump and a drive motor that includes a reversing switch to change the direction of flow. Oil change and fuel transfer are the most common applications. No plumbing or dry running protection is included, thus these are the responsibility of the user. Performance may be calculated from the "P-9000 Performance With Water" graph; P-9000-1 GPM flow will be approximately 75% of P-9000 flow while 50% greater PSI pressure may be achieved.

| MODEL       | USE FOR    | BREAKER | LENGTH | WIDTH | HEIGHT | WEIGHT | PKG | COMMENT       |
|-------------|------------|---------|--------|-------|--------|--------|-----|---------------|
| PJRW 12V    | Deck Wash  | 30-amp  | 8.50"  | 8.25" | 4.50"  | 13.0#  | 1   | Uses P-9000   |
| PJRW 24V    | Deck Wash  | 15-amp  | 8.50"  | 8.25" | 4.50"  | 13.0#  | 1   | Uses P-9000   |
| PSRO 12V    | Oil Change | 50-amp  | 20.50" | 5.50" | 8.25"  | 37.0#  | 1   | Uses P-9000-1 |
| PSRO 24V    | Oil Change | 30-amp  | 20.50" | 5.50" | 8.25"  | 37.0#  | 1   | Uses P-9000-1 |
| PSRO 115VAC | Oil Change | 10-amp  | 20.50" | 5.50" | 8.25"  | 37.0#  | 1   | Uses P-9000-1 |
| PSRW 12V    | Deck Wash  | 50-amp  | 20.50" | 5.50" | 8.25"  | 37.0#  | 1   | Uses P-9000   |
| PSRW 24V    | Deck Wash  | 30-amp  | 20.50" | 5.50" | 8.25"  | 37.0#  | 1   | Uses P-9000   |
| PSRW 115VAC | Deck Wash  | 10-amp  | 20.50" | 5.50" | 8.25"  | 37.0#  | 1   | Uses P-9000   |

## PUMP ACCESSORIES

### AS-100 BILGE PUMP SWITCH

- Switch turns bilge pump off and on by sensing changes in pressure (caused by rising or falling bilge water level) in its air tube. No floats to stick or fill with water.
- Approximate levels are "ON" at 2-3/4" of bilge level and "OFF" at 1".
- Use with a pump that draws up to 10-amps running continuously or up to 20-amps running intermittently.



### PGN-50 SALT WATER NOZZLE

- The original - the nozzle from which all others are copied.
- Non-corroding plastic nozzle with stainless steel return spring will outlast ordinary hardware store nozzles.
- PGN-50 is standard equipment with C-60 and C-80 deck wash kits.



**Large Yacht  
Pressure System**

**PARAGON™ Senior (PSR)**

**Large Yacht Parallel  
Pressure System**

**PARALLELAGON™ (PAR)**

**Mid-Size Yacht  
Pressure Systems**

**PARAGON™ Junior (PJR)**

**PARAGON™ Junior with  
1-Gallon Tank (PJR-A)**

**PARAGON™ Junior with  
Integral Tank (PJR-B)**

**WSG-1**

**Dry-Tank Protection  
System for Pumps**

**NOFLO™**

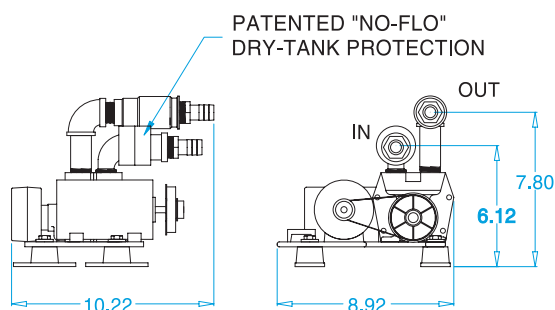


**WATER PRESSURE**

# WATER PRESSURE SYSTEMS

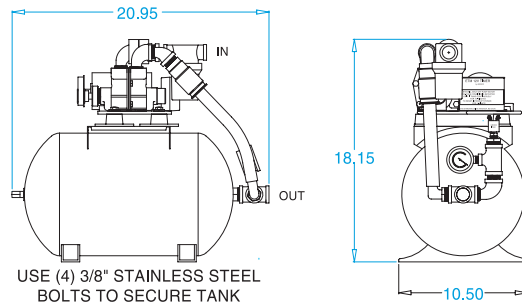
| MODEL    | YACHT SIZE | PRESSURE RANGE | MAX GPM | CE  | INCLUDES PRESSURE TANK | SELF PRIMING | BREAKER   |
|----------|------------|----------------|---------|-----|------------------------|--------------|-----------|
| PJR-A    | Up to 50'  | 20-40          | 7.0     | Yes | 1-Gallon               | Yes          | 30 @ 12V  |
| PJR-B    | Up to 50'  | 20-40          | 7.0     | Yes | 2-Gallon               | Yes          | 30 @ 12V  |
| PSR (DC) | Over 50'   | 30-50          | 11.0    | Yes | Order Separately       | Yes          | 50 @ 12V  |
| PSR (AC) | Over 50'   | 30-50          | 11.0    | No  | Order Separately       | Yes          | 10 @ 115V |

## PJR-A SERIES



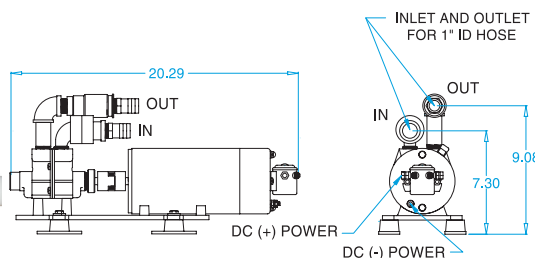
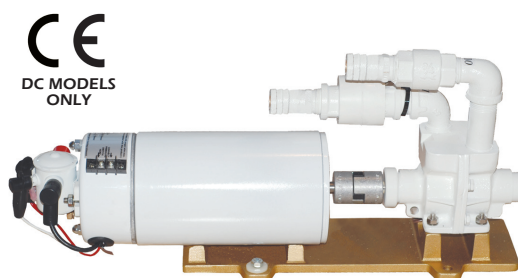
- Complies with NSF-61 low-lead standard.
- Compact and powerful 2-stage rotary pump.
- Pressure gauge and inlet strainer included.
- Patented NOFLO™ Dry-run protection.
- Includes PST-1.
- Order Model PJR for pump without the tank.  
**NOTE:** Tank is required for water pressure system application.

## PJR-B SERIES



- Complies with NSF-61 low-lead standard.
- Compact and powerful 2-stage rotary pump is tank-mounted, so installation is easy.
- Pressure gauge and inlet strainer included.
- Patented NOFLO™ Dry-run protection.

