

GROCO BP-20 Submersible Bilge Pump

Type Pump: Centrifugal, submersible  
 Type Operation: Electric, continuous

Production: 1974 - 1976  
 Identification: Blue plastic cover with  
 bronze pump body

Item	Part Number	Part Name	Qty.	Available		Comments
				Yes	No	
1	1/4 x 1/2 RB	Screws	4	x		Use (Voltage)-A
2	BP-20	Pump Cover	1		x	
3	2-241	O-Ring	1	x		
4	(Voltage)-B	Motor	1		x	
5	BP-21	Pump body casting	1		x	
6	8-32 HB	Nuts	2	x		
* 7	69026	Shaft Seal Assy.	1	x		
8	BP-55	Impeller	1	x		
9	1/4 x 1/4	Set Screw	1	x		
10	BP-22	Inlet Cover	1	x		
11	10-24 x 3/8	Inlet Cover Screws	2	x		
12	1/8 x 1/2	Motor Mount Pads	2	x		
13	10-32 x 5/16 FB	Screws	2	x		
14	68-F	Cover Wire Nut	1	x		

\*Parts included in BP-20 Repair Kit