## PSR SERIES



- Complies with NSF-61 low-lead standard.
- Powerful 2-stage rotary pump.
- AC models available.
- Pressure gauge and inlet strainer included.
- Patented NOFLO™ Dry-run protection.
- Order PST-2, 3, 4 or 5 tank separately.



### THE CONCEPT

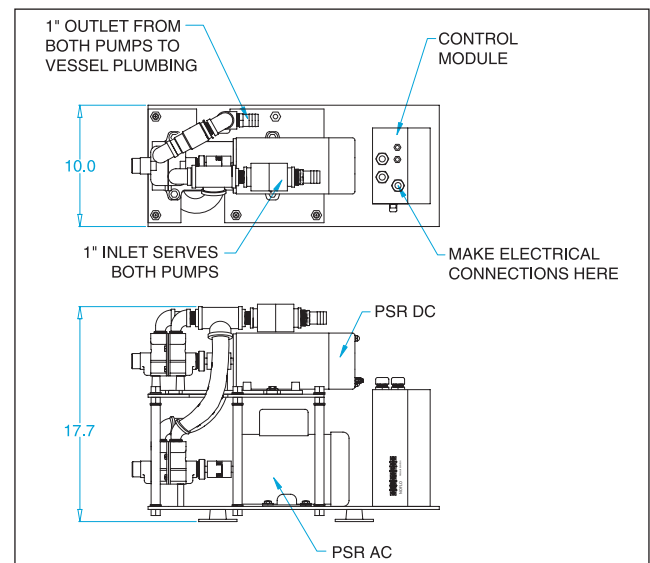
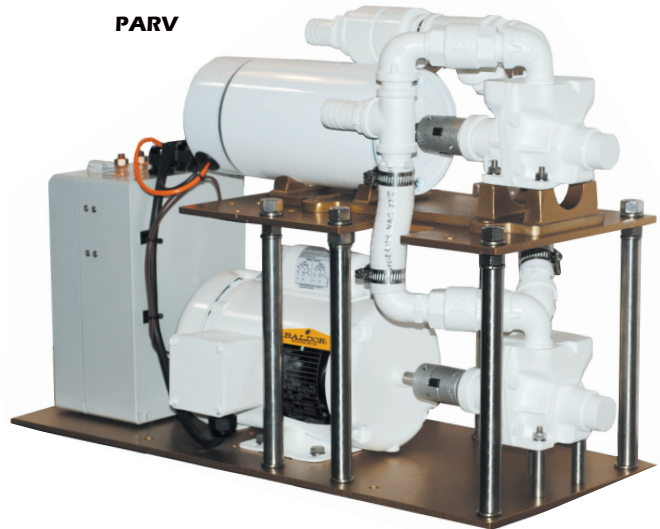
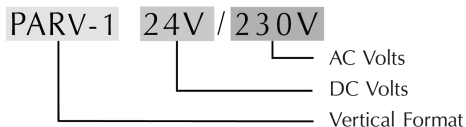
Big yachts demand big performance and require on-line back-up for all systems, plus the versatility to provide the conveniences of home, whether they are underway or at berth. PARALLELAGON™ answers the call with the first parallel pumps system, complete with a solid-state control system and patented NOFLO™ dry run protection.

Depending on the voltage present, either an AC pump or a DC pump provides uninterrupted operation, without actuating valves, switches or circuit breakers, and regardless of the available voltage. If AC power is present, the AC pump operates; if AC power is not present, the DC pump operates. The system control determines which voltage is present, and which pump to operate.

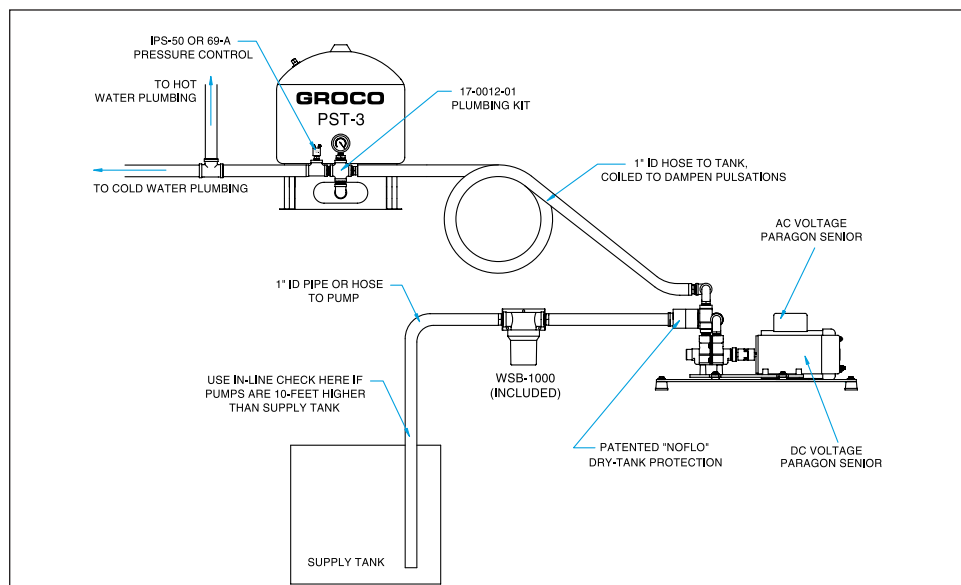
### FEATURES

- Complies with NSF-61 low-lead standard.
- One "ignition protected" pressure control operates both pumps.
- Patented NOFLO™ dry-run protection system protects both pumps.
- Simplified plumbing - one inlet and one outlet connects PARALLELAGON™ to the vessel water system.
- Inlet strainer and oil-filled pressure gauge are included.
- Available with any combination of:  
DC 12V, 24V  
AC 115V, 230V, 50 Hz or 60 Hz

### HOW TO ORDER



**PARALLELAGON™ VERTICAL DIMENSIONS**



**PARALLELAGON™ SAMPLE INSTALL**

# PST SERIES - PRESSURE STORAGE TANKS

## THE CONCEPT

A pneumatic pressure charge, matched to the pump cut on pressure prevents waterlogging by separating the air charge from system water pressure with a rubber bladder. The result is smooth pressure delivery, even temperature mix in showers, and reduced pump cycling. Tanks may be mounted in any position, and anywhere in the cold water plumbing after the pump. PST tanks may be used for fresh or salt water. Mount hardware is included. PST-6 has a pump stand for mounting PJR, WSC-60 or WSC-80 pump.

| MODEL  | DIAMETER | LENGTH | MOUNTING | VOLUME | 30/50<br>DRAW/DOWN | THREADS<br>NPT |
|--------|----------|--------|----------|--------|--------------------|----------------|
| PST-1  | 8.0"     | 13.0"  | Straps   | 2.0    | 0.5 gallon         | 3/4"           |
| PST-2  | 11.0"    | 15.0"  | Straps   | 4.4    | 1.4 gallons        | 3/4"           |
| PST-3A | 15.0"    | 19.0"  | Stand    | 10.3   | 3.2 gallons        | 3/4"           |
| PST-4  | 15.0"    | 24.0"  | Stand    | 14.0   | 4.3 gallons        | 3/4"           |
| PST-5  | 15.0"    | 32.0"  | Stand    | 20.0   | 6.2 gallons        | 3/4"           |
| PST-6  | 11.0"    | 19.0"  | Feet     | 5.3    | 1.7 gallons        | 3/4"           |

PST-1 AND PST-2



PST-3A, PST-4  
AND PST-5

## NOFLO™ DRY-TANK PROTECTION FOR PUMPS U.S. PATENT NO. 654,752,982



## THE CONCEPT

Most pumps depend on the water being pumped for seal lubrication and impeller protection, and pressure pumps are controlled by a pressure switch that relies on the presence of water to deliver flow and pressure. When an interruption to the supply of water occurs, none of these functions work as intended, and if left undetected the pump is likely to run continuously, resulting in drained batteries, pump damage, or both.

Standard equipment on PARAGON™ Junior, PARAGON™ Senior and PARALLELAGON™ pumps, NOFLO™ is a patented system designed to recognize an interruption to the flow of water to your pump of greater than 30-seconds duration, and to safely shut off the pump. There are no moving parts or probes into the water path, and NOFLO™ works with any pump type (centrifugal, vane, rotary, etc.), or any pump material (bronze, stainless steel, plastic, etc.).

| MODEL      | THREADS<br>NPT | ON-OFF CONTROL                          |
|------------|----------------|---|
| NOFLO-7500 | 3/4"           | Any NC Pressure Switch or Toggle Switch |
| NOFLO-1000 | 1"             | Any NC Pressure Switch or Toggle Switch |

## HOW IT WORKS

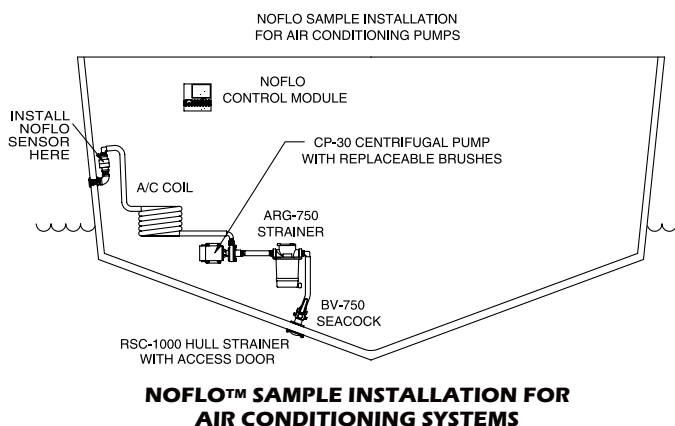
The conductivity of water is utilized to recognize the presence or absence of water. The control translates the information received from the NOFLO™ sensor, and either permits the pump to run, or disables it.

In the event of a shutdown, pump operation is not automatically re-started, but may be resumed only after the cause for the interruption of flow has been resolved, and the control reset by briefly interrupting power at the breaker panel.

The NOFLO™ control module operates on any DC input from 12V to 32V, and has an internal relay that will provide power to a DC pump motor (20 amps max@12VDC). AC pumps require an additional relay or solenoid.

NOFLO™ may be used with or without external pump control (pressure switch or on-off switch).

Maximum water temperature is 240° F.



**Holding Tank Odor  
Neutralization**

**SWEETTANK®**

**Type-I MSDs**

**THERMOPURE-2®**

**Type-III MSDs**

**HOLDING TANK SYSTEMS**

**Macerator Pumps**

**155 SERIES**

**Deluxe Toilet**

**K-H**

**Compact Toilet**

**HF-B**

**Holding Tank Level Monitor**

**TLM**

**Vented Loops**

**HVL, PVL**

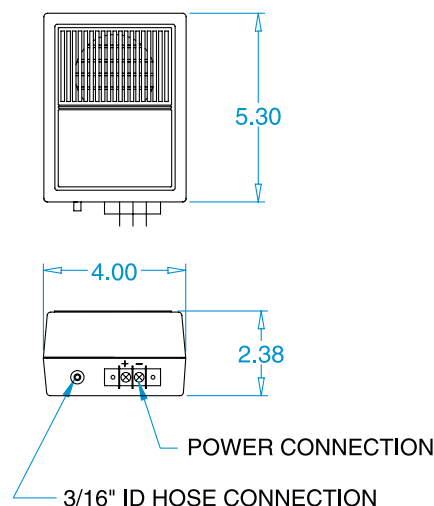
**SWEETTANK®**





# SWEETTANK® ODOR NEUTRALIZATION SYSTEM

U.S. PATENT NO. 670,293,882



## THE CONCEPT

The SWEETTANK® concept has been developed to stop odors in yacht and RV holding tanks without the use of chemicals or filters. SWEETTANK® is standard equipment on THERMOPURE-2® Type-I MSD (see Page 47), in GROCO® Type-III MSD (see Page 48), and is offered in several retrofit kits to fit existing holding tanks.

## HOW IT WORKS

Aerobic and anaerobic bacteria coexist naturally in raw sewage, but it is the anaerobic bacteria that produce undesirable odors. By inducing a constant flow of air into the holding tank through a submerged aeration tube, SWEETTANK® produces an oxygen-rich environment in which the anaerobic bacteria cannot thrive, thus eliminating unpleasant odors. The heart of the SWEETTANK® system is a compact module that operates continuously to deliver air to the holding tank using less than 3-watts of DC power. For yachts where AC power is always available, an AC powered SWEETTANK® module is offered.

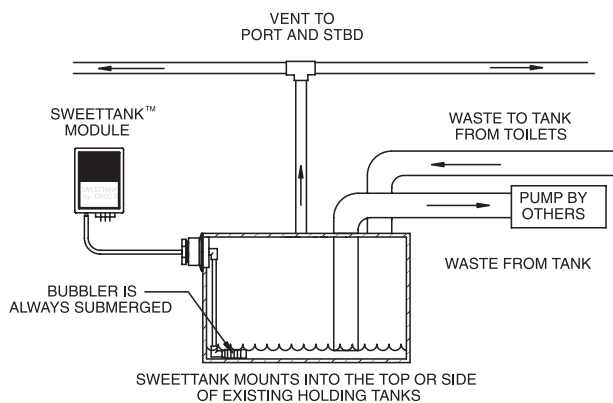
## INSTALLATION

- SWEETTANK® screws into a 1-1/2" NPT threaded fitting in the top or side of the tank.
- If the tank has no 1-1/2" NPT opening, aeration equipment is installed into a 2-1/2" hole cut in the tank top or side. All mounting hardware is included.
- STK-18 fits tanks up to 18" deep. Contact GROCO® for installation in tanks deeper than 18".

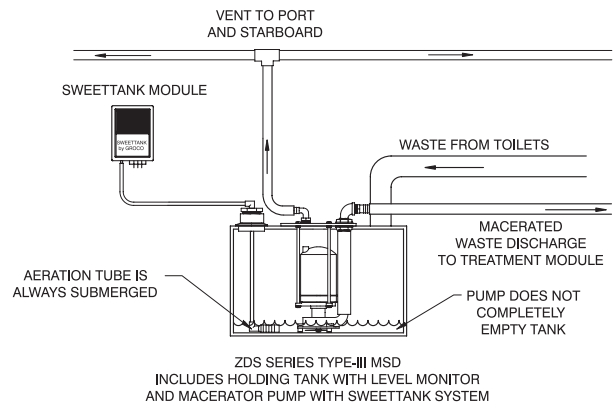
## OPTIONS

There are two ways in which to employ the SWEETTANK® concept:

1. Install SWEETTANK® into the top or the side of any rigid holding tank. STK-18 fits tanks up to 18" deep. Models are available for deeper tanks (call GROCO® MSD Technical Service).



2. Install a complete ZDS Series Type-III MSD. ZDS includes the holding tank, level monitor, macerator/discharge pump and SWEETTANK® (see Page 48).



## THE CONCEPT

THERMOPURE-2® is a USCG Certified (Certification #159.015/983/0) Type-I MSD for use aboard non-commercial uninspected vessels less than 65-feet in length. Treatment is accomplished by pumping macerated waste through a chamber where low-level heat is introduced to eliminate bacteria. No chemicals or additives are required, treatment is equally efficient in fresh, brackish or salt-water, and thanks to SWEETTANK® the system is completely odor-free.

THERMOPURE-2® is compact and modular, so installation is simplified. The system works with all toilet systems, with multiple toilets flushing simultaneously, and with remote holding tanks. Treatment capacity is 15-gallons per 8-hour day (45 gallons in 24 hours).

## TO CONVERT EXISTING HOLDING TANKS

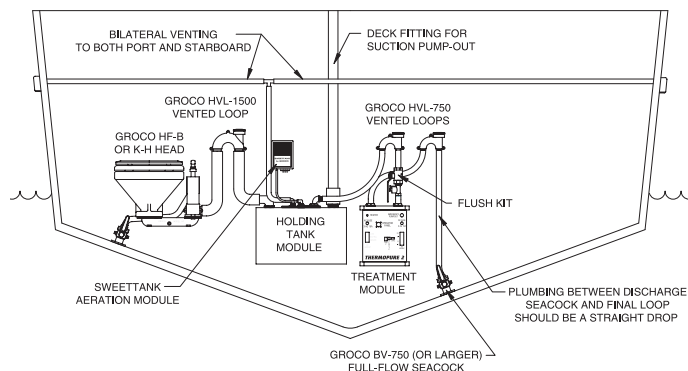
Existing holding tank systems can be upgraded to USCG Certification compliance by adding a THERMOPURE-2® Conversion Kit, which includes the macerator pump, SWEETTANK® Odor Neutralizer, level monitor, and the treatment chamber.

To order a THERMOPURE-2® Conversion Kit, specify the depth (top outside to bottom inside) of your holding tank, plus AC and DC voltages required.

### CONVERSION KIT MODELS

| MODELS       | DESCRIPTION      | BREAKERS<br>DC | AC |
|--------------|------------------|----------------|----|
| 152-1211-XX* | 12VDC and 115VAC | 15             | 15 |
| 152-2411-XX* | 24VDC and 115VAC | 10             | 15 |
| 152-1222-XX* | 12VDC and 220VAC | 15             | 10 |
| 152-2422-XX* | 24VDC and 220VAC | 10             | 10 |

\*XX MEANS HOLDING TANK DEPTH



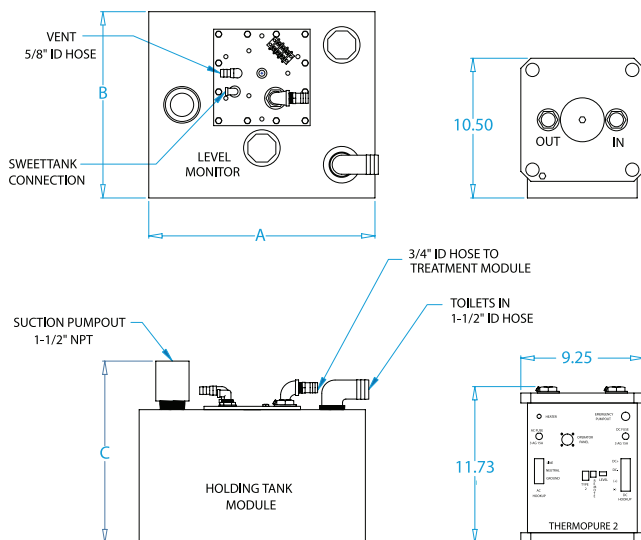
TP-210 SAMPLE INSTALLATION

## THERMOPURE® NON-CHEMICAL WASTE TREATMENT SYSTEM



### THERMOPURE-2® MODELS

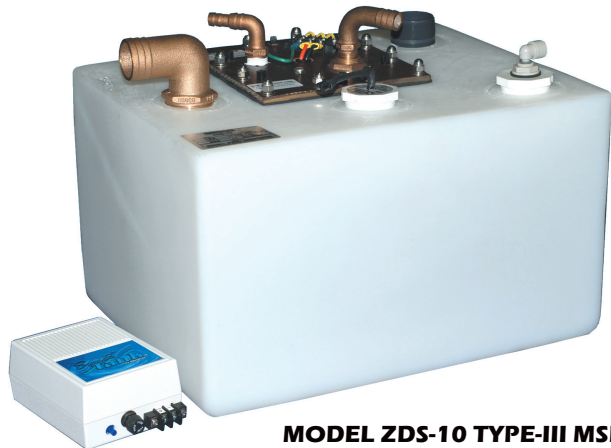
| MODELS          | HOLDING<br>TANK<br>CAPACITY | BREAKERS<br>DC | AC | A<br>inch | B<br>inch | C<br>inch |
|-----------------|-----------------------------|----------------|----|-----------|-----------|-----------|
| TP-210 12V/115V | 10                          | 15             | 15 | 17.0      | 14.0      | 13.7      |
| TP-210 24V/115V | 10                          | 10             | 15 | 17.0      | 14.0      | 13.7      |
| TP-210 12V/230V | 10                          | 15             | 10 | 17.0      | 14.0      | 13.7      |
| TP-210 24V/230V | 10                          | 10             | 10 | 17.0      | 14.0      | 13.7      |
| TP-215 12V/115V | 15                          | 15             | 15 | 24.0      | 14.0      | 13.7      |
| TP-215 24V/115V | 15                          | 10             | 15 | 24.0      | 14.0      | 13.7      |
| TP-215 12V/230V | 15                          | 15             | 10 | 24.0      | 14.0      | 13.7      |
| TP-215 24V/230V | 15                          | 10             | 10 | 24.0      | 14.0      | 13.7      |
| TP-220 12V/115V | 20                          | 15             | 15 | 28.3      | 14.0      | 15.0      |
| TP-220 24V/115V | 20                          | 10             | 15 | 28.3      | 14.0      | 15.0      |
| TP-220 12V/230V | 20                          | 15             | 10 | 28.3      | 14.0      | 15.0      |
| TP-220 24V/230V | 20                          | 10             | 10 | 28.3      | 14.0      | 15.0      |
| TP-230 12V/115V | 30                          | 15             | 15 | 28.0      | 23.0      | 15.0      |
| TP-230 24V/115V | 30                          | 10             | 15 | 28.0      | 23.0      | 15.0      |
| TP-230 12V/230V | 30                          | 15             | 10 | 28.0      | 23.0      | 15.0      |
| TP-230 24V/230V | 30                          | 10             | 10 | 28.0      | 23.0      | 15.0      |



TP-210 DIMENSIONS

# WASTE HOLDING SYSTEM: TYPE-III MSD

## MODEL ZDS SERIES WITH SWEETTANK®



**MODEL ZDS-10 TYPE-III MSD**

**IMPORTANT NOTE:** It is illegal to discharge untreated waste directly overboard in most places. Consult local regulations before doing so. Discharge restrictions change with geographic location.

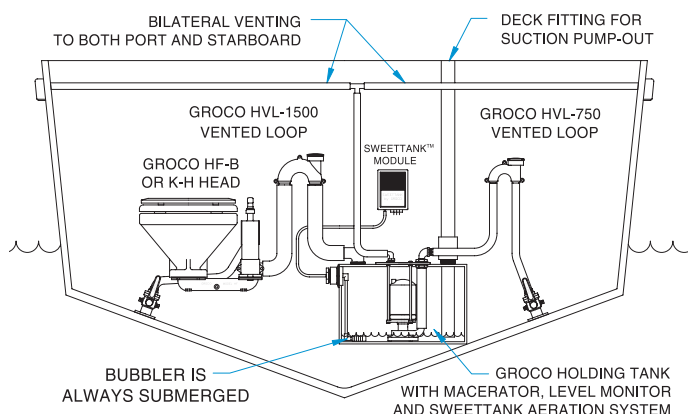
### THE CONCEPT

A Type-III MSD may be used aboard any vessel regardless of size or geographic location. The system receives waste from one or more toilets and retains it for disposal at a dockside or marina pump-out facility, or the contents may be pumped directly overboard where legal to do so.

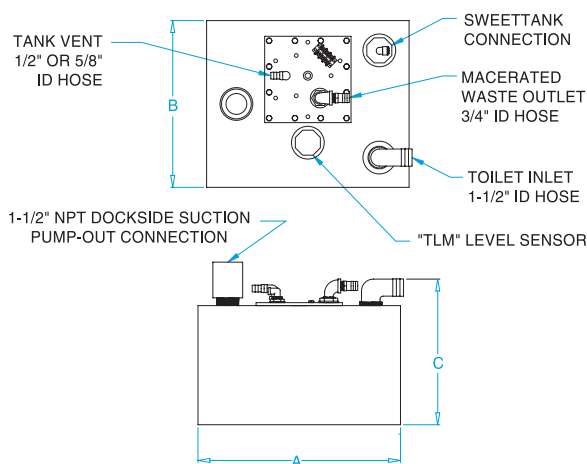
Available in many sizes and shapes, but stocked in four standard sizes, GROCO® Type-III MSD systems come complete with a TLM series level monitor and a powerful (17 GPM) macerator/discharge pump located inside the tank.

ZDS Models include SWEETTANK® which keeps the holding tank odor-free at all times, without the use of chemicals or filters. SWEETTANK® can be added to older ZDS models.

All tanks include an oversized vent to aid with high-capacity dockside pumpout.



**SAMPLE INSTALLATION**



**DIMENSIONS**

| MODELS     | BREAKER | A<br>inch | B<br>inch | C<br>inch | TOILET-IN      | PLUMBING<br>PUMP-OUT | VENT                 |
|------------|---------|-----------|-----------|-----------|----------------|----------------------|----------------------|
| ZDS-10 12V | 15      | 17.0      | 14.0      | 13.7      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-10 24V | 10      | 17.0      | 14.0      | 13.7      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-15 12V | 15      | 24.0      | 14.0      | 13.7      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-15 24V | 10      | 24.0      | 14.0      | 13.7      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-20 12V | 15      | 28.3      | 14.5      | 15.0      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-20 24V | 10      | 28.3      | 14.5      | 15.0      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-30 12V | 15      | 28.0      | 23.0      | 15.0      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |
| ZDS-30 24V | 10      | 28.0      | 23.0      | 15.0      | 1-1/2" ID hose | 3/4" ID hose         | 1/2" or 5/8" ID hose |



## THE CONCEPT

155 Series waste macerator pumps make fast work (17 GPM) of holding tank pump-out. Sizes are available to fit any rigid holding tank (36" maximum depth, 1" inch increments), and since waste is macerated BEFORE it leaves the tank, smaller hose and overboard seacock (3/4") may be used in the discharge line.

**NOTE:** New pump installations require GROCO® #MP Hardware (tank hardware kit), ordered separately.

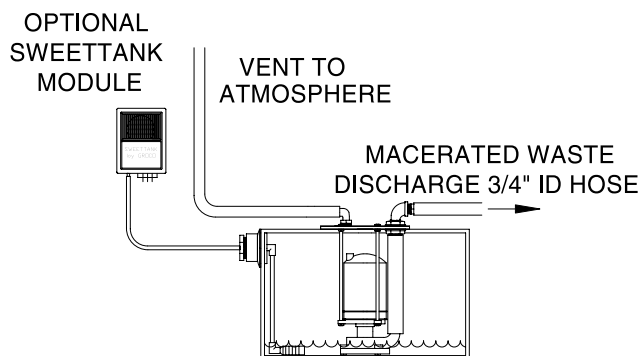
## HOW TO ORDER

- Determine tank depth in inches, as measured from the top outside to the bottom inside.
- Order 155-61XX-YY  
(XX = tank depth)  
(YY = voltage)

**SERVICE NOTE:** 155 Series will fit the same mounting used for discontinued MPT or MPS series macerator pumps.

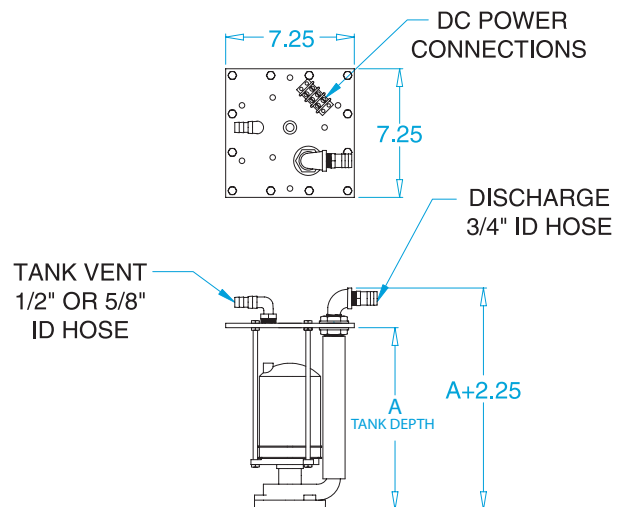


**MODEL 155 MACERATOR PUMP**



155 SERIES PUMP IS INSTALLED INTO THE TOP OF EXISTING HOLDING TANKS

**SAMPLE INSTALLATION**



**NOTE:** FITTINGS ON PUMP FLANGE HAVE BEEN RELOCATED FOR CLARITY

**DIMENSIONS**

## K SERIES - HAND OR ELECTRIC TOILETS

### MODEL K-H ELECTRIC

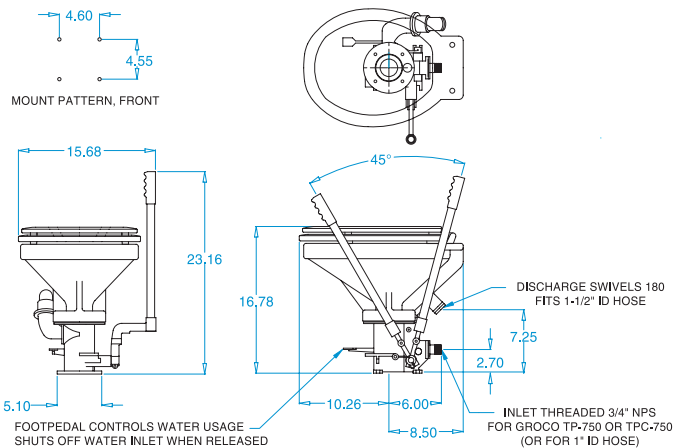


### MODEL K-H



- House-size bowl.
- 3" piston pump mechanism.
- Adjustable flow up to 4 GPM.
- All bronze pump.
- Electric or hand operated models are available.
- Electric models operate by touch of a button and are quickly converted to hand operation by removing one easily accessible bolt.
- For installation above or below the waterline; footpedal water control allows the desired amount of flush water to be used and automatically shuts the water inlet off when the foot pedal is released. No valves to close or handwheels to turn.

| NUMBER TO ORDER BY | OPERATION  | WEIGHT lb | COLOR |
|--------------------|------------|-----------|-------|
| K-H                | Hand       | 44        | White |
| K-H 12V, 24V       | Hand/Elec. | 53        | White |



## HF SERIES - HAND OPERATED TOILETS

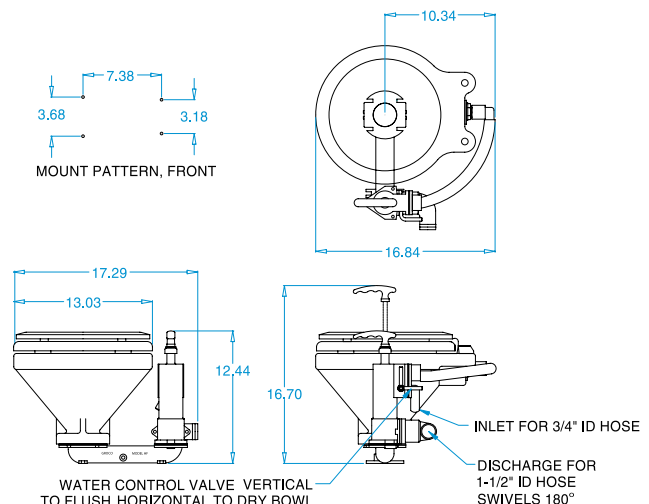
### MODEL HF-B



Save money by ordering 100-0001-00, the "SOME ASSEMBLY REQUIRED" version of our popular top-quality compact toilet. Assembly takes about ten minutes and requires just a flat-blade screw driver and a 7/16" open-end wrench.

Order HF-B for an already assembled model.

- Sturdy bronze base for rough water use.
- T-Handle for ease of operation.
- High-efficiency valve system uses minimal flush water.
- Weighs 32 pounds.



## THE CONCEPT

TLM Series uses simple and reliable technology (floats) to indicate tank level in fresh water or waste holding tanks.

## FEATURES

- The gasketed indicator panel is suitable for wet locations such as combination shower/head compartments. The sending unit screws into any 1-1/2" NPT threaded tank-top opening.
- If there is no 1-1/2" NPT opening available, TLM can be installed into a 2-1/2" hole cut into the tank top. Installation hardware is included.
- Level indications are 1/4 full and 3/4 full.
- A 20-amp momentary switch is provided to activate a macerator pump.
- Standard model (TLM-10) is for use in tanks 10" to 12" deep. Custom lengths are available.

Specify TLM-XX (XX = tank depth in inches).

For 12V, 24V, or 32V DC systems.



Includes Indicator Panel, Wire Harness and Tank Sender

**TLM LEVEL MONITOR**

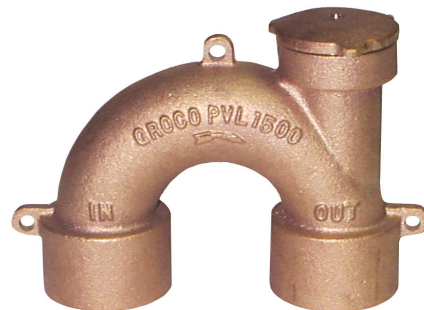
# HVL AND PVL SERIES - VENTED LOOPS

## THE CONCEPT

- Allows air to enter to break siphon, but does not permit air and odors to escape! Cap is threaded 1/2" NPT to accept a barb fitting if you wish to vent overboard.
- Overboard venting is required if PVL or HVL series is used in an exhaust system.
- HVL and PVL series vented loops assure clog-free anti-siphon protection for sanitation or engine exhaust systems. The oversized vent valve can easily be removed for inspection or cleaning without tools. Mount Hardware is included.

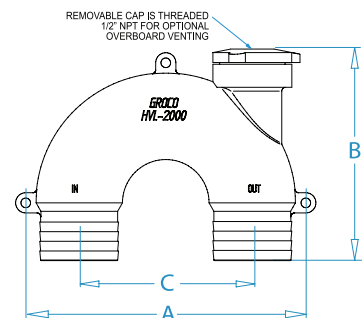


**MODEL HVL IS FOR HOSE CONNECTIONS**



**MODEL PVL IS FOR PIPE CONNECTIONS**

| MODEL    | HOSE ID<br>inch | MODEL    | THREAD<br>NPT | A<br>inch | B<br>inch | C<br>inch |
|----------|-----------------|----------|---------------|-----------|-----------|-----------|
| HVL-500  | 1/2"            | PVL-500  | 1/2"          | 4.75      | 4.3       | 3.0       |
| HVL-750  | 3/4"            | -        | -             | 4.75      | 4.3       | 3.0       |
| HVL-1000 | 1"              | PVL-1000 | 1"            | 4.75      | 4.3       | 3.0       |
| HVL-1500 | 1-1/2"          | PVL-1500 | 1-1/2"        | 6.7       | 4.8       | 4.0       |
| HVL-2000 | 2"              | PVL-2000 | 2"            | 7.3       | 5.4       | 4.5       |







# RV SERIES MARINE AND INDUSTRIAL HEAT EXCHANGERS

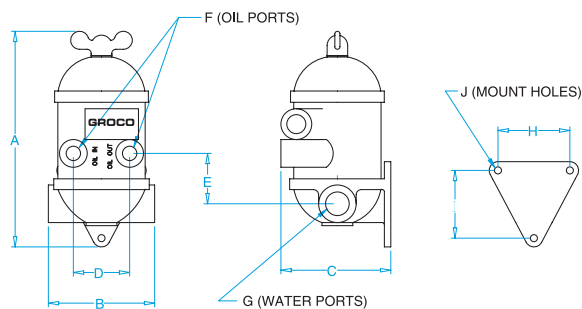


**RV SERIES  
OIL COOLERS**

## THE CONCEPT

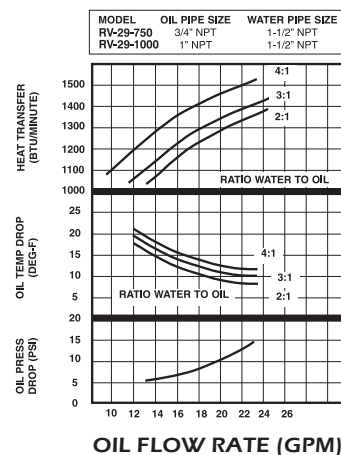
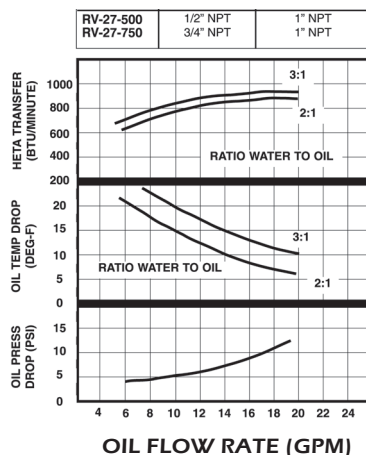
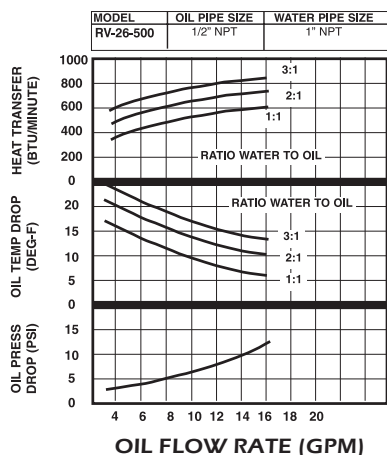
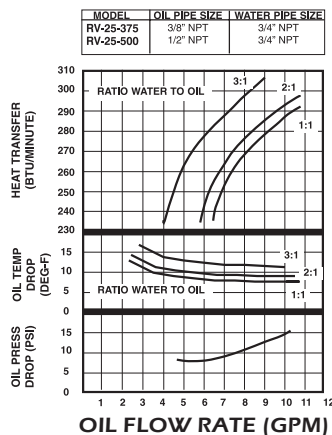
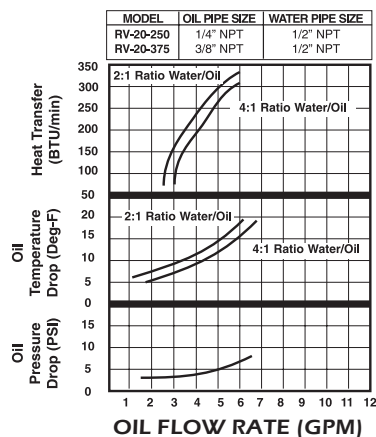
Since the 1930's GROCO® has manufactured heat exchangers (oil coolers) for the most demanding military, marine and industrial customers. Cast bronze construction and universal mounting (body may be rotated to simplify plumbing) make these the finest heat exchangers available.

At engine start-up a built-in bypass system allows cold oil to flow past the heat exchanger until operating temperature is reached. The full flow of oil is then directed between the cooling tubes.



BODY MAY BE ROTATED 360-DEGREES

| MODEL      | A<br>inch | B<br>inch | C<br>inch | D<br>inch | E<br>inch | (OIL)<br>F<br>NPT | (WATER)<br>G<br>NPT | H<br>inch | I<br>inch | J<br>inch | WEIGHT<br>lb | AREA<br>sq inch | PKG |
|------------|-----------|-----------|-----------|-----------|-----------|-------------------|---------------------|-----------|-----------|-----------|--------------|-----------------|-----|
| RV-20-250  | 6.13      | 3.38      | 2.38      | 1.69      | 1.63      | 1/4               | 1/2                 | -         | -         | .88       | 5.0          | 305             | 1   |
| RV-20-375  | 6.13      | 3.38      | 2.38      | 1.69      | 1.63      | 3/8               | 1/2                 | -         | -         | .88       | 5.0          | 305             | 1   |
| RV-25-375  | 8.00      | 4.38      | 3.41      | 1.75      | 1.31      | 3/8               | 3/4                 | -         | -         | 1.13      | 6.5          | 415             | 1   |
| RV-25-500  | 8.00      | 4.38      | 3.41      | 1.75      | 1.31      | 1/2               | 3/4                 | -         | -         | 1.13      | 6.5          | 415             | 1   |
| RV-26-500  | 10.50     | 5.13      | 5.44      | 2.75      | 2.44      | 1/2               | 1                   | 1.81      | 1.44      | 2.69      | 17.0         | 433             | 1   |
| RV-27-500  | 12.00     | 5.13      | 5.44      | 2.75      | 2.44      | 1/2               | 1                   | 1.81      | 1.44      | 2.69      | 20.0         | 561             | 1   |
| RV-27-750  | 12.00     | 5.13      | 5.44      | 2.75      | 2.44      | 3/4               | 1                   | 1.81      | 1.44      | 2.69      | 20.0         | 561             | 1   |
| RV-29-750  | 14.50     | 7.13      | 7.44      | 3.50      | 2.81      | 3/4               | 1-1/2               | 2.31      | 2.69      | 3.88      | 35.0         | 1164            | 1   |
| RV-29-1000 | 14.50     | 7.13      | 7.44      | 3.50      | 2.81      | 1                 | 1-1/2               | 2.31      | 2.69      | 3.88      | 35.0         | 1164            | 1   |



**OIL COOLERS / HEAT EXCHANGERS**

## WIRE SIZE INFORMATION

This table allows for a 3% voltage drop,  
and will help you to select the minimum safe wire size to use  
for proper and efficient use and operation of  
**GROCO®** motorized equipment.

### HOW TO USE CHARTS

**1** From the individual product instructions packed with the product, determine the fuse or circuit breaker size required. Locate the fuse or circuit breaker size in the left-hand column of the chart below.

**2** Determine the distance away from the power source to where the powered equipment will be installed. Double this number and find the total distance across the top line of the chart below.

**3** Read down and then across to the required fuse or circuit breaker size required. At the intersection of the horizontal and vertical selections you have made will be the minimum wire size to use. It is permissible to use heavier gauge wire.

#### FOR 12V-DC SYSTEMS

| Fuse or Breaker | Feet of wire from power source to motor AND BACK TO POWER SOURCE |    |    |    |    |    |    |    |     |     |     |     |     |     |     |     |     |     |     |
|-----------------|--|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
|                 | 10   | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 70  | 80  | 90  | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 |
| 5               | 18   | 16 | 14 | 12 | 12 | 10 | 10 | 10 | 8   | 8   | 8   | 6   | 6   | 6   | 6   | 6   | 6   | 6   | 6   |
| 10              | 14   | 12 | 10 | 10 | 10 | 8  | 6  | 6  | 6   | 6   | 4   | 4   | 4   | 4   | 2   | 2   | 2   | 2   | 2   |
| 15              | 12   | 10 | 10 | 8  | 8  | 6  | 6  | 6  | 4   | 4   | 2   | 2   | 2   | 2   | 2   | 1   | 1   | 1   | 1   |
| 20              | 10   | 10 | 8  | 6  | 6  | 6  | 4  | 4  | 2   | 2   | 2   | 2   | 1   | 1   | 1   | 0   | 0   | 0   | 2/0 |
| 25              | 10   | 8  | 6  | 6  | 6  | 4  | 4  | 2  | 2   | 2   | 1   | 1   | 0   | 0   | 0   | 2/0 | 2/0 | 2/0 | 3/0 |
| 30              | 10   | 8  | 6  | 6  | 4  | 4  | 2  | 2  | 1   | 1   | 0   | 0   | 0   | 2/0 | 2/0 | 3/0 | 3/0 | 3/0 | 3/0 |
| 40              | 8  | 6  | 6  | 4  | 4  | 2  | 2  | 1  | 0   | 0   | 2/0 | 2/0 | 3/0 | 3/0 | 3/0 | 4/0 | 4/0 | 4/0 | 4/0 |
| 50              | 6  | 6  | 4  | 4  | 2  | 2  | 1  | 0  | 2/0 | 2/0 | 3/0 | 3/0 | 4/0 | 4/0 | 4/0 |     |     |     |     |

#### FOR 24V-DC SYSTEMS

| Fuse or Breaker | Feet of wire from power source to motor AND BACK TO POWER SOURCE |    |    |    |    |    |    |    |    |    |    |     |     |     |     |     |     |     |     |
|-----------------|--|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|
|                 | 10   | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 |
| 5               | 18   | 18 | 18 | 16 | 16 | 14 | 12 | 12 | 12 | 10 | 10 | 10  | 10  | 10  | 8   | 8   | 8   | 8   | 8   |
| 10              | 18   | 16 | 14 | 12 | 12 | 10 | 10 | 10 | 8  | 8  | 8  | 6   | 6   | 6   | 6   | 6   | 6   | 6   | 6   |
| 15              | 16   | 14 | 12 | 12 | 10 | 10 | 8  | 8  | 6  | 6  | 6  | 6   | 6   | 4   | 4   | 4   | 4   | 4   | 2   |
| 20              | 14   | 12 | 10 | 10 | 10 | 8  | 6  | 6  | 6  | 6  | 4  | 4   | 4   | 4   | 2   | 2   | 2   | 2   | 2   |
| 25              | 12   | 12 | 10 | 10 | 8  | 6  | 6  | 6  | 4  | 4  | 4  | 4   | 2   | 2   | 2   | 2   | 2   | 2   | 1   |
| 30              | 12   | 10 | 10 | 8  | 8  | 6  | 6  | 4  | 4  | 4  | 2  | 2   | 2   | 2   | 2   | 1   | 1   | 1   | 1   |

#### FOR 32V-DC SYSTEMS

| Fuse or Breaker | Feet of wire from power source to motor AND BACK TO POWER SOURCE |    |    |    |    |    |    |    |    |    |    |     |     |     |     |     |     |     |     |
|-----------------|--|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|
|                 | 10   | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 |
| 5               | 18   | 18 | 18 | 18 | 16 | 16 | 14 | 14 | 12 | 12 | 12 | 12  | 10  | 10  | 10  | 10  | 10  | 10  | 8   |
| 10              | 18   | 16 | 16 | 14 | 14 | 12 | 12 | 10 | 10 | 10 | 8  | 8   | 8   | 8   | 8   | 6   | 6   | 6   | 6   |
| 15              | 16   | 14 | 14 | 12 | 12 | 10 | 10 | 8  | 8  | 8  | 6  | 6   | 6   | 6   | 6   | 6   | 6   | 4   | 4   |
| 20              | 16   | 14 | 12 | 12 | 10 | 10 | 8  | 8  | 6  | 6  | 6  | 6   | 4   | 4   | 4   | 4   | 4   | 4   | 2   |





For current service information,  
local distributors, and sales information,  
go to [www.groco.net](http://www.groco.net) or e-mail us at [info@groco.net](mailto:info@groco.net).

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